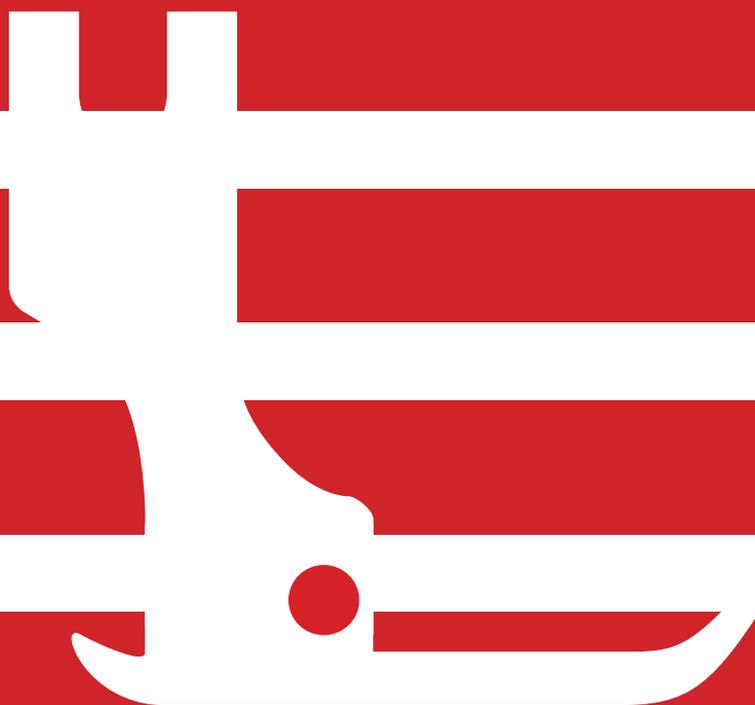


**SUISEI**® JAPAN

# ATTACHMENTS



SUISEI ATTACHMENTS FOR INDUSTRIAL SEWING MACHINES

CATALOG Vol. **1.1**

JUNE-2005 PDF Version

**TOHKI Industrial Co., Ltd.**

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## COMPARE LIST (Old to New)

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This mark indicates that the items (presser feet) for **needle feed machine** are available.

# Compare List (Old / New)

D : Discontinued

M : Modified

OLD Articles	Description	Rem.	NEW Articles	Page
1-1/2	Hemmer Foot	D	—	—
A1-	Double Fold Bias Binder	M	A1S-	28
A10-	Right Angle Bias Binder	M	A10S-	26
A10-01-3/4	Solid Binding Foot, for A10	D	SA45	24
A10-01-7/8	Solid Binding Foot, for A10	D	SA55	24
A11-	J-type Swing Hemmer	M	A11S-	32
A110-	Full Fold Hemmer	M	A110S-	32
A2-	Single Fold Bias Binder	M	A2S-	29
A32-	Spring Type Lap Seam Folder	D	—	—
A4-	Braid or Tape Binder	M	A4S-	29
A5-	Belt & Loop Folder	M	A5S-	30
A5B-	Straight Folder	M	A5BS-	30
A60-5	Swing Feller	D	—	—
A75D-	Single Downturn Feller	M	A7SD-	35
A75U-	Single Upturn Feller	M	A7SU-	35
A78	Latch Hemmer	M	A78S-	33
A9-	Plain Bias Binder	M	A9S-	28
AG50	Adjustable Tape Guide	M	AG50S	31
AM2	Regular Cloth Puller	M	AM2Z	45
AP4	Adjustable Cloth Clamp	D	—	—
AP8	Adjustable Cloth Clamp	D	—	—
CB 1	Compen. Binding Foot, for A10	D	SC55	24
CB 1.1/4	Compen. Binding Foot, for A10	D	SC95	24
CB 3/4	Compen. Binding Foot, for A10	D	SC45	24
CD10	Compensating Foot	M	SD10	13
CD15	Compensating Foot	M	SD15	13
CD20	Compensating Foot	M	SD20	13
CF2-S	Nylon Ring Foot	M	SCF2	21
CHN	Compensating Binding Foot	D	SC75	24
CHW	Compensating Binding Foot	D	SC105	24
CL08	Compensating Foot	M	SL10	11
CL08N	Compensating Foot	M	SL10N	11
CL10	Compensating Foot	M	SL10	11
CL15	Compensating Foot	M	SL15	11
CL15N	Compensating Foot	M	SL15N	11
CL20	Compensating Foot	M	SL20	11
CL30	Compensating Foot	M	SL30	11
CR08	Compensating Foot	M	SR10	11
CR08K	Compensating Foot	M	SR10T	12
CR08N	Compensating Foot	M	SR10N	11
CR08NK	Compensating Foot	M	SR10NK	12
CR10	Compensating Foot	M	SR10	11
CR100	Compensating Foot	M	SR100	11
CR15	Compensating Foot	M	SR15	11
CR15K	Compensating Foot	M	SR15T	12
CR15N	Compensating Foot	M	SR15N	11
CR15NK	Compensating Foot	M	SR15NT	12
CR20	Compensating Foot	M	SR20	11
CR25	Compensating Foot	M	SR25	11
CR25K	Compensating Foot	M	SR25T	12
CR30	Compensating Foot	M	SR30	11
CR30K	Compensating Foot	M	SR30K	12
CR40	Compensating Foot	M	SR40	11
CR40K	Compensating Foot	M	—	—
CR50	Compensating Foot	M	SR50	11
CR60	Compensating Foot	M	SR60	11
CR65	Compensating Foot	M	SR65	11
CR70	Compensating Foot	M	SR70	11
CR80	Compensating Foot	M	SR80	11
G20	Magnetic Gauge	M	G20Z	40
G7	Swing Gauge	M	G7E	40
P1	Solid Raising Foot	D	—	—
P127	Hinged Standard Foot	D	SP127	15
P144H	Hinged Foot, Double Toe Even	D	S5050	15
P144HL	Hinged Foot, Turned Up Front	D	S5050V	15
P193	Hinged Standard Foot	D	S6565	15
P27	Hinged Foot, for Needle Feed	D	S5050N	22
P314C	Hinged Tube Foot	D	TU65C	18
P314L	Hinged Tube Foot	D	TU65L	18
P314R	Hinged Tube Foot	D	TU65R	18

OLD Articles	Description	Rem.	NEW Articles	Page
P318C	Hinged Tube Foot	D	TU30C	18
P3316C	Hinged Tube Foot	D	TU50C	18
P3316L	Hinged Tube Foot	D	TU50L	18
P3316R	Hinged Tube Foot	D	TU50R	18
P338C	Hinged Tube Foot	D	TU100C	18
P338L	Hinged Tube Foot	D	TU100L	18
P338R	Hinged Tube Foot	D	TU100R	18
P34	Hemming & Folding Foot	D	SA75	24
P344	Hemming & Folding Foot	D	SA95	24
P351	Hinged Standard Foot	M	SP351	15
P351K	Hinged Standard Foot	M	SP351T	15
P352	Hinged Foot, Turned Up Front	M	SP352	15
P36	Hinged Cording Foot	M	SP36	14
P360	Hinged Foot, Narrow	M	SP360	15
P361	Hinged Foot, Narrow	M	SP361	15
P3610	Hemming & Folding Foot	M	(SA65)	24
P3613	Hemming & Folding Foot	M	(S6060V)	15
P3620	Hemming & Folding Foot	M	(SA105)	24
P3625	Hemming & Folding Foot	M	(SA200)	24
P363	Hinged Zipper Foot	M	S2525	14
P363V	Hinged Zipper Foot	M	S3030	14
P363VNF	Hinged Foot, for Needle Feed	M	S3030N	22
P36L	Hinged Cording Foot	M	SP36L	14
P36LN	Hinged Cording Foot	M	SP36LN	14
P36N	Hinged Cording Foot	M	SP36N	14
P36W	Hinged Cording Foot	D	—	—
P38	Hemming & Folding Foot	D	SA65	24
P386	Hemming & Folding Foot	D	SA55	24
P58N	Hinged Standard Foot	D	SP58N	15
P58W	Hinged Foot, Double Toe Even	D	S5050	15
P69LH-...	Hinged Piping Foot <Left>	M	S69LH-...	16
P69RH-...	Hinged Piping Foot <Right>	M	S69RH-...	16
P810	Hinged Raising Foot	D	SG10	8
P810L	Hinged Raising Foot	D	SG10L	8
P811	Hinged Raising Foot	D	SG15	8
P811L	Hinged Raising Foot	D	SG15L	8
P812	Hinged Raising Foot	D	SG30	8
P812L	Hinged Raising Foot	D	SG30L	8
P813	Hinged Raising Foot	D	SG50	8
P813L	Hinged Raising Foot	D	—	—
P814	Hinged Raising Foot	D	SG65	8
P814L	Hinged Raising Foot	D	—	—
P815	Hinged Raising Foot	D	SG80	8
P815L	Hinged Raising Foot	D	—	—
P946	Hinged Foot, Double Toe Even	M	S4040	15
P953	Adjustable Shirring Foot	M	S955	10
S363NF	Hinged Zipper Foot, for Needle Feed	M	S3030N	22
SH030	Hemmer Foot	D	(A50-3)	33
SH050	Hemmer Foot	D	(A50-5)	33
SH30	Hemmer Foot	D	(A50-3)	33
SH40	Hemmer Foot	D	(A50-4)	33
SH50	Hemmer Foot	D	(A50-5)	33
SH65	Hemmer Foot	D	(A50-7)	33
SHP50	Feller Foot	D	—	—
SP351K	Hinged Standard Foot	M	SP351T	15
SP363	Hinged Zipper Foot	M	S3030	14
SP90-BL	Intermittent Cloth Puller	D	—	—
SP90-FBS	Intermittent Cloth Puller	D	—	—
SP90-RF	Intermittent Cloth Puller	D	—	—
SP90-TR	Intermittent Cloth Puller	D	—	—
SR10K	Compensating Foot	M	SR10T	12
SR15K	Compensating Foot	M	SR15T	12
SR15NK	Compensating Foot	M	SR15NT	12
SR20K	Compensating Foot	M	SR20T	12
T350	Teflon Foot	M	ST350	20
T35CW	Teflon Foot	M	ST35CW	20
T35W	Teflon Foot	M	ST35W	20
T363	Teflon Foot	M	ST363	20
T36LN	Teflon Foot	M	ST36LN	20
T36N	Teflon Foot	M	ST36N	20

• We have no recommendatory articles or substitution for old articles concerning the items are specified "—" on NEW Articles column.

## ***NEW PRODUCTS***

***SFG1, SFG1NW, SRC10~SRC30, SLC10~SLC30, SR10NF~SR30NF, SL10NF~SL30NF  
SG70, SG110, SG150, SG200, P723NF, ST350NF, ST35WNF, SCF2, SCF1L, A10H-, A110S-T20~M25, ACxx***

NEW Products

**NEW**

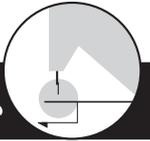
# NEW PRODUCTS 新製品

NOUVEAUX PRODUITS  
PRODUCTOS NUEVOS

NEUE PRODUKTE  
新產品

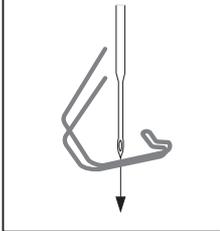
Attachments

SUISEI®



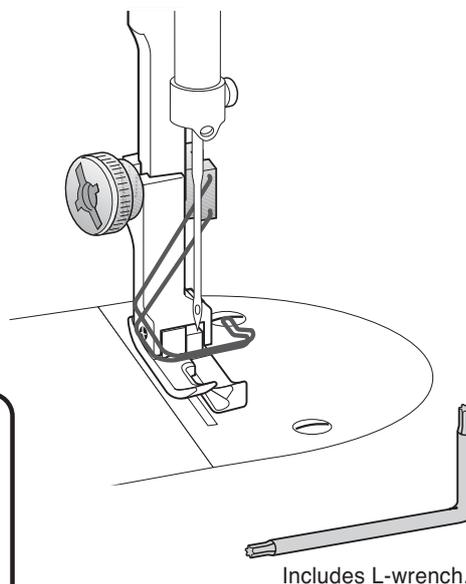
## SFG1 Finger Guard Set for One Needle Lock Stitch Machine

For One Needle

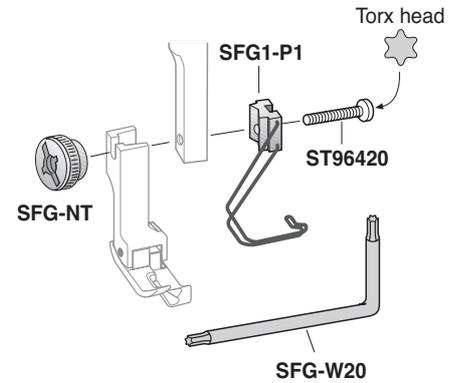


- After setting finger guard to presser bar, it keeps working for finger protection.

SFG1



Includes L-wrench.



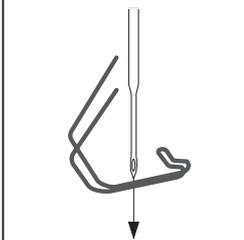
Part Number	Description
SFG1-P1	Guard Wire Complete
ST96420	Screw with Torx Head
SFG-NT	Thumb Nut
SFG-W20	L-Wrench for Torx Head
SFG-D20	Driver for Torx Head

"SFG-D20" Torx® driver is available at extra cost.

Torx® is registered by Textron Fastening Systems (Camcar Screw & Mfg.)

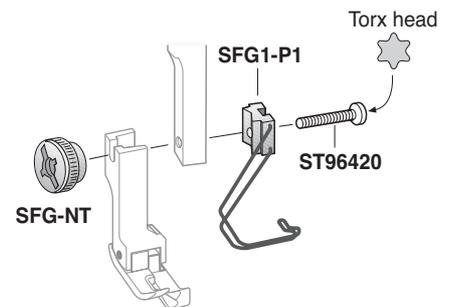
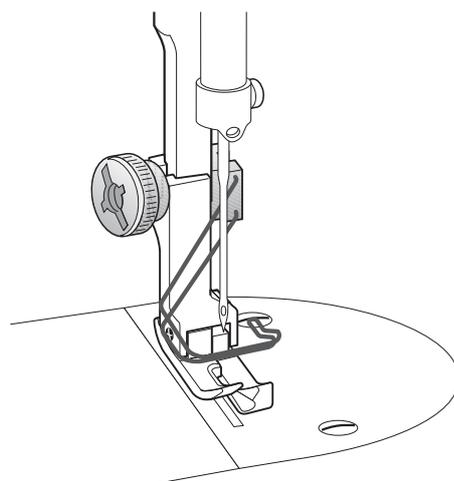
## SFG1NW Finger Guard Set Without L-Wrench for One Needle Lock Stitch Machine

For One Needle



- After setting finger guard to presser bar, it keeps working for finger protection.

SFG1NW



Part Number	Description
SFG1-P1	Guard Wire Complete
ST96420	Screw with Torx Head
SFG-NT	Thumb Nut

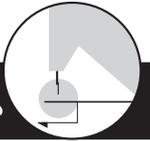
Torx® is registered by Textron Fastening Systems (Camcar Screw & Mfg.)

You can not use following articles in our products together with SFG1.

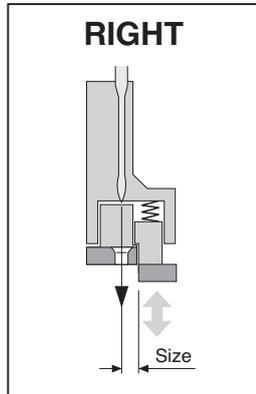
**A10S-40, A10S-45, A10S-50, A10H-, P723, P723NF**

When using SFG1 for needle feed machine, the maximum stitch length is 4 millimeters.

SFG1 is not be able to attached to few kinds of machine which has a special presser bar.



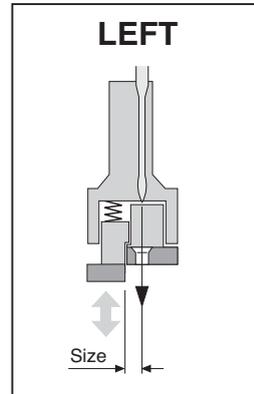
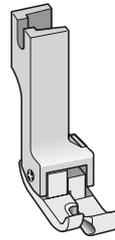
**SRC10~SRC30, SLC10~SLC30** Compensating Feet <Extra Short>



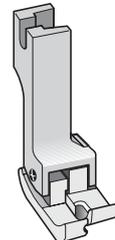
**SRC10**  
1.0 mm



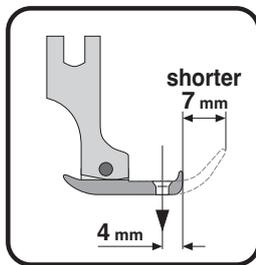
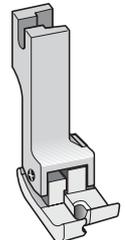
**SRC15**  
1.5 mm



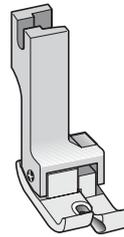
**SLC10**  
1.0 mm



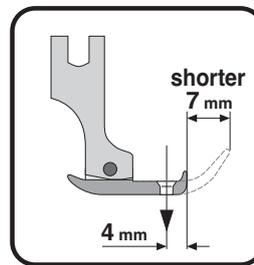
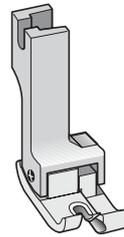
**SLC15**  
1.5 mm



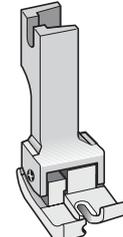
**SRC20**  
2.0 mm



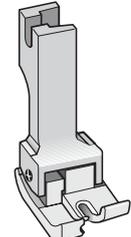
**SRC30**  
3.0 mm



**SLC20**  
2.0 mm

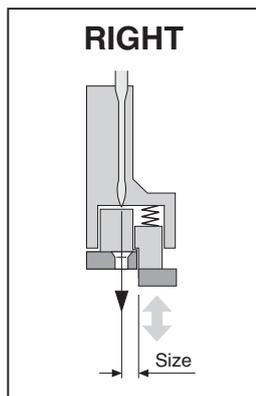


**SLC30**  
3.0 mm



- These feet are appropriate for sewing small parts as out pockets or labels. Because it is 4 millimeters long the toe side from the needle and 7 millimeters shorter than regular compensating feet.

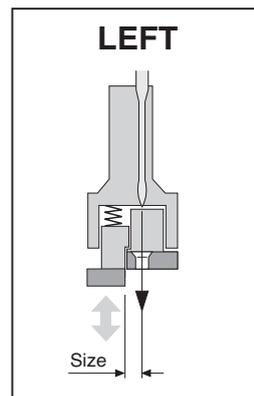
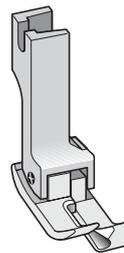
**SR10NF~SR30NF, SL10NF~SL30NF** Compensating Feet For Needle Feed Machine



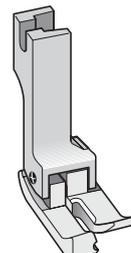
**SR10NF**  
1.0 mm



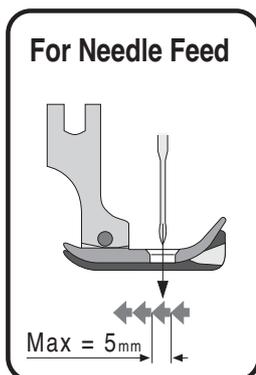
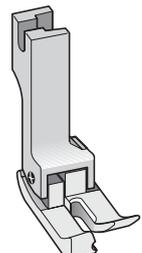
**SR15NF**  
1.5 mm



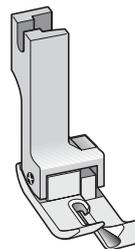
**SL10NF**  
1.0 mm



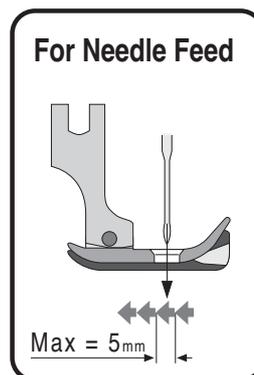
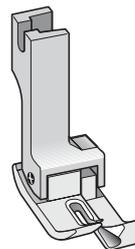
**SL15NF**  
1.5 mm



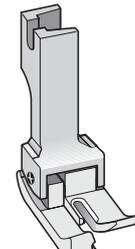
**SR20NF**  
2.0 mm



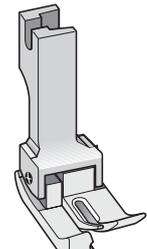
**SR30NF**  
3.0 mm



**SL20NF**  
2.0 mm



**SL30NF**  
3.0 mm



Not use for plain sewing machine, will cause "Skip stitch". Because these are for needle feed machine.

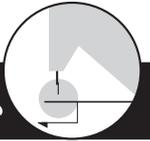
# NEW PRODUCTS 新製品

NOUVEAUX PRODUITS  
PRODUCTOS NUEVOS

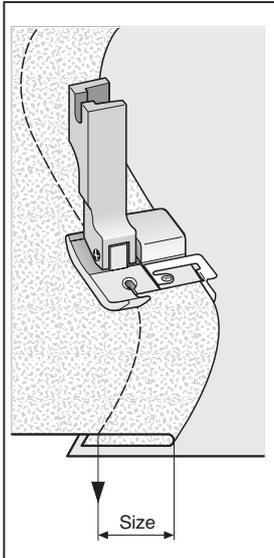
NEUE PRODUKTE  
新產品

Attachments

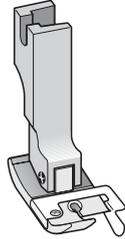
SUISEI®



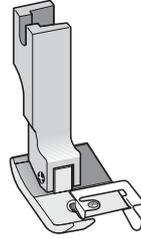
## SG70, 110, 150, 200 Spring Guide Hinged Feet



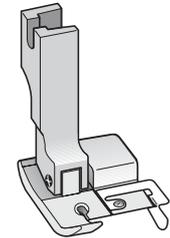
**SG70**  
7.0mm



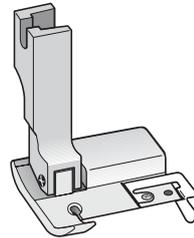
**SG110**  
11.0mm



**SG150**  
15.0mm



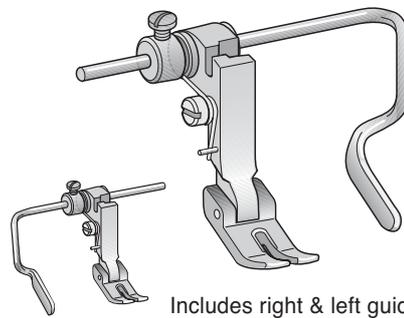
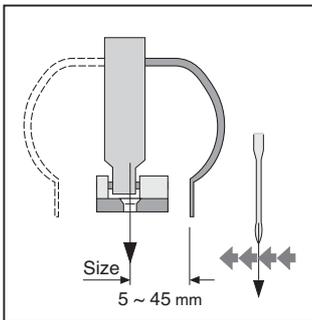
**SG200**  
20.0mm



## Screw & Spring Guides

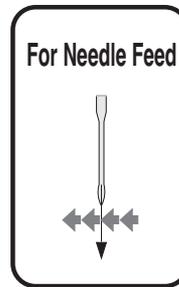
<b>SG-P0</b> For all Feet	 M1.6 x 0.35
<b>SG-P1</b> For SG10~SG30 SG110L, SG150, SG200	 Stainless steel
<b>SG-P2</b> For SG50~SG80	 Stainless steel
<b>SG-P1L</b> For SG10L~SG30L	 Stainless steel

## P723NF Hinged Quilter Foot with Right & Left Guides for Needle Feed



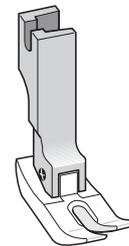
Includes right & left guides.

## ST•NF Teflon Feet for Needle Feed



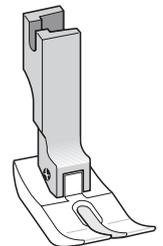
For Needle Feed

**ST350NF**



5.5mm ↓ 5.5mm

**ST35WNF**



6.5mm ↓ 6.5mm

**ST350NFB**



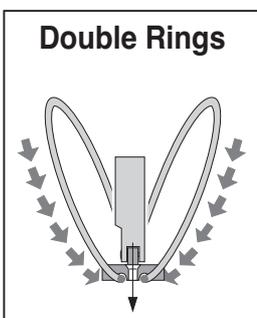
for "ST350NF"

**ST35WNFB**



for "ST35WNF"

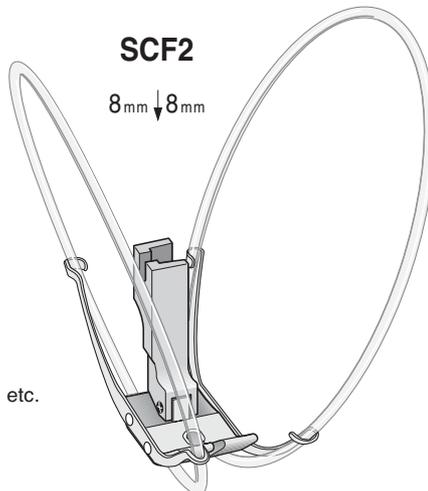
## SCF2 Nylon Ring Foot



Double Rings

**SCF2**

8mm ↓ 8mm



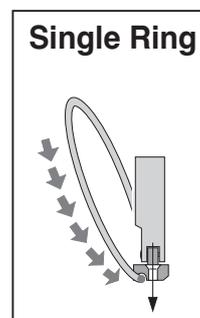
- Appropriate for slippery and problem materials, like Velvet, Plastic-coated, Rubber-backed, etc.

## SCF1L Left Nylon Ring Foot

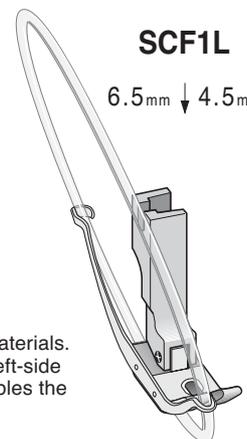
Single Ring

**SCF1L**

6.5mm ↓ 4.5mm



- Appropriate for slippery materials. Especially single ring on left-side and narrow foot shoe enables the sewing of the small bag.



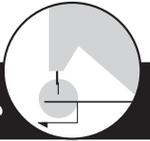
# NEW PRODUCTS 新製品

NOUVEAUX PRODUITS  
PRODUCTOS NUEVOS

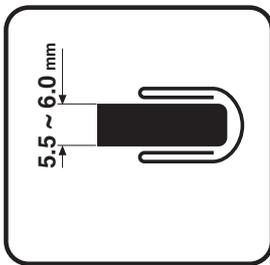
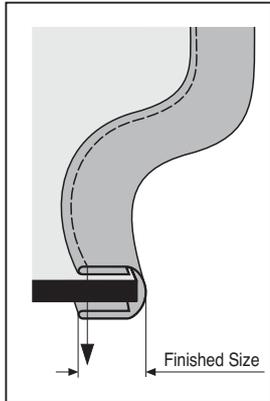
NEUE PRODUKTE  
新製品

Attachments

SUISEI®



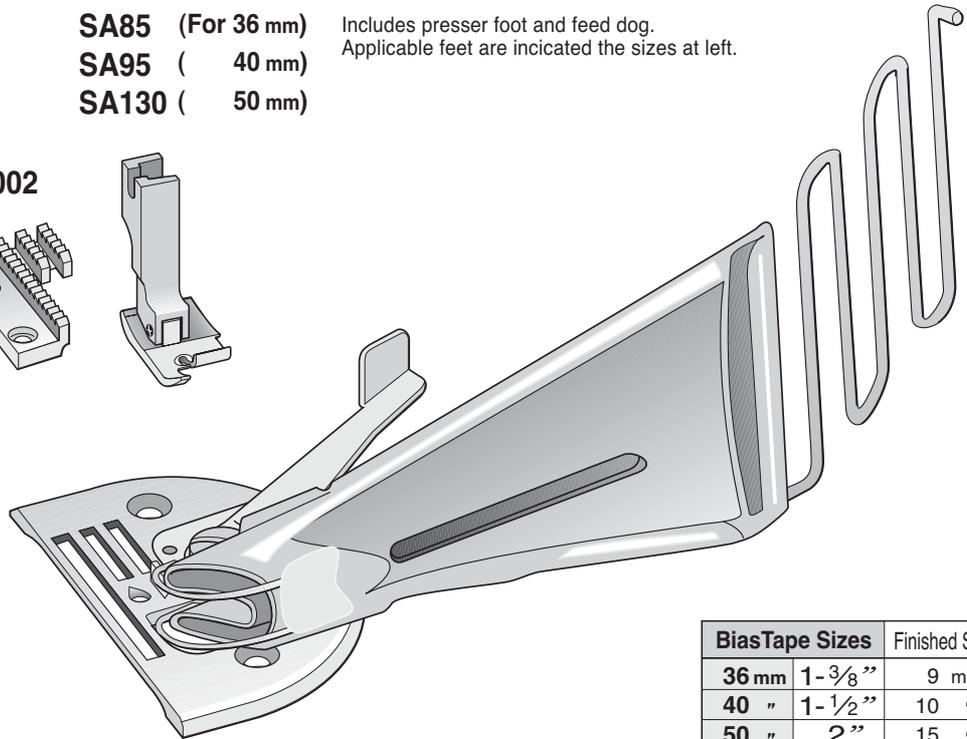
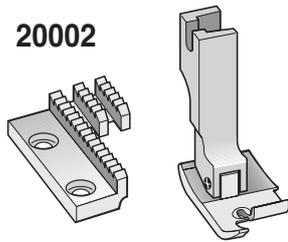
## A10H- 36, 40, 50 Right Angle Bias Binder for Heavy Material <with presser foot and feed dog>



- For inside curving operation, like neck-line, arm-hole, etc.

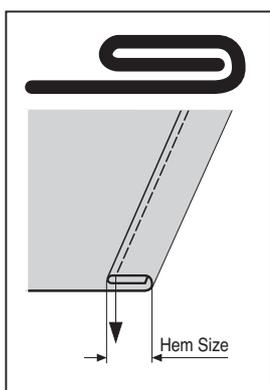
**SA85 (For 36 mm)** Includes presser foot and feed dog.  
**SA95 ( 40 mm)** Applicable feet are indicated the sizes at left.  
**SA130 ( 50 mm)**

20002

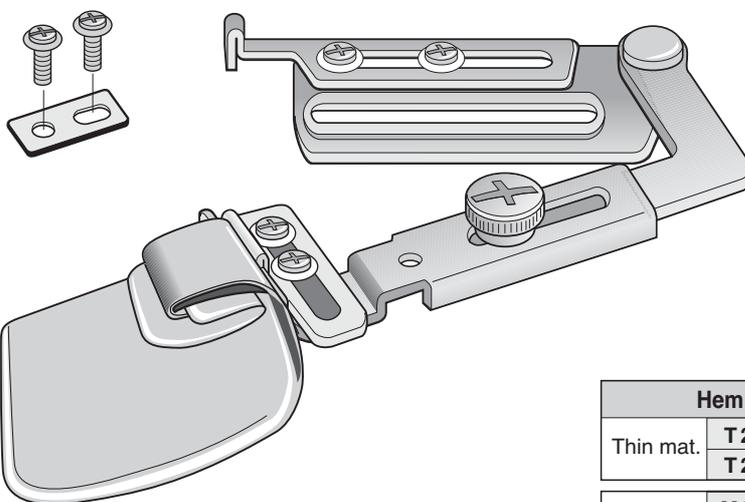


BiasTape Sizes	Finished Sizes
36 mm	1-3/8" 9 mm
40 "	1-1/2" 10 "
50 "	2" 15 "

## A110S- T20, T25, M20, M25 Full Fold Swing Hemmer



- For fully folding in the hem of the fabric.



Hem Sizes		
Thin mat.	T 20 mm	13/16"
	T 25 "	1 "
Medium mat.	M 20 mm	13/16"
	M 25 "	1 "

**NEW PRODUCTS**

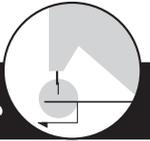
**新製品**

NOUVEAUX PRODUITS  
PRODUCTOS NUEVOS

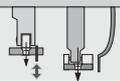
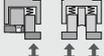
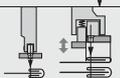
NEUE PRODUKTE  
新產品

*Attachments*

**SUISEI**<sup>®</sup>



# PRESSER FEET

<p><b>SPRING GUIDE FEET</b> <b>QUILTER &amp; GUIDE FOOT</b></p>	
<p><b>SHIRRING FEET</b> <b>GUIDE FEET FOR HEMMERS</b></p>	
<p><b>COMPENSATING FEET (RIGHT•LEFT•DOUBLE)</b></p>	
<p><b>CORDING FEET</b> <b>ZIPPER FEET</b></p>	
<p><b>STANDARD FEET</b></p>	 <p>Standard</p>
<p><b>PIPING FEET</b> <b>SPECIAL PIPING FEET</b></p>	
<p><b>TAPE FEET • SPECIAL TUBE FEET</b> <b>SOLID BLANK FEET</b></p>	 <p>BLANK FEET</p>
<p><b>TEFLON FEET</b> <b>NYLON RING FEET</b></p>	 <p>TEFLON</p>
<p><b>FEET FOR NEEDLE FEED MACHINE</b> <i>(Compensating, Standard-type, Quilter, Teflon)</i></p>	
<p><b>HINGED BINDING FEET</b> <b>COMPENSATING BINDING FEET</b></p>	

# SPRING GUIDE FEET スプリングガイド付き押え金

PIEDS AVEC RESSORT GUIDE  
PIES PRENSATELA CON GUÍA

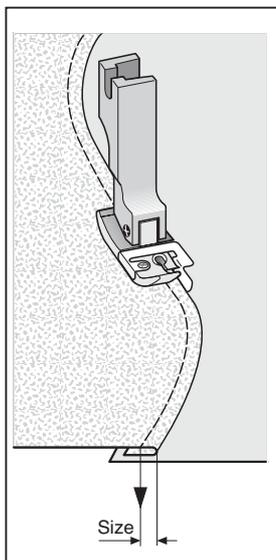
KANTENFEDER-FÜSSE  
弓片式縫边压脚

Attachments

SUISEI®

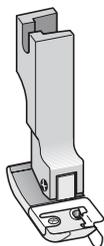


## SG10~SG80 Spring Guide Hinged Feet

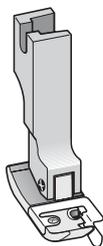


- For straight and curving edges.  
NO guide part at the rear of the needle hole.

**SG10**  
1.0mm



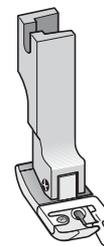
**SG15**  
1.5mm



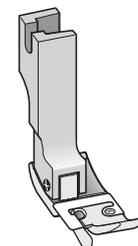
**SG20**  
2.0mm



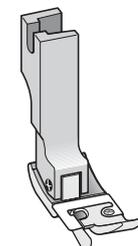
**SG30**  
3.0mm



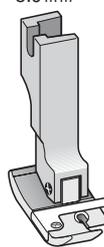
**SG10L**  
1.0mm



**SG15L**  
1.5mm



**SG50**  
5.0mm



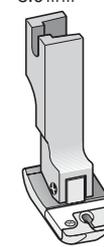
**SG65**  
6.5mm



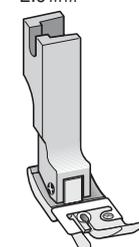
**SG70**  
7.0mm



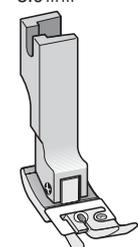
**SG80**  
8.0mm



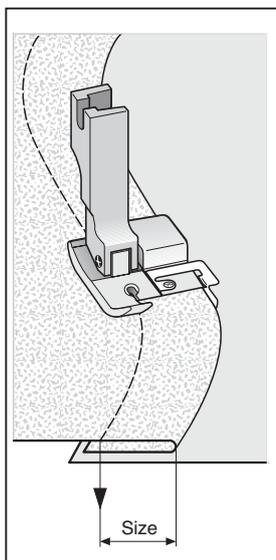
**SG20L**  
2.0mm



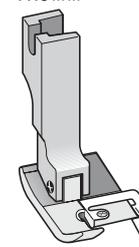
**SG30L**  
3.0mm



## SG110, SG150, SG200 Spring Guide Hinged Feet

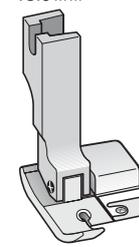


**SG110**  
11.0mm



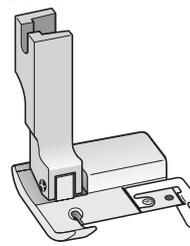
SG-P1

**SG150**  
15.0mm



SG-P1

**SG200**  
20.0mm



SG-P1

### Screw & Spring Guides

<b>SG-P0</b> For all Feet		M1.6 x 0.35
<b>SG-P1</b> For SG10~SG30 For SG80~SG200		Stainless steel
<b>SG-P2</b> For SG50~SG80		Stainless steel
<b>SG-P1L</b> For SG10L~SG30L		Stainless steel

# SPRING GUIDE FEET スプリングガイド付き押え金

PIEDS AVEC RESSORT GUIDE  
PIES PRENSATELA CON GUÍA

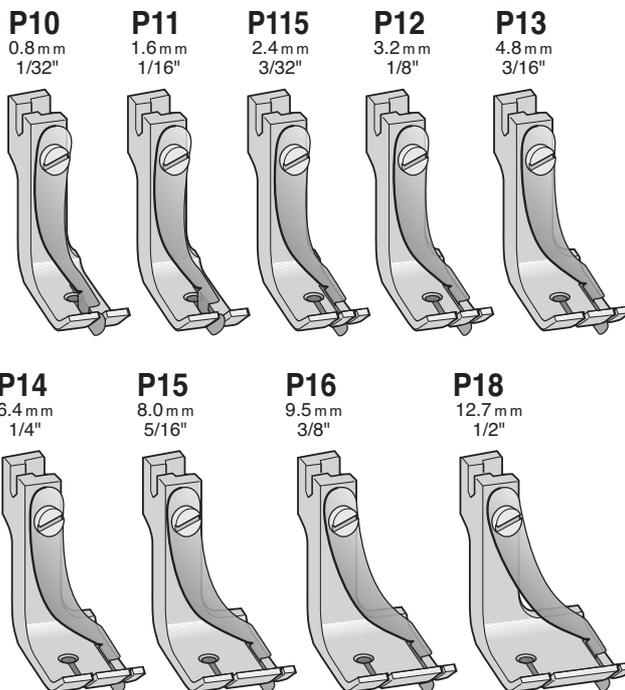
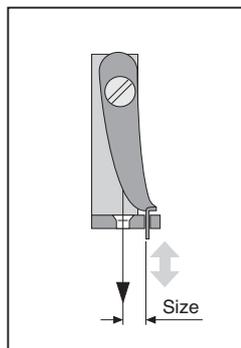
KANTENFEDER-FÜSSE  
弓片式縫邊壓脚

Attachments

SUISEI®



## P10~P18 Top Stitch Guide Feet



Screw & Spring Guides	
<b>3352</b> For all Feet	3/32-56
<b>P01</b> For P10~P13	
<b>P01W</b> For P14~P18	

- The lower material can be hurt by the spring guide when it is weak and thin. Then **SG series** feet on P.9 are recommended.

# QUILTER & GUIDE FOOT ステッチガイド押え金

PIEDS ARTICULÉS AVEC GUIDE  
PIES PRENSATELA CON GUÍA AJUSTABLE

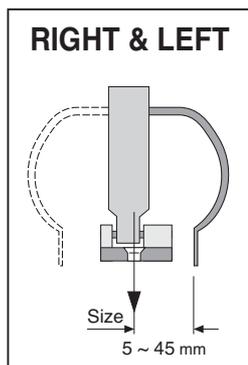
GELLENKFÜSSE MIT LINEAL(EN)  
紵縫及导向压脚

Attachments

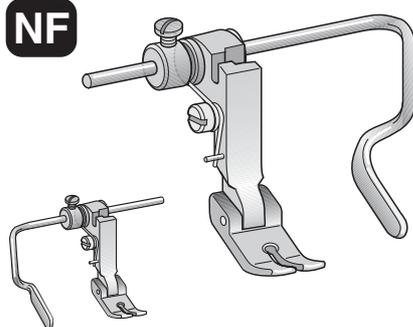
SUISEI®



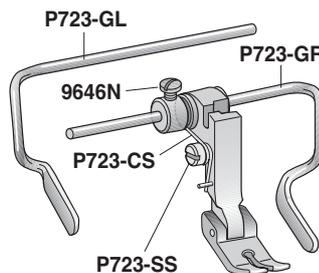
## P723 Hinged Quilter Foot with Right & Left Guides



NF



Includes right & left guides.



Part Number	Description
<b>P723-GL</b>	Left Guide
<b>P723-GR</b>	Right Guide
<b>9646N</b>	Screw (9/64-L6)
<b>P723-SS</b>	Shoulder Screw
<b>P723-CS</b>	Spring

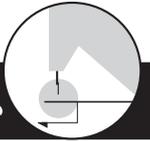
# SHIRRING FEET シャーリング押え金

PIEDS FRONCEURS  
PIES PRENSATELA DE FRUNCIDO

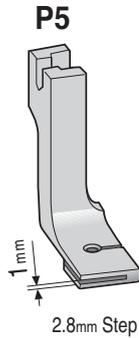
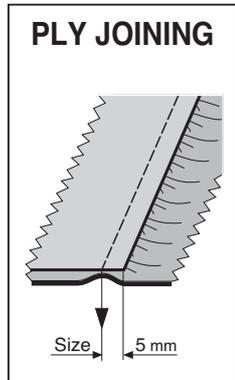
KRÄUSELFÜSSE  
衲摺压脚

Attachments

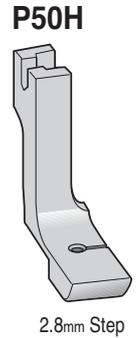
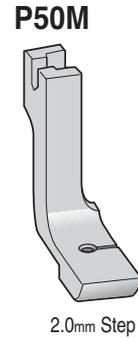
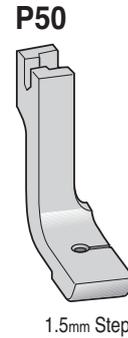
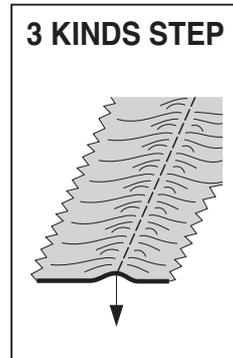
SUISEI®



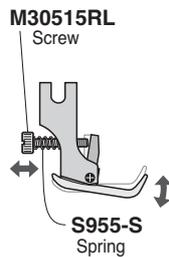
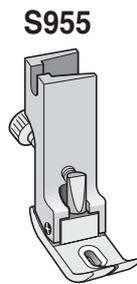
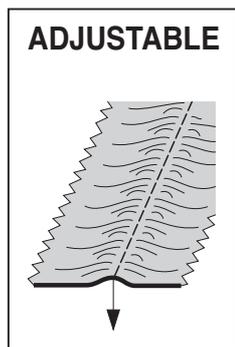
## P5 Top Ply Joining Shirring Foot



## P50, P50M, P50H Regular Shirring Foot



## S955 Adjustable Shirring Foot



- For bottom ply of pocket flap lining.

### Be careful

- Over turning of the adjust screw causes damage of the pin.
- Feeding scratches can happen when the material is weak and thin.

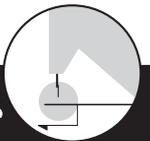
# GUIDE FEET FOR HEMMERS ヘマー用ガイド押え金

PIEDS AVEC GUIDE POUR OURLEUR  
PIES DE GUÍA PARA REPULUGADORES

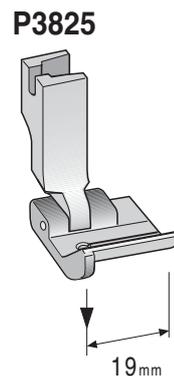
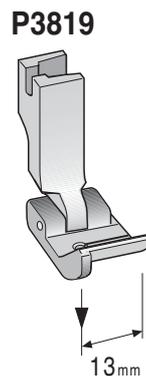
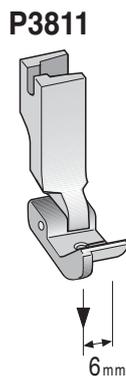
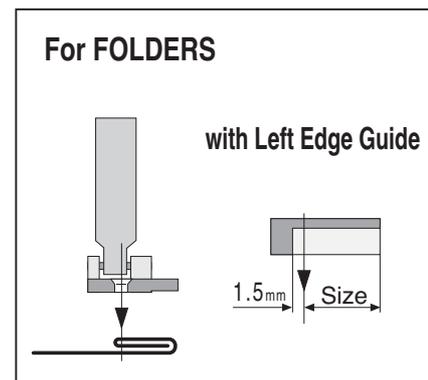
GELLENKÜSSE MIT LINEAL FÜR SÄUMAPPARATE  
滚边及绗缝压脚

Attachments

SUISEI®



## P3811, P3819, P3825 Guide Feet for Hemmers



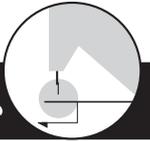
# COMPENSATING FEET 段付き押え金

PIEDS COMPENSÉS  
PIES PRENSATELA COMPENSANDOS

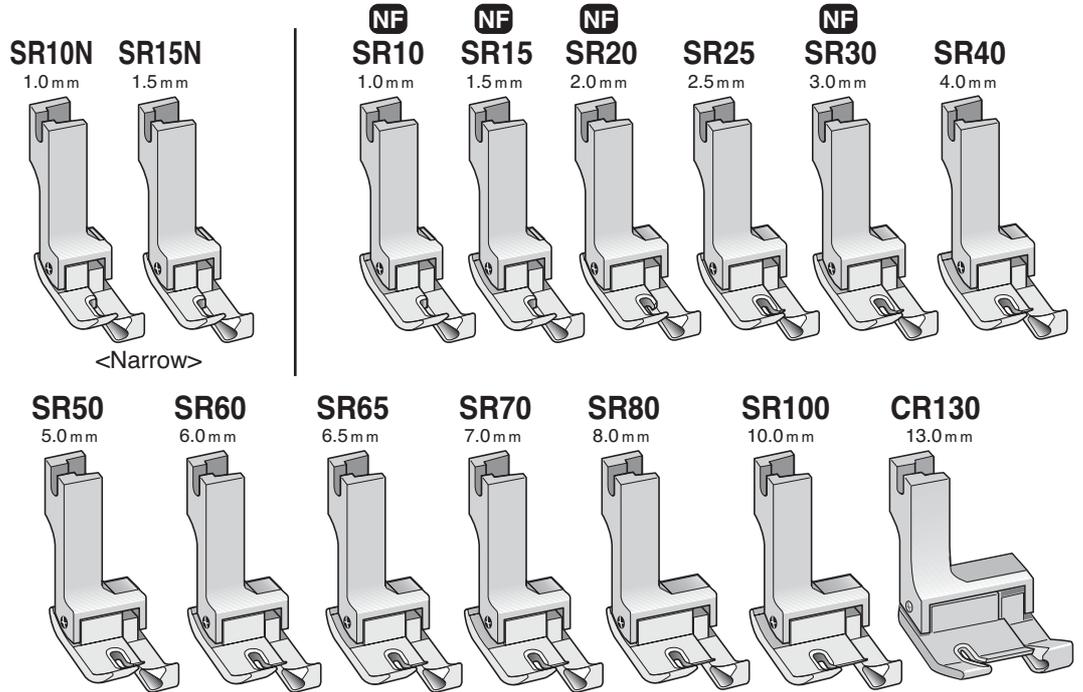
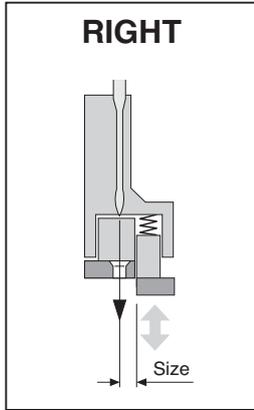
AUSGLEICHS-GELENKFÜSSE  
补充压脚

Attachments

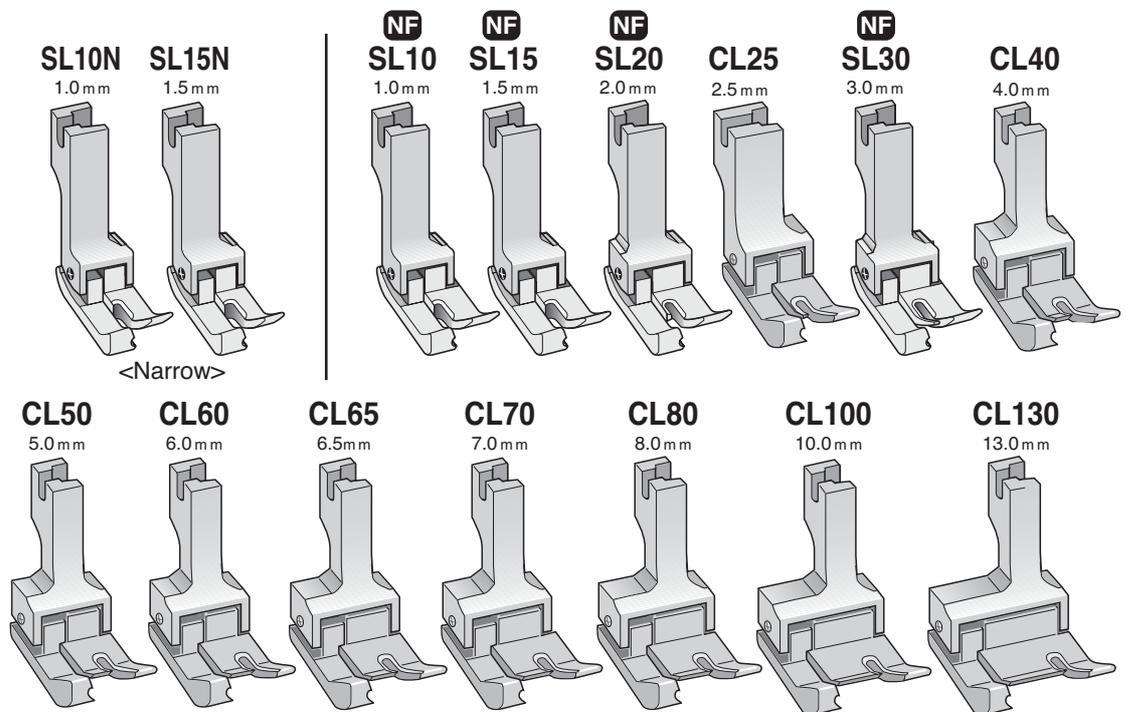
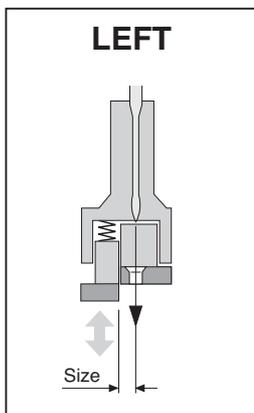
SUISEI®



## SR10(N)~CR130 Compensating Feet <Right>



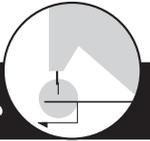
## SL10(N)~CL130 Compensating Feet <Left>



- The replacement screw and spring for [SR..., SL...] type are different from [CR..., CL...] type's, please refer next page.
- Guide shoe has two springs B20 and **foot shoe has one** for [SR..., SL...] type feet.
- It may get good result for some kind of the sewing that the spring B20 on **foot shoe** is removed.

# COMPENSATING FEET 段付き押え金

Attachments

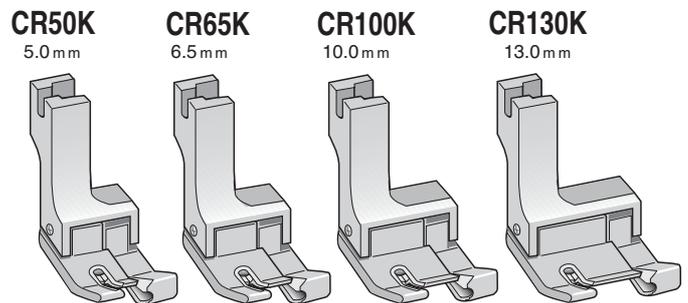
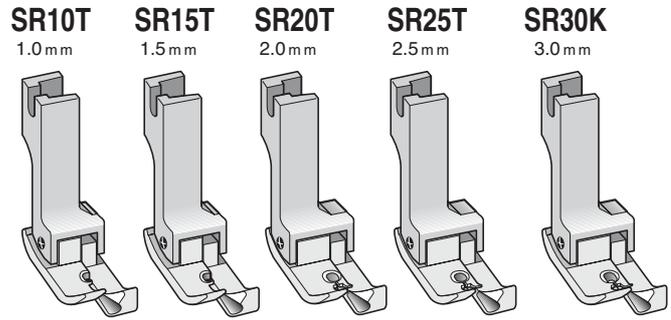
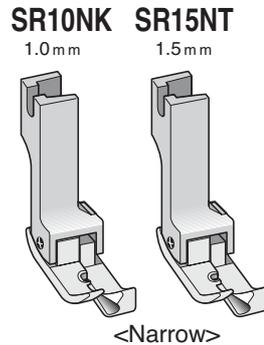
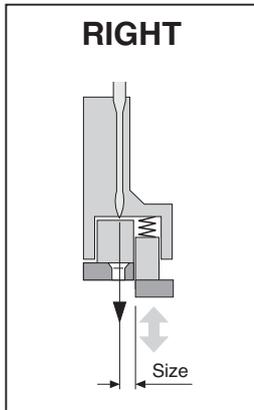


PIEDS COMPENSÉS  
PIES PRENSATELA COMPENSANDOS

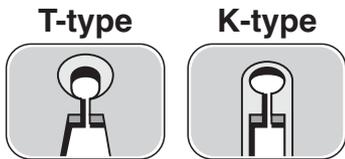
AUSGLEICHS-GELENKFÜSSE  
补充压脚

SUISEI®

## SR10(N)K~CR130K Compensating Feet for Knit <Right>

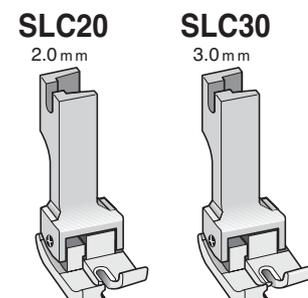
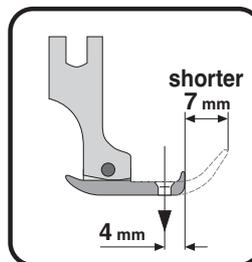
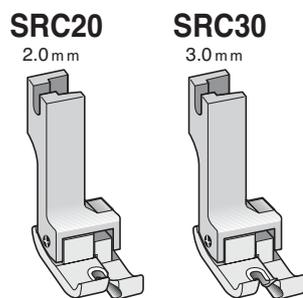
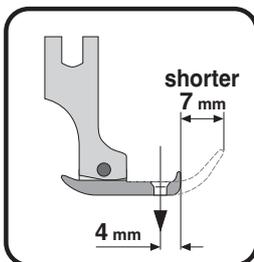
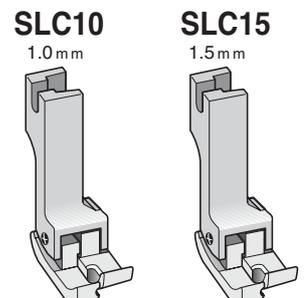
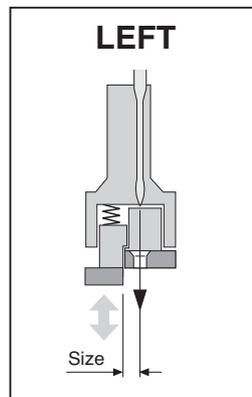
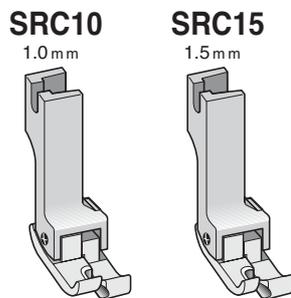
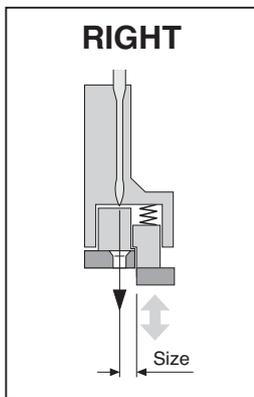


• For knit & thin materials.



Prevents lifting fabric with the needle.

## SRC10~SRC30, SLC10~SLC30 Compensating Feet <Extra Short>



• These feet are appropriate for sewing small parts as out pockets or labels.  
Because it is 4 millimeters long the toe side from the needle and **7 millimeters shorter** than regular compensating feet.

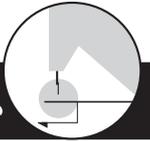
# COMPENSATING FEET 段付き押え金

PIEDS COMPENSÉS  
PIES PRENSATELA COMPENSANDOS

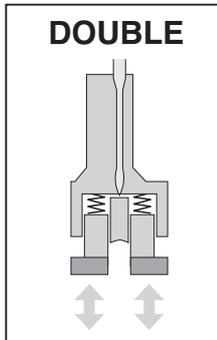
AUSGLEICHSGELENKFÜSSE  
补充压脚

Attachments

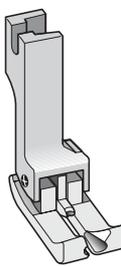
SUISEI®



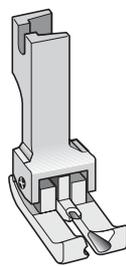
## SD10~SD30 Compensating Feet <Double>



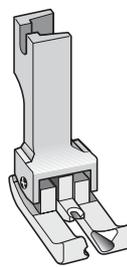
**SD10**  
1.0 mm



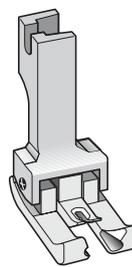
**SD15**  
1.5 mm



**SD20**  
2.0 mm



**SD30**  
3.0 mm



### Inches to Millimeters

Inches	MM	Recommended Numbers
1/32 →	0.8 →	<b>10</b>
1/16 →	1.6 →	<b>15</b>
3/32 →	2.4 →	<b>25</b>
1/8 →	3.2 →	<b>30</b>
5/32 →	4.0 →	<b>40</b>
3/16 →	4.8 →	<b>50</b>
1/4 →	6.4 →	<b>65</b>
5/16 →	8.0 →	<b>80</b>
3/8 →	9.5 →	<b>100</b>
1/2 →	12.7 →	<b>130</b>

## For SR, SL, SD type

### B20, CPS10~CPS19 Replacement spring and screws for "SR, SL, SRC, SLC, SD"

<b>B20</b>		ø2.0 mm	All Feet for "SR, SL, SRC, SLC, SD" & "SR·NF, SL·NF" type
<b>CPS10</b>		10.8 "	10(N)(NF), 15(N)(NF), SD10, S955 SC40~105, SHA30~80
<b>CPS13</b>		13.3 "	20(NF), 25, 30(NF), 40 SD15, SD20
<b>CPS16</b>		16.3 "	50, 60, 65, 70 SD30
<b>CPS19</b>		19.3 "	80, 100

## For CR, CL, CD type

### B25, C1~C8 Replacement spring and screws for "CR, CL, CD"

<b>B25</b>		ø2.5 mm	All Feet for "CR, CL, CD" type	<b>C4</b>		15.5 mm	40, 50, CD20
<b>C1</b>		10.0 "	08N(K), 10N(K), 15N(K) P952, P953	<b>C5</b>		17.5 "	60, 65, 70
<b>C02</b>		12.5 "	CD00	<b>C6</b>		19.0 "	80
<b>C2</b>		13.5 "	08, 10, 15, 20, 25, 30 CD10, CHN, CHW, CB	<b>C7</b>		20.5 "	100
<b>C3</b>		14.5 "	CD15	<b>C8</b>		24.0 "	130

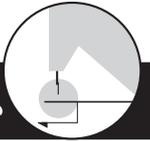
# CORDING FEET 端縫い押え金

PIEDS A COUDRE AU BORD  
PIES PRENSATELA PARA COSER CREMALLERAS

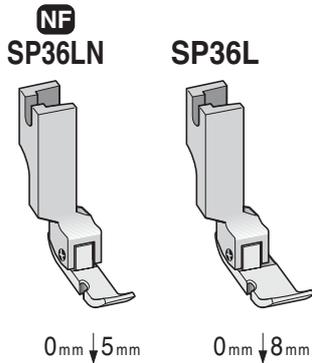
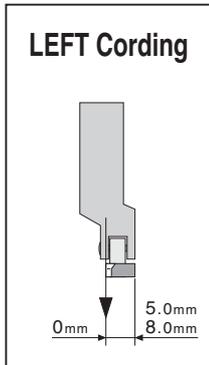
KANTENFÜSSE  
縫端压脚

Attachments

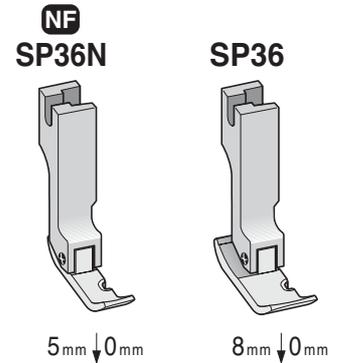
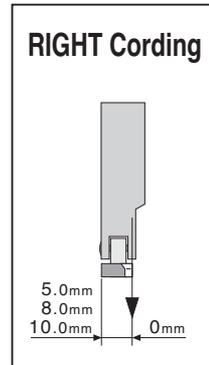
SUISEI®



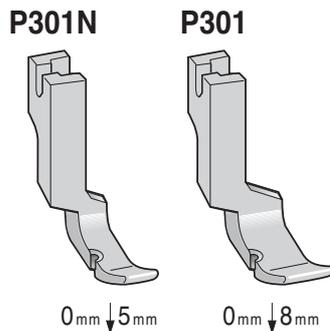
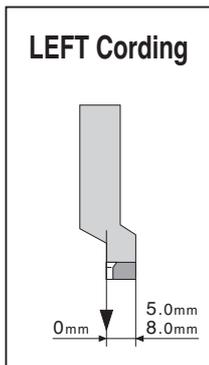
## SP36L(N) Hinged Cording Feet <Left>



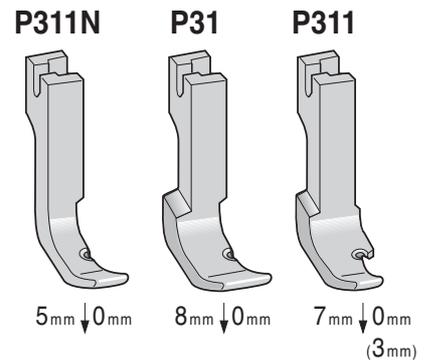
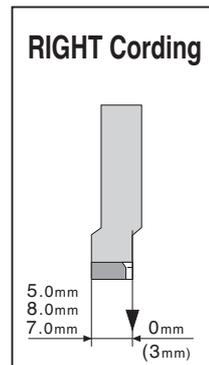
## SP36(N) Hinged Cording Feet <Right>



## P301(N) Solid Cording Feet <Left>



## P311N, P31, P311 Solid Cording Feet <Right>



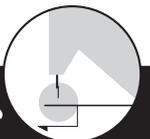
# ZIPPER FEET ジッパー押え金

PIEDS POUR FERMETURE A GLISSIERE  
PIES PRENSATELA PARA CREMALLERAS

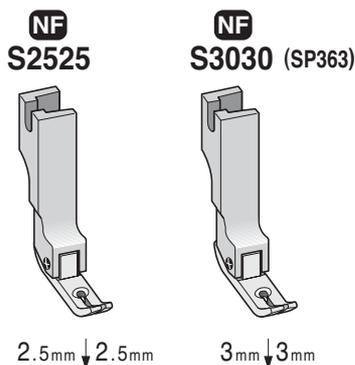
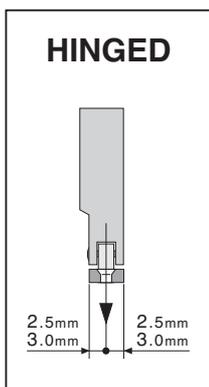
REISSVERSCHLUSSFÜSSE  
拉链压脚

Attachments

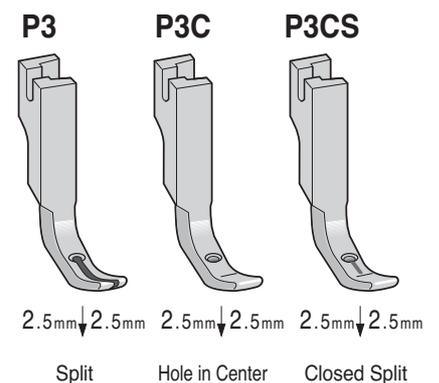
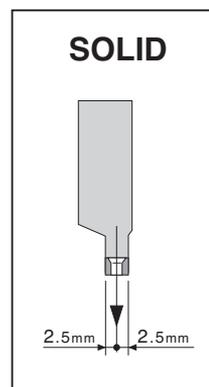
SUISEI®



## S2525, S3030 Hinged Zipper Feet

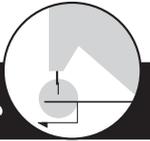


## P3, P3C, P3CS Solid Zipper Feet



# STANDARD FEET 標準押え金

Attachments



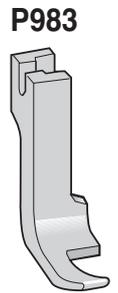
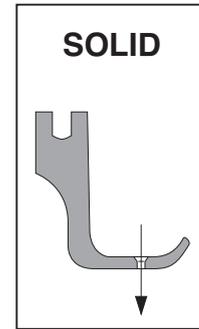
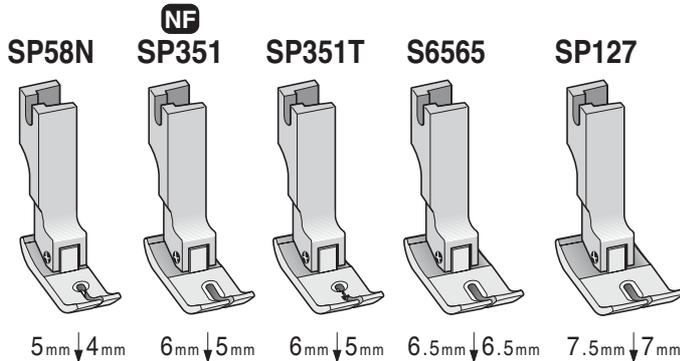
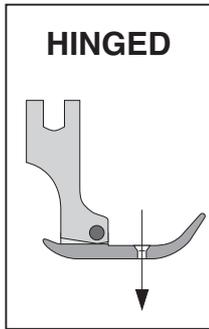
PIEDS STANDARD  
PIES PRENSATELA NORMALIZADAS

STANDARD NÄHFÜSSE  
標準圧脚

SUISEI®

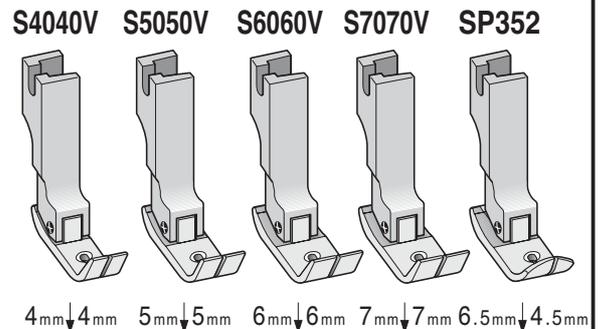
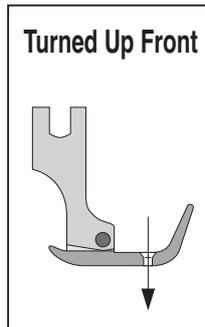
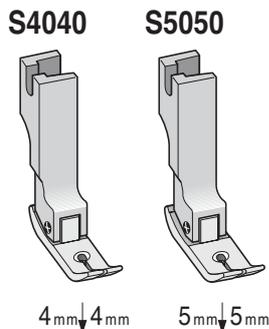
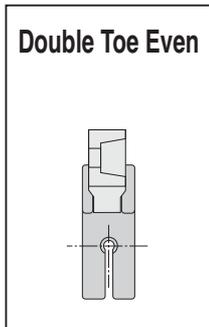
## SP58N, SP351(T), S6565, SP127 Hinged Standard Feet

## P983 Solid Half Foot



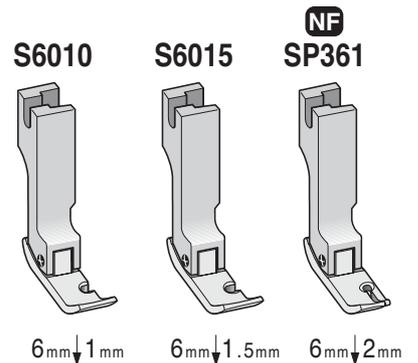
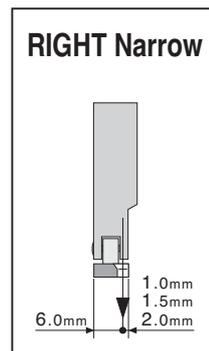
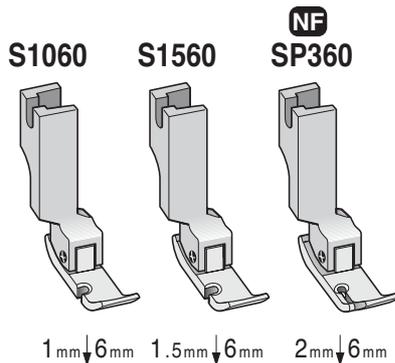
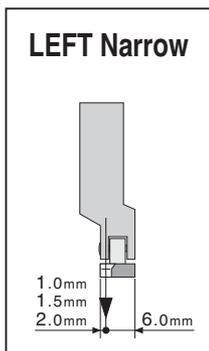
## S4040, S5050 Hinged Feet <Double Toe Even>

## S4040V, S5050V, S6060V, SP352 Hinged Feet <Turned Up Front>



## S1060, S1560, SP360 Hinged Feet <Left Narrow>

## S6010, S6015, SP361 Hinged Feet <Right Narrow>



## B20, CPS07 Spring and Screw for Hinged Feet

自由押え金用バネ・ネジ

**B20**



ø2.0 mm

- All compensating presser feet [SR..., SL...] type, hinged feet [S...] and teflon feet [ST...] type have this spring.

**CPS07**



L=7.5 mm

- All compensating presser feet [SR..., SL...] type, hinged feet [S...] and teflon feet [ST...] type have this screw.

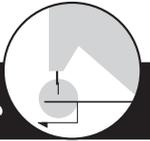
# PIPING FEET コードパイピング押え金

PIEDS POUR POSE DE CORDONNET  
PIES PRENSATELA PARA COSER VIVOS DE CORDÓN

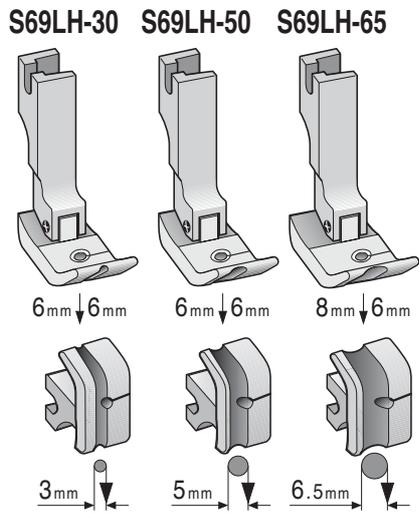
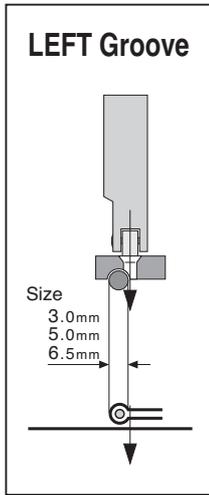
KORDELFÜSSE  
附帶沟的压脚

Attachments

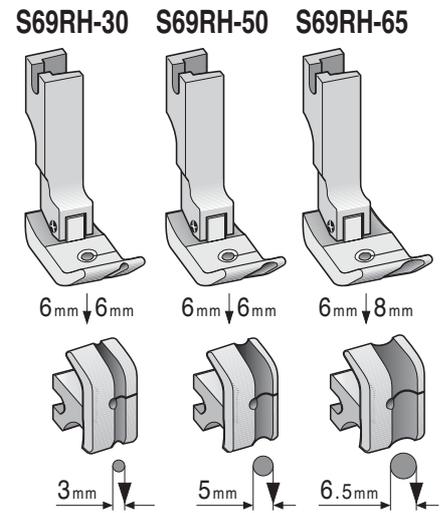
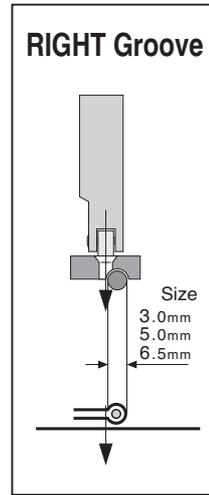
SUISEI®



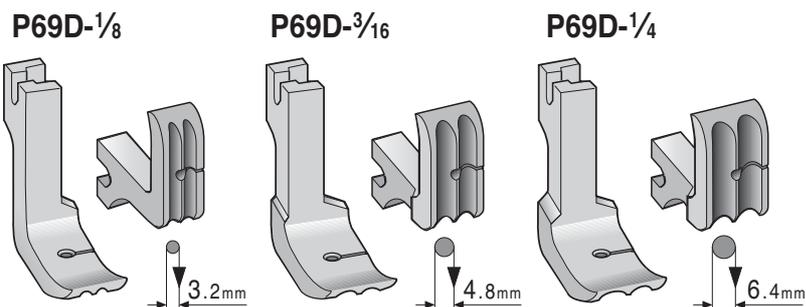
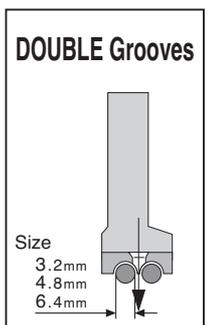
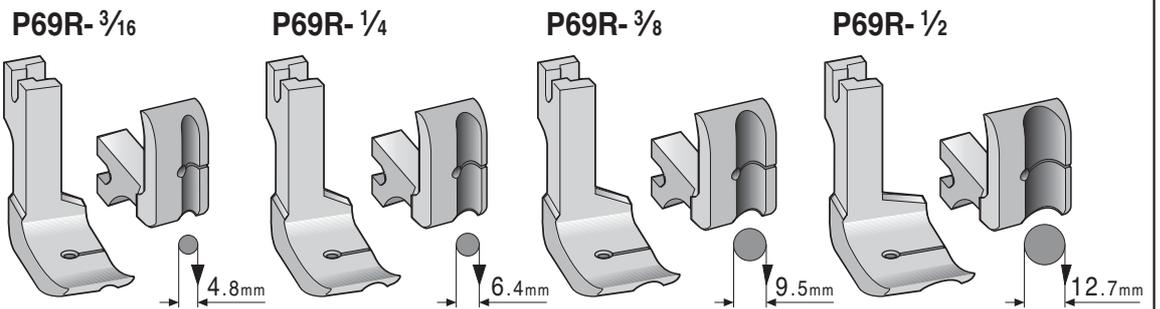
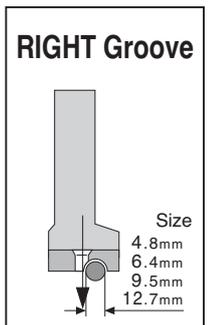
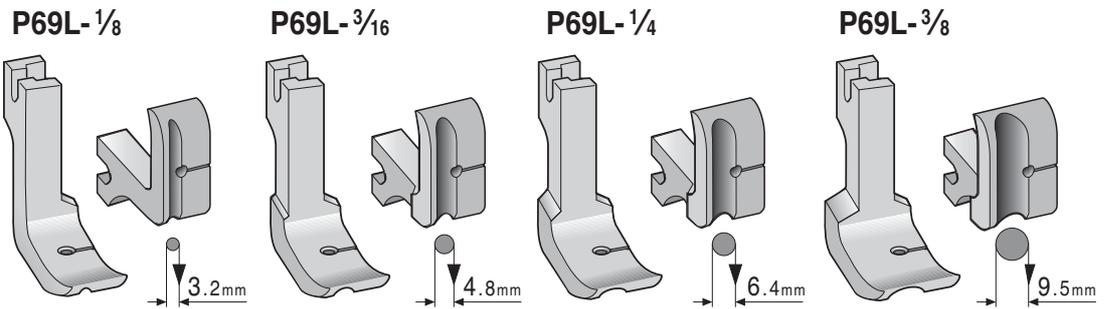
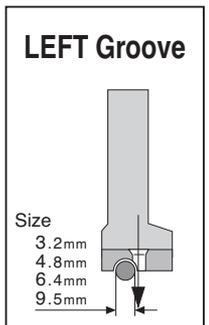
## S69LH- 30,50,65 Hinged Piping Feet <Left>



## S69RH- 30,50,65 Hinged Piping Feet <Right>



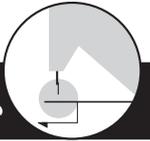
## P69L-... , P69R-... , P69D-... Solid Piping Feet <Left> <Right> <Double>



# SPECIAL PIPING FEET

# 特殊パイピング押え金

Attachments

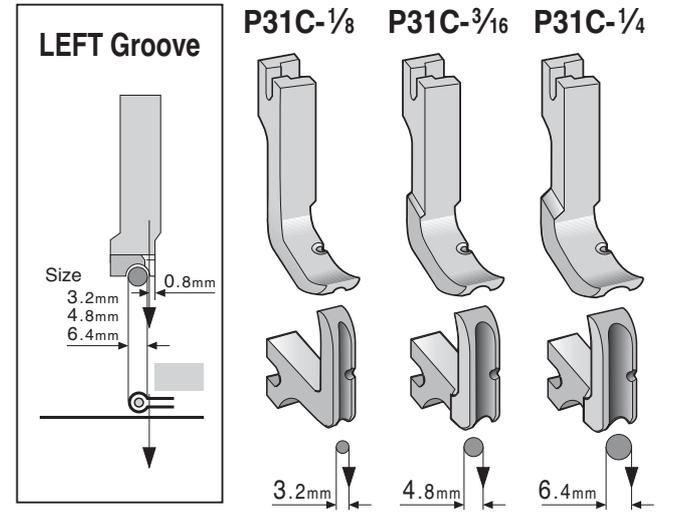


PIEDS SPECIAL POUR POSE CORDONNET  
PIES PRENSATELA ESPECIAL PARA COSER VIVOS DE CORDÓN

SPEZIAL-KORDELFÜSSE  
附帶沟的特殊压脚

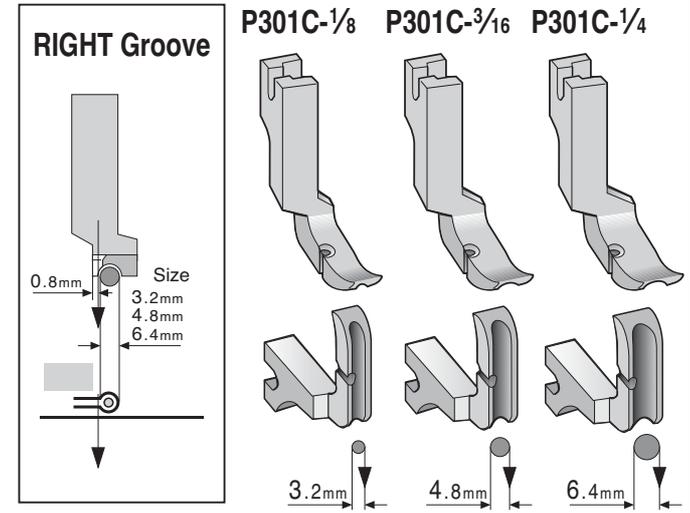
SUISEI®

## P31C-... Special Piping Foot <Left>



- These feet are appropriate to sewing when there are some obstacles (ex. zipper) or when a side roller is installed at **right side**.

## P301C-... Special Piping Foot <Right>



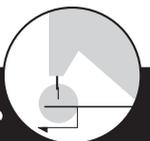
- These feet are appropriate to sewing when there are some obstacles (ex. zipper) or when a side roller is installed at **left side**.

# BIAS PIPING FEET バイアスパイピング地縫い押え金

PIEDS POUR POSE DE BIAIS  
PIES PRENSATELA PARA ADORNAR CON CORDÓN

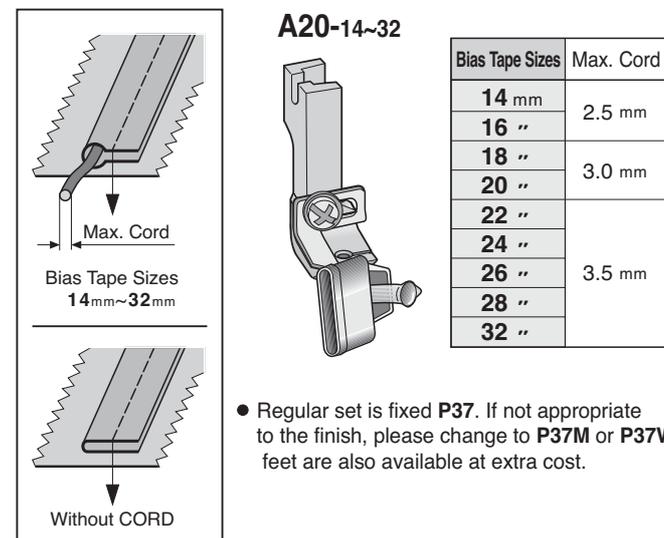
SCHRÄGBAND-KORDELFÜSSE  
附帶沟的特殊压脚

Attachments



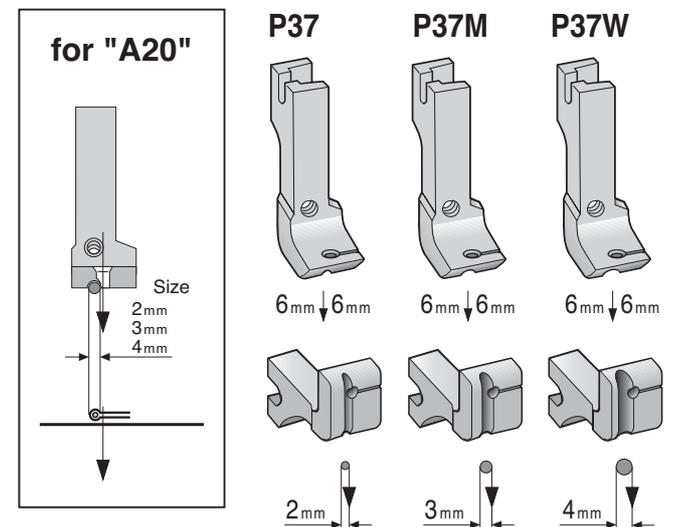
SUISEI®

## A20- 14~32 Bias Cord Piping Foot



- Regular set is fixed **P37**. If not appropriate to the finish, please change to **P37M** or **P37W** feet are also available at extra cost.

## P37, P37M, P37W Special Piping Foot for "A20"



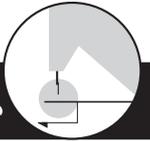
# TAPE FEET テープ付け押え金

PIEDS ARTICULÉS POSE BANDE  
PIES PRENSATELA DE TUBO

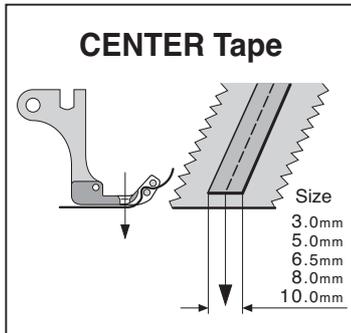
Gelenk-BandaufnäHFÜSSE  
管状压脚

Attachments

SUISEI®



## TU30C~100C, TU50L~100L, TU50R~100R Hinged Tape Feet <Center> <Left> <Right>



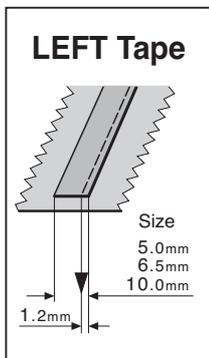
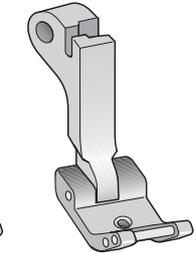
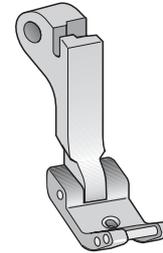
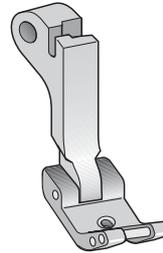
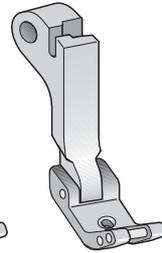
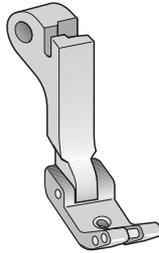
TU30C

TU50C

TU65C

TU80C

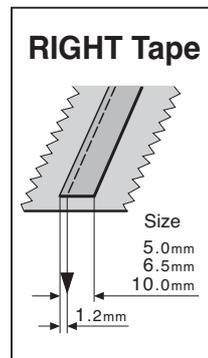
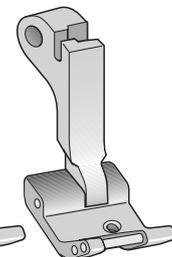
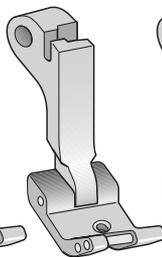
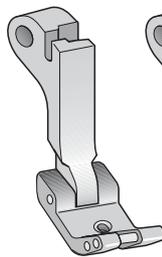
TU100C



TU50L

TU65L

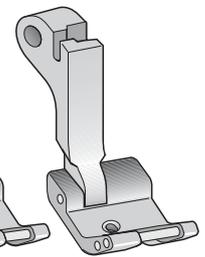
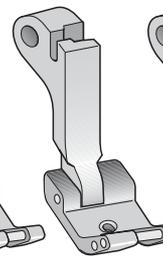
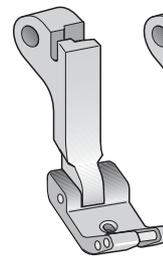
TU100L



TU50R

TU65R

TU100R



- Foot shoes are precisely grooved to needle position, and it enables to stabilize sewing tape on at curving and corner.

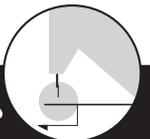
# SOLID BLANK FEET 加工用固定押え金

PIEDS A SEMELLE BRUTE  
PIES PRENSATELA DE PLANTILLA BRUTA

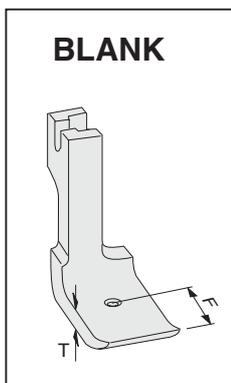
ROHLINGE  
加工用压脚

Attachments

SUISEI®



## SP60, SP61, SP62, SP63, SP64, SP65 Solid Blank Feet



SP60

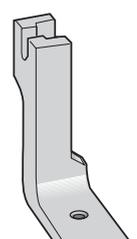
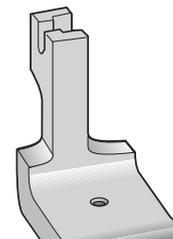
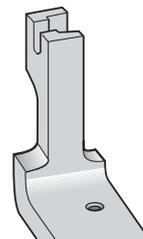
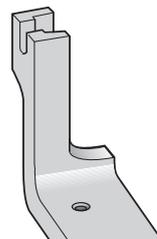
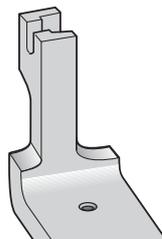
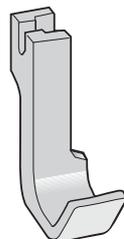
SP61

SP62

SP63

SP64

SP65



6mm ↓ 6mm

10mm ↓ 10mm

6mm ↓ 11mm

11mm ↓ 6mm

10.5mm ↓ 10.5mm

6.3mm ↓ 6.3mm

T = 3mm

T = 6mm  
F = 15mm

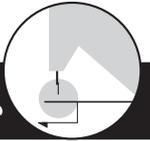
T = 6mm  
F = 15mm

T = 6mm  
F = 15mm

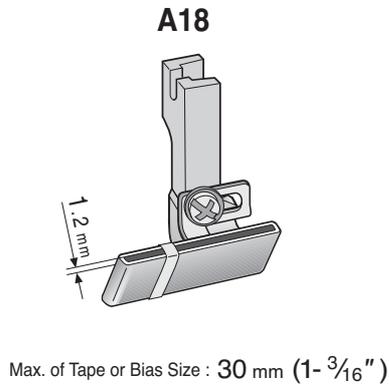
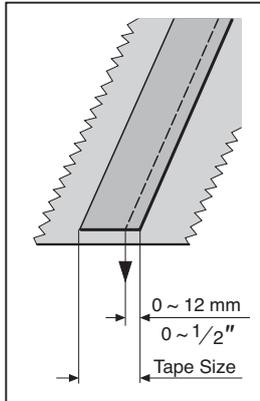
T = 6mm  
F = 14mm

T = 3mm  
F = 15mm

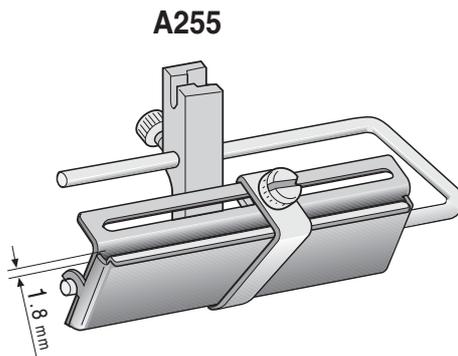
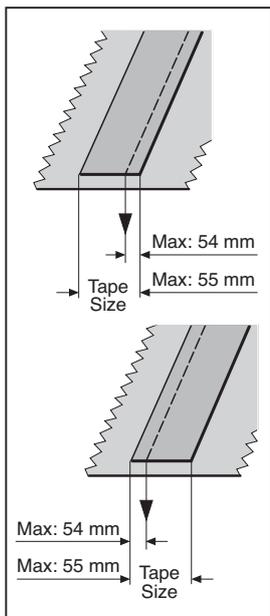
- These feet are not hardened, and can be easily cut away as you like.



## A18 Adjustable Tape Foot <30mm>

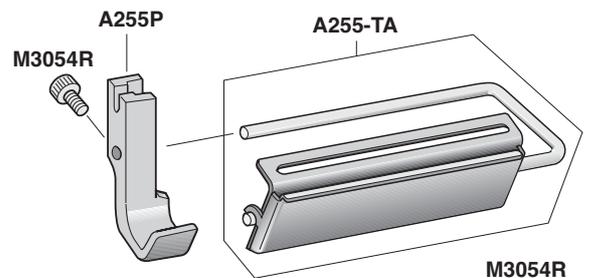


## A255 Adjustable Tape Foot <55mm>

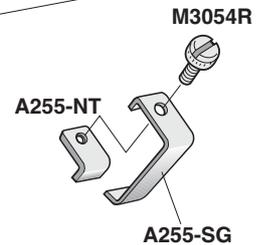


Max. of Tape or Bias Size : 55 mm (2-<sup>3</sup>/<sub>16</sub>" )

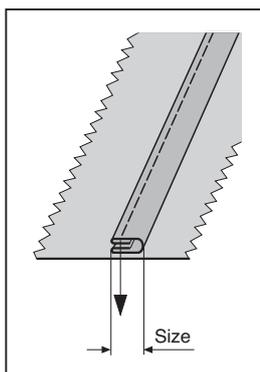
- This foot can be used at right or left side by adjusting guide position .



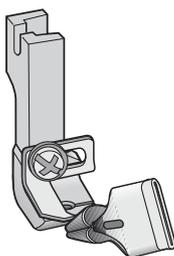
Part Number	Description
<b>A255P</b>	Presser Foot
<b>A255-TA</b>	Adjustable Tube Asm.
<b>A255-SG</b>	Slide Guide
<b>A255-NT</b>	Nut (M3x0.5)
<b>M3054R</b>	Screw (M3x0.5)



## A21- 3~6.5 Bias Loop Piping Foot



### A21- 3~6.5

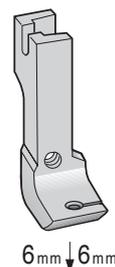


Bias Tape Sizes		Finished Sizes	
12 mm	1/2"	3 mm	1/8"
16 "	5/8"	4 "	5/32"
20 "	13/16"	5 "	3/16"
25 "	1"	6.5 "	1/4"

Use appropriate width of bias considering tape elasticity.

## Foot and Parts for "A18" or "A21"

### P39



Solid Foot for "A18,A21"

### A18-PA

- A18-P1** Screw (9/64)
- A18-P2** Spring Washer
- A18-P3** Washer

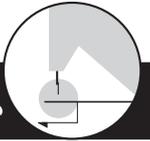
# TEFLON FEET テフロン押え金

PIEDS TEFLON  
PIES PRENSATELA DE TEFLON

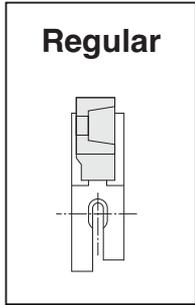
TEFLON-NÄHFÜSSE  
特氟隆压脚

Attachments

SUISEI®

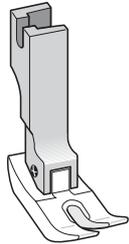


## ST350 Teflon Foot <Regular>



Regular

ST350 NF



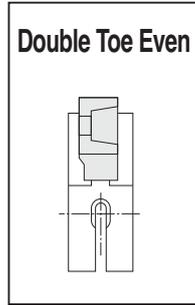
5.5mm ↓ 5.5mm

ST350B NF



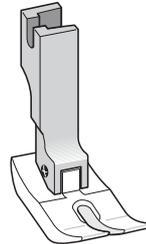
Teflon Shoe for "ST350"

## ST35W Teflon Foot <Double Toe Even>



Double Toe Even

ST35W NF



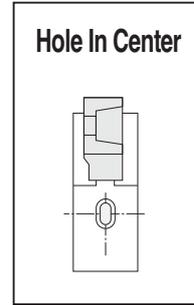
6.5mm ↓ 6.5mm

ST35WB NF



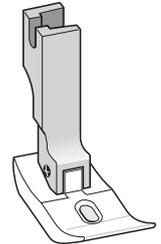
Teflon Shoe for "ST35W"

## ST35CW Teflon Foot <Hole In Center>



Hole In Center

ST35CW



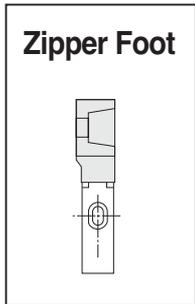
6.5mm ↓ 6.5mm

ST35CWB



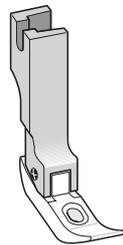
Teflon Shoe for "ST35CW"

## ST363 Teflon Zipper Foot



Zipper Foot

ST363



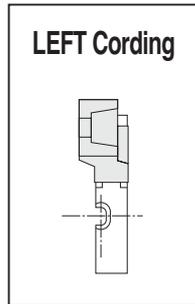
3mm ↓ 3mm

ST363B



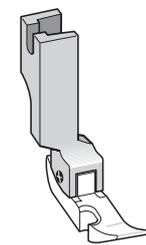
Teflon Shoe for "ST363"

## ST36LN Teflon Cording Foot <Left>



LEFT Cording

ST36LN



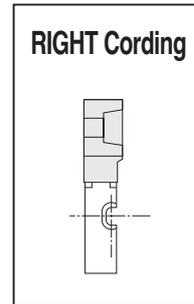
0.5mm ↓ 5.5mm

ST36LNB



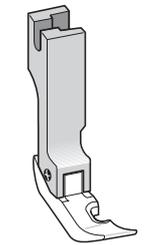
Teflon Shoe for "ST36LN"

## ST36N Teflon Cording Foot <Right>



RIGHT Cording

ST36N



5.5mm ↓ 0.5mm

ST36NB



Teflon Shoe for "ST36N"

## B20, CPS07 Spring and Screw for Teflon Feet

B20



ø2.0 mm

- All compensating presser feet [SR..., SL...] type, hinged feet [S...] and teflon feet [ST...] type have this spring.

CPS07



L=7.5 mm

- All compensating presser feet [SR..., SL...] type, hinged feet [S...] and teflon feet [ST...] type have this screw.

## B30U, C06, C07, C1 Spring and Screws for Old Type

B30U



ø3.0 mm

T36N, T36LN  
T36, T36L  
T35, T35W  
T35C, T35CW  
T350, T363

C06



L=6.0 mm

T363

C07



L=7.0 mm

T36N  
T36LN

C1



L=10.0 mm

T36, T36L  
T35, T35W  
T35C, T35CW  
T350

- for Old Type Teflon Feet

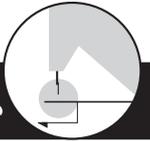
# NYLON RING FOOT ナイロンリング押え金

PIEDS A ANNEAU NYLON  
PIES PRENSATELA CON ANILLOS DE NYLÓN

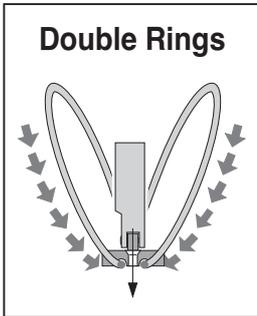
FÜSSE MIT NYLONRINGEN  
尼龙环压脚

Attachments

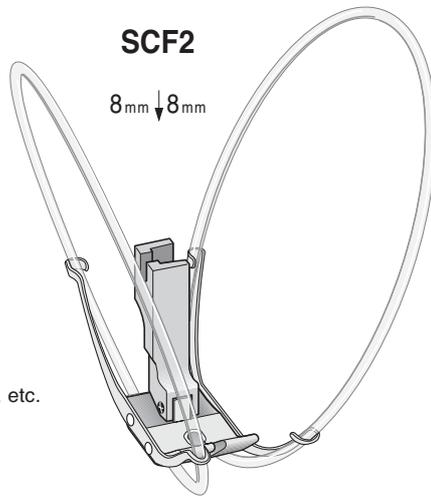
SUISEI®



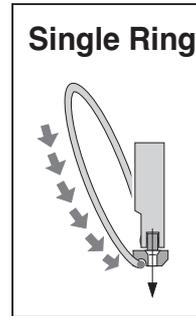
## SCF2 Nylon Ring Foot



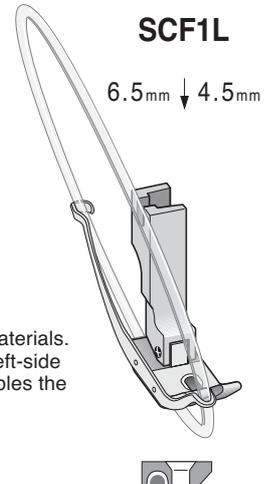
- Appropriate for slippery and problem materials, like Velvet, Plastic-coated, Rubber-backed, etc.



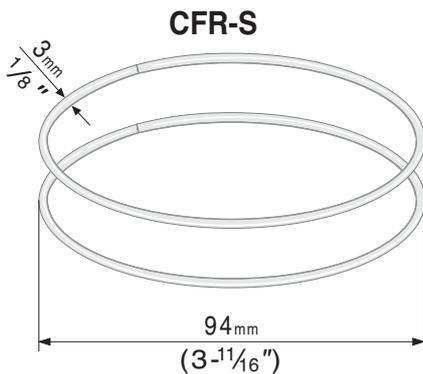
## SCF1L Left Nylon Ring Foot



- Appropriate for slippery materials. Especially single ring on left-side and narrow foot shoe enables the sewing of the small bag.



## CFR-S Replacement Nylon Rings for "CF2-S"



- Please change a couple of the rings when replacing.

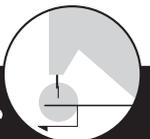
# HINGED FEET for SPECIAL MACHINE 自由押え金 (特殊マシン用)

PIEDS ARTICULÉS POUR SPECIAL MACHINES  
PIES PRENSATELA DE BISAGRA PARA ESPECIAL MÁQUINAS

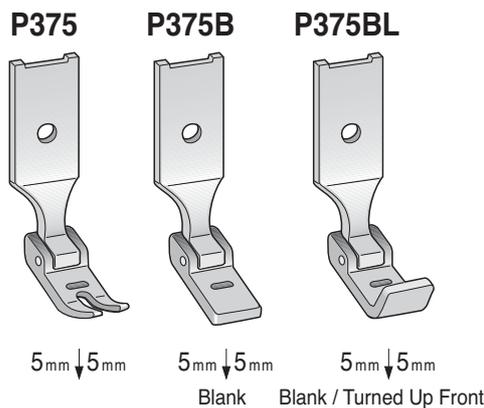
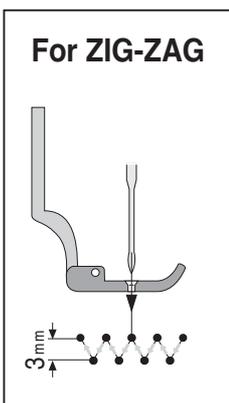
GELLENFÜSSE FÜR SPEZIAL NÄHMASCHINEN  
活动压脚 (特殊缝纫机用)

Attachments

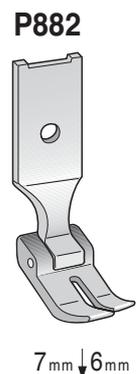
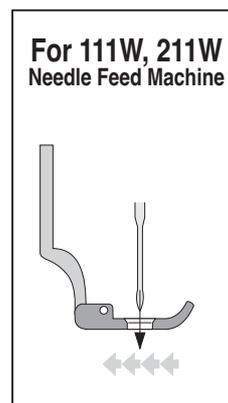
SUISEI®

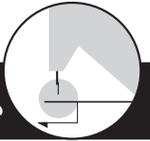


## P375, P375B, P375BL Hinged Feet for Zig-Zag Machine

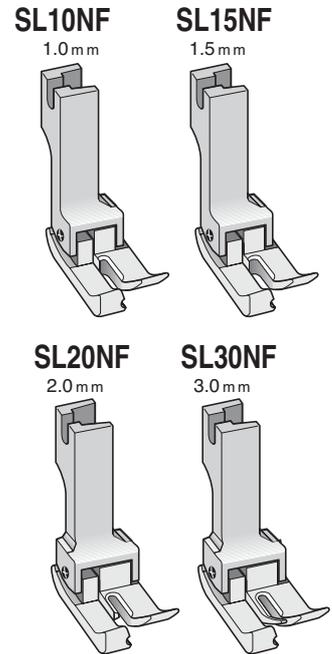
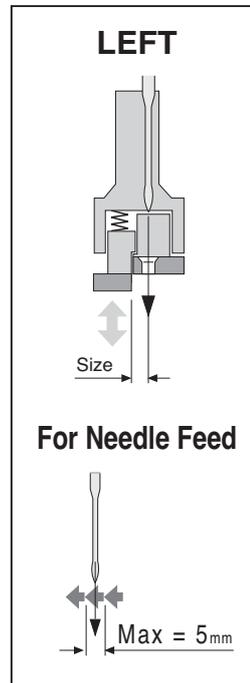
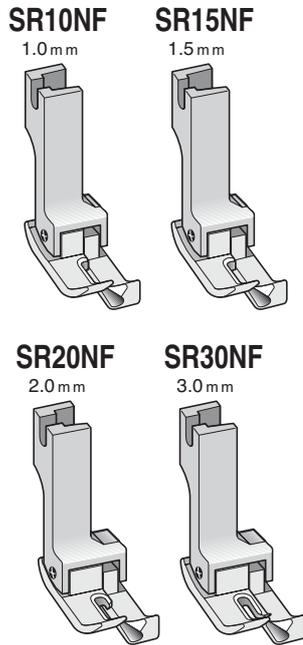
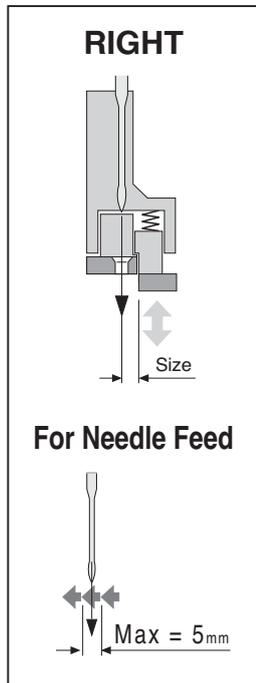


## P882 Hinged Foot for 111W, 211W

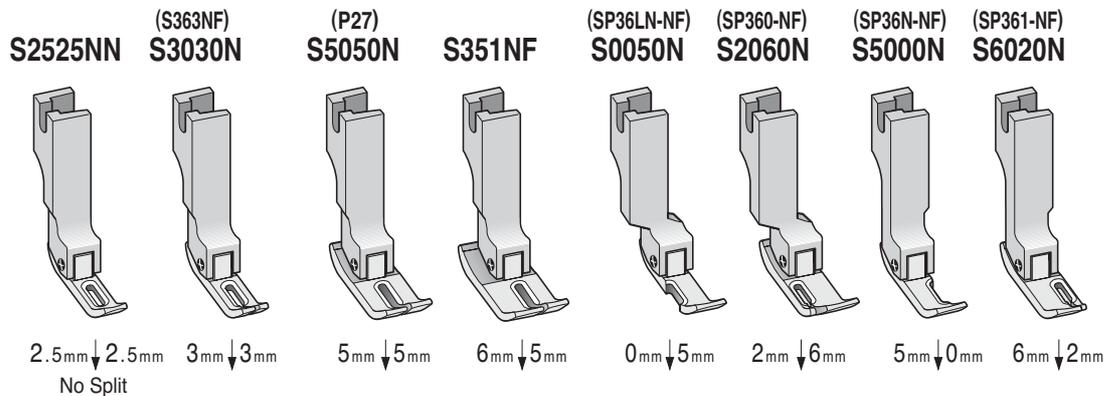
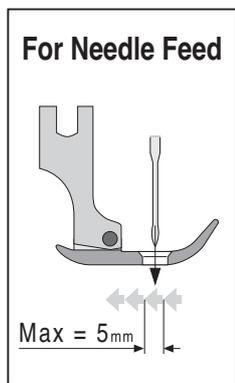




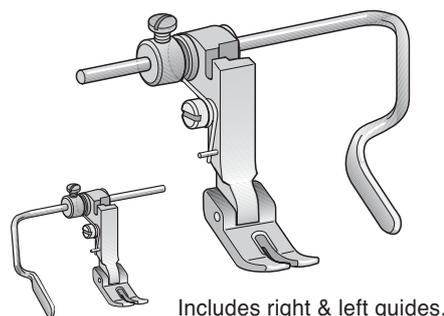
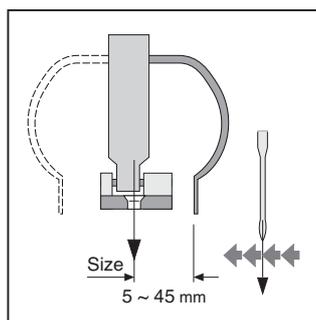
**SR10NF~SR30NF, SL10NF~SL30NF** Compensating Feet For Needle Feed Machine



**S...N, S351NF** Hinged Feet for Needle Feed Machine (One Needle)



**P723NF** Hinged Quilter Foot with Right & Left Guides for Needle Feed  
左右ガイド付き自由ステッチ押え金 針送り用

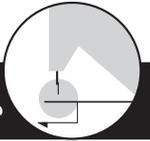


**Be careful**

- Not use for plain sewing machine, will cause "Skip stitch".  
Because these are for needle feed machine.

**FEET for NEEDLE FEED MACHINE 各種押え金 (針送りミシン用)**

Attachments



PIEDS POUR ENTRÎNEMENT PAR AIGUILLE

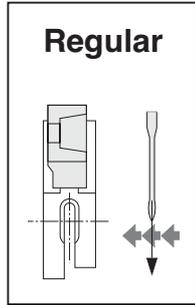
FÜSSE FÜR NADELTRANSPORT

PIES PRENSATELA PARA ARRASTRE POR AGUJA

针送布縫紉机用压脚

**SUISEI**®

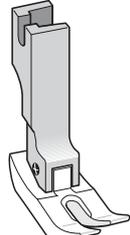
**ST350NF** Teflon Foot <Regular> for Needle Feed



Regular

**ST350NF**

Teflon Shoe for "ST350NF"

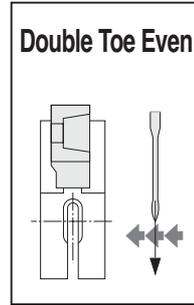


**ST350NFB**



5.5mm ↓ 5.5mm

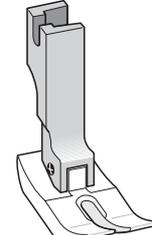
**ST35WNF** Teflon Foot <Double Toe Even> for Needle Feed



Double Toe Even

**ST35WNF**

Teflon Shoe for "ST35WNF"



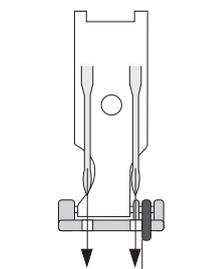
**ST35WNFB**



6.5mm ↓ 6.5mm

**P112B-..., P112J-1/4** Hinged Brassiere Feet, Two Needle Compensating Foot for Jeans

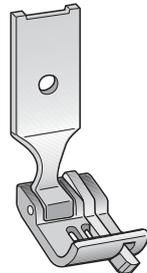
**COMPENSATING**



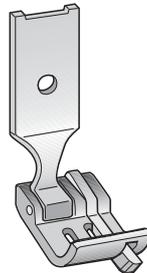
P112B- Size 1mm

- For brassiere, shirts or thin materials.

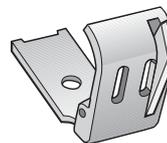
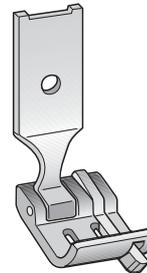
**P112B-1/8**  
3.2mm



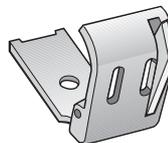
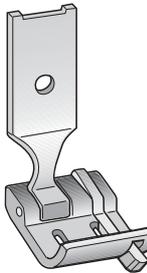
**P112B-3/16**  
4.8mm



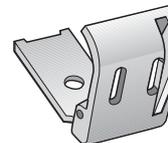
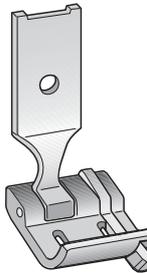
**P112B-1/4**  
6.4mm



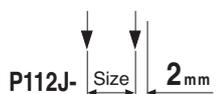
**P112B-5/16**  
8.0mm



**P112B-3/8**  
9.5mm



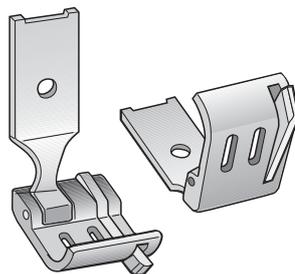
**For HEAVY Mat.**



P112J- Size 2mm

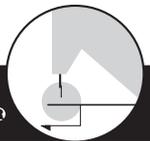
- For jeans or heavy materials.

**P112J-1/4**  
6.4mm



# BINDING FEET バインダー用押え金

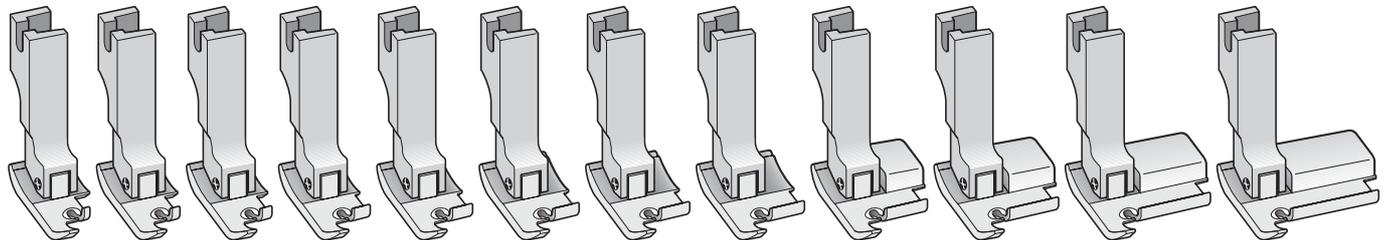
Attachments



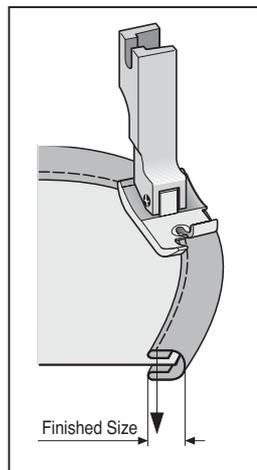
PIEDS POUR BORDEURES ET OURLEUR FÜSSE FÜR EINFASSER UND SÄUMER  
PIES PRENSATELA PARA RIBETADORES 滚边及褶边压脚

## SA40~SA250 Hinged Binding Feet

SA40 SA45 SA55 SA65 SA75 SA85 SA95 SA105 SA130 SA150 SA200 SA250



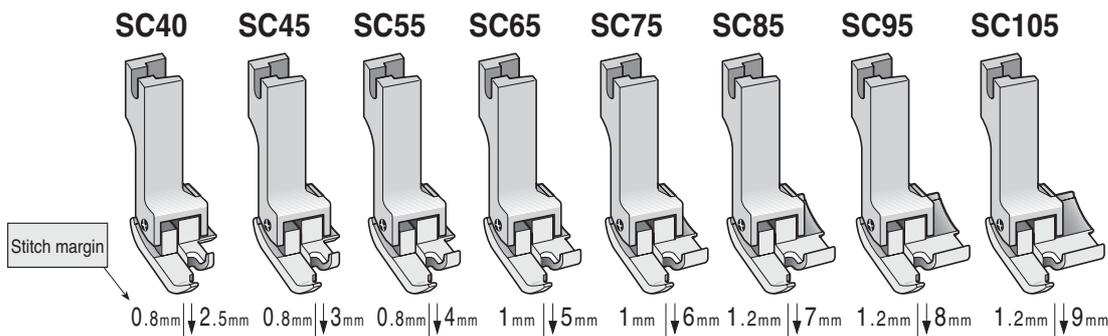
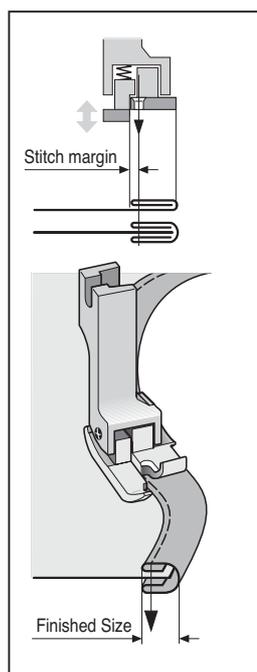
6mm ↓ 2.5mm 6mm ↓ 3mm 6mm ↓ 4mm 6mm ↓ 5mm 6mm ↓ 6mm 6mm ↓ 7mm 6mm ↓ 8mm 6mm ↓ 9mm 6mm ↓ 11mm 6mm ↓ 13mm 6mm ↓ 18mm 6mm ↓ 22mm



SA...	A10S	A1S	A2S	A4S	A9S	A5S	A5BS	A11S (A110S)
	Bias Tape Sizes	Bias Tape Sizes	Bias Tape Sizes	Tape Sizes	Bias Tape Sizes			
SA40	16	20	20	10	—	—	—	—
SA45	18, 20	22	22	—	—	—	—	—
SA55	22, 24	24, 26	24	13	25	5	—	6 mm
SA65	26, 28	28, 30	—	—	28	—	—	—
SA75	30, 32	32	—	16	32	8	8	8 mm
SA85	—	36	—	—	—	—	—	—
SA95	36	40	—	19	—	10	10	10 mm
SA105	40	—	—	22, 25	38	12	12	—
SA130	45	—	—	—	—	—	—	13 mm
SA150	50	—	—	—	—	15, 18	15, 18	15, 18 mm
SA200	—	—	—	—	—	20, 24	20, 24	20 mm
SA250	—	—	—	—	—	30, 40	—	25 mm ~

You can locate the folder near needle position and sew easily curving edge.

## SC40~SC105 Compensating Binding Feet



SC...	A10C	A1S	A2S	A4S	A9S	A5S	A5BS	A11S (A110S)
	Bias Tape Sizes	Bias Tape Sizes	Bias Tape Sizes	Tape Sizes	Bias Tape Sizes			
SC40	16	20	20	10	—	—	—	—
SC45	18, 20	22	22	—	—	—	—	—
SC55	22, 24	24, 26	24	13	25	5	—	6 mm
SC65	26, 28	28, 30	—	—	28	—	—	—
SC75	30, 32	32	—	16	32	8	8	8 mm
SC85	—	36	—	—	—	—	—	—
SC95	36	40	—	19	—	10	10	10 mm
SC105	40, 45, 50	—	—	22, 25	38	12 ~	12 ~	13 mm ~

These feet keep much stabler stitch margin because left guide shoe holds edge of binding or hemming.

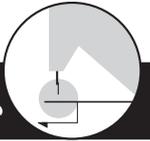
• The contents in above table may be different from fact because of material thickness or elasticity of tape.

# ***BINDERS, FOLDERS, HEMMERS***

<b><i>RIGHT ANGLE BIAS BINDERS</i></b>		
<b><i>DOUBLE FOLD BIAS BINDERS</i></b>	A10S, A10C, A10H, A1S, A9S	
<b><i>SINGLE FOLD BIAS BINDER</i></b>		
<b><i>BRAID OR TAPE BINDER</i></b>	A2S, A4S	
<b><i>BELT AND LOOP FOLDER</i></b>		
<b><i>STRAIGHT FOLDER</i></b>	A5S, A5BS	
<b><i>TAPE GUIDES</i></b>	AG50S, A18, A255	
<b><i>HEMMERS</i></b>	A11S, A110S, A50, A78S, A43L, H6010	
<b><i>SINGLE TURN FELLERS</i></b>	A7SU, A7SD, H5017, H5019, H5020	
<b><i>CORD ATTACHMENT</i></b>	A46NP, A46NPB	
<b><i>FOLDERS FOR TWO NEEDLE MACHINE</i></b>		
<b><i>SPRING TYPE LAP SEAM FOLDERS</i></b>	A36, A41, A30, A31, A32, A34	

# RIGHT ANGLE BIAS BINDERS バイアスバインダー (カノコラップ)

Attachments



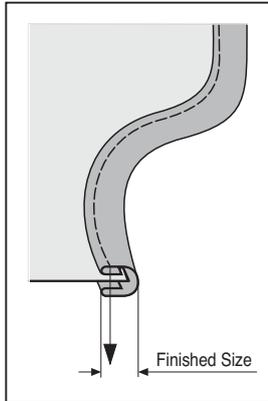
BORDEUR ANGULAIRE  
RIBETADOR

DOPPEL-SCHRÄGBANDEINFASSER  
正角滚边器

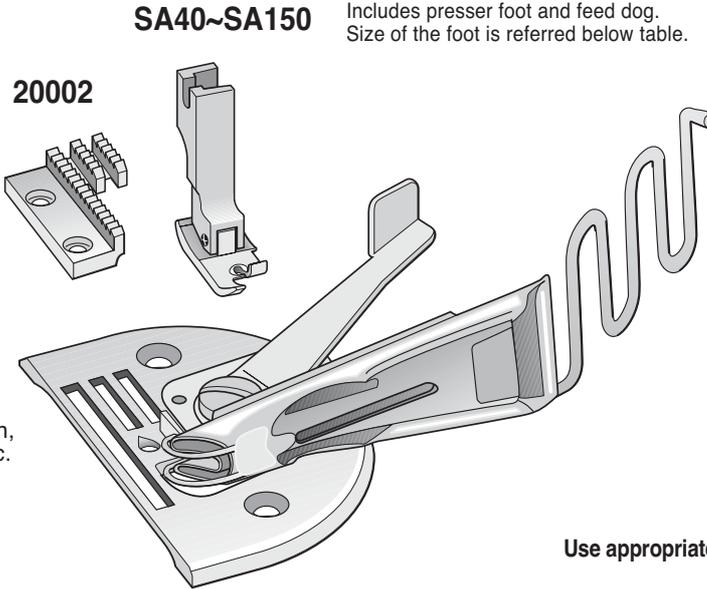
SUISEI®

## A10S- 16~50

Right Angle Bias Binder <with presser foot and feed dog>



- For inside curving operation, like neck-line, arm-hole, etc.



SA40~SA150

Includes presser foot and feed dog.  
Size of the foot is referred below table.

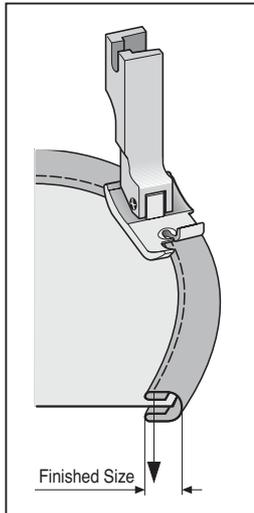
20002

Bias Tape Sizes		Finished Sizes
16 mm	5/8"	4.0 mm
18 "	11/16"	4.5 "
20 "	3/4"	5.0 "
22 "	7/8"	5.5 "
24 "	15/16"	6.0 "
26 "	1"	6.5 "
28 "	1-1/8"	7.0 "
30 "	1-3/16"	8.0 "
32 "	1-1/4"	8.5 "
36 "	1-3/8"	10.0 "
40 "	1-1/2"	11.5 "
45 "	1-3/4"	13.0 "
50 "	2"	16.0 "

Use appropriate width of bias considering elasticity.

- The contents in above table may be different from fact and depend on material thickness or elasticity of tape.

### Feet for "A10S-"

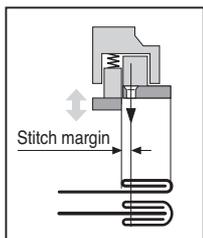


SA...



SA...	A10S Bias Tape Sizes
SA40	16
SA45	18, 20
SA55	22, 24
SA65	26, 28
SA75	30, 32
SA85	—
SA95	36
SA105	40
SA130	45
SA150	50
SA200	—
SA250	—

Ref. ➔ P.24



SC...

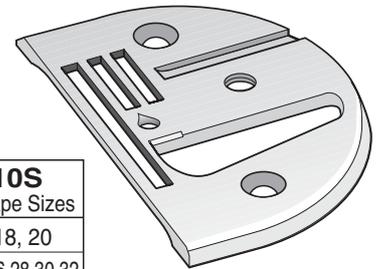


SC...	Stitch margin	A10S Bias Tape Sizes
SC40	0.8 mm	16
SC45	0.8	18, 20
SC55	0.8	22, 24
SC65	1.0	26, 28
SC75	1.0	30, 32
SC85	1.2	—
SC95	1.2	36
SC105	1.2	40, 45, 50

Ref. ➔ P.24

### Needle Plates for "A10S-"

#### A10N-... Needle Plate for A10S

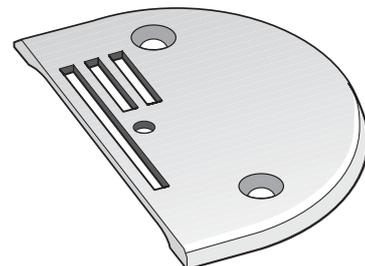


A10N-.....	A10S Bias Tape Sizes
A10N-160 SUISEI-1	16, 18, 20
A10N-222 SUISEI-2	22, 24, 26, 28, 30, 32
A10N-360 SUISEI-3	36, 40
A10N-450 SUISEI-4	45, 50

Stamp mark

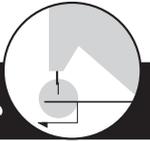
These needle plates are not interchangeable with old type "A10-".

#### 12442 Plain Needle Plate for 20002



# RIGHT ANGLE BIAS BINDERS バイアスバインダー (カノコラッパ)

Attachments



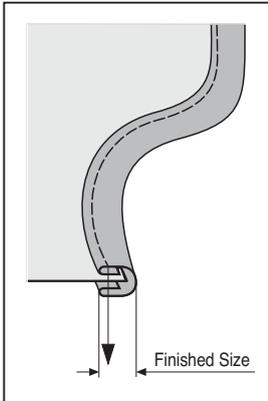
BORDEUR ANGULAIRE  
RIBETADOR

DOPPEL-SCHRÄGBANDEINFASSER  
正角滚边器

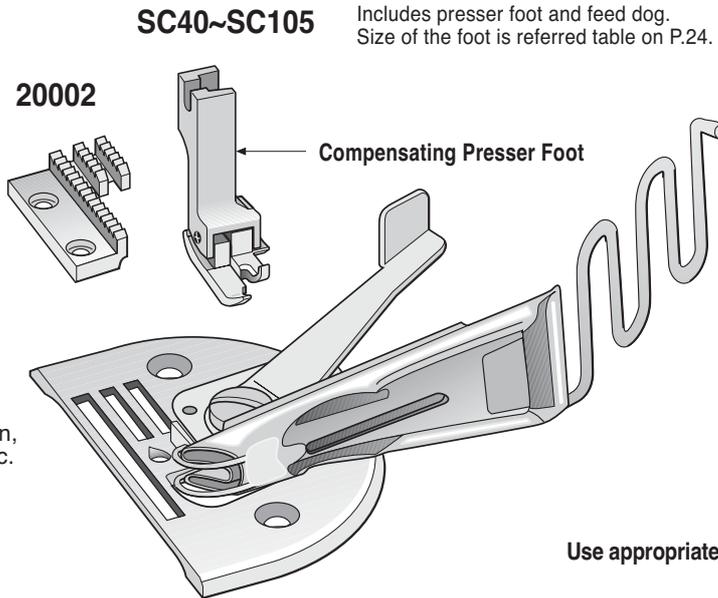
SUISEI®

## A10C- 16~50

Right Angle Bias Binder <with compensating presser foot and feed dog>



- For inside curving operation, like neck-line, arm-hole, etc.



SC40~SC105

Includes presser foot and feed dog.  
Size of the foot is referred table on P.24.

20002

Compensating Presser Foot

Bias Tape Sizes		Finished Sizes
16 mm	5/8"	4.0 mm
18 "	11/16"	4.5 "
20 "	3/4"	5.0 "
22 "	7/8"	5.5 "
24 "	15/16"	6.0 "
26 "	1"	6.5 "
28 "	1-1/8"	7.0 "
30 "	1-3/16"	8.0 "
32 "	1-1/4"	8.5 "
36 "	1-3/8"	10.0 "
40 "	1-1/2"	11.5 "
45 "	1-3/4"	13.0 "
50 "	2"	16.0 "

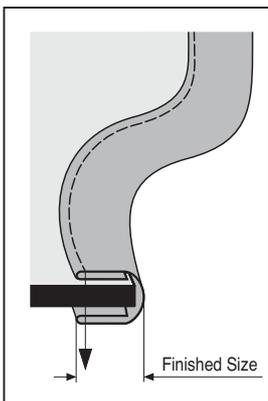
Use appropriate width of bias considering elasticity.

- Guide shoe of compensating binding foot holds edge of binding, and the finished size is kept much stabler at even inside curving operation.

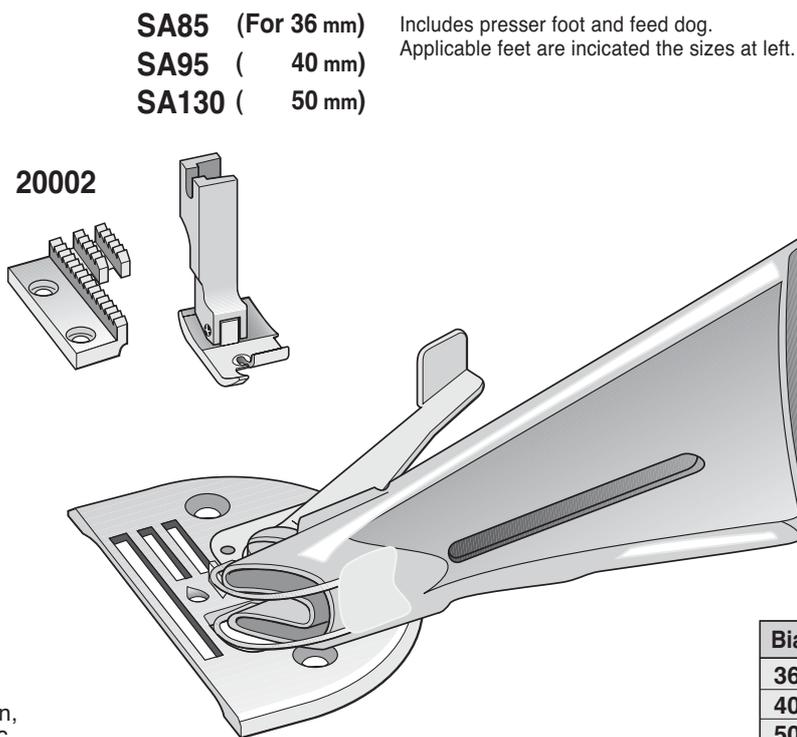
- The contents in above table may be different from fact and depend on material thickness or elasticity of tape.

## A10H- 36, 40, 50

Right Angle Bias Binder for Heavy Material <with presser foot and feed dog>



- For inside curving operation, like neck-line, arm-hole, etc.



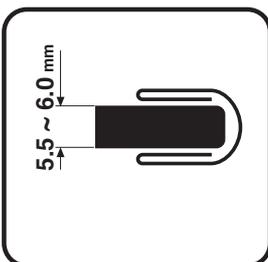
SA85 (For 36 mm)

SA95 ( 40 mm)

SA130 ( 50 mm)

Includes presser foot and feed dog.  
Applicable feet are indicated the sizes at left.

20002



Bias Tape Sizes		Finished Sizes
36 mm	1-3/8"	9 mm
40 "	1-1/2"	10 "
50 "	2"	15 "

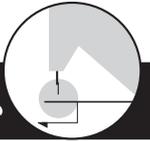
# BIAS BINDERS バイアスバインダー

BORDEURS DE BIAS  
RIBETADORES DE BIAS

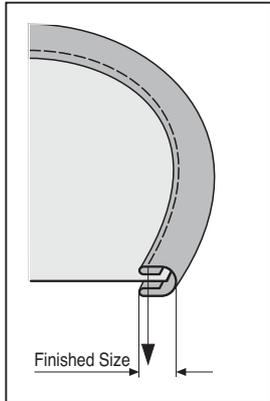
SCHRÄGBANDEINFASSER  
滚边器

Attachments

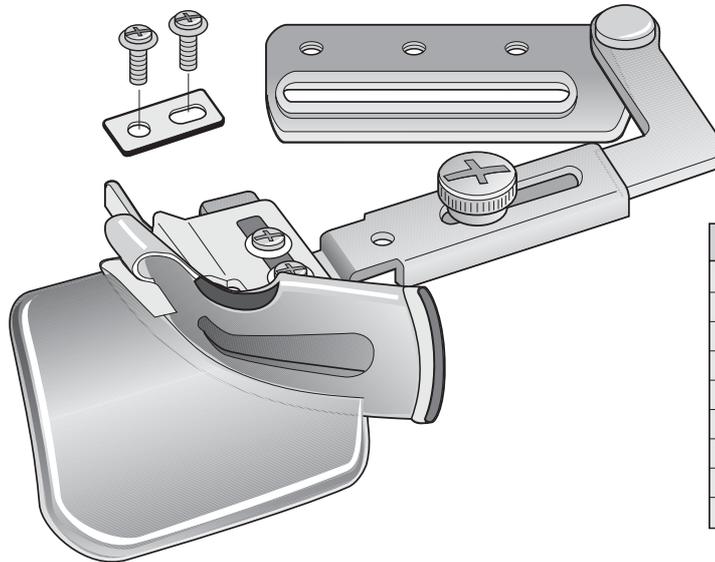
SUISEI®



## A1S- 20~40 Double Fold Bias Binder

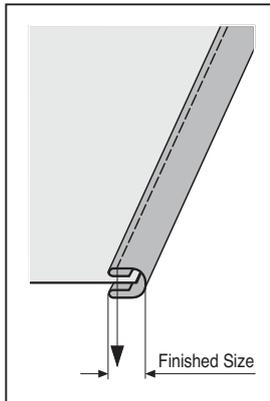


• For straight edges and outside curving.

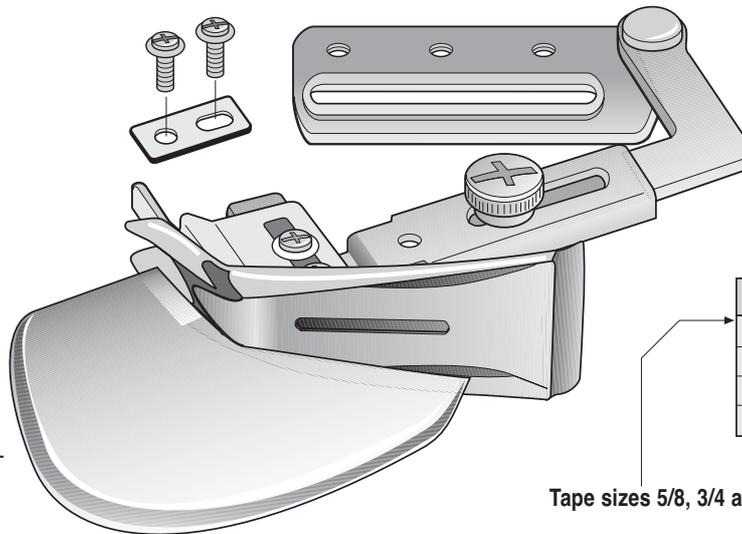


Bias Tape Sizes	Finished Sizes	
20 mm	3/4"	5.0 mm
22 "	7/8"	5.5 "
24 "	15/16"	6.0 "
26 "	1 "	6.5 "
28 "	1-1/8"	7.0 "
30 "	1-3/16"	7.5 "
32 "	1-1/4"	8.0 "
36 "	1-3/8"	9.5 "
40 "	1-1/2"	10.5 "

## A9S- 25~38 Double Fold Bias Binder



• For a variety of works including thin vinyl tape binding.

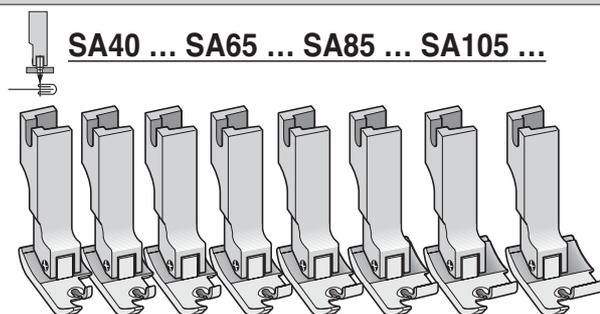


Bias Tape Sizes	Finished Sizes	
25 mm	1 "	6.5 mm
28 "	1-1/8"	7.5 "
32 "	1-1/4"	8.5 "
38 "	1-1/2"	10.5 "

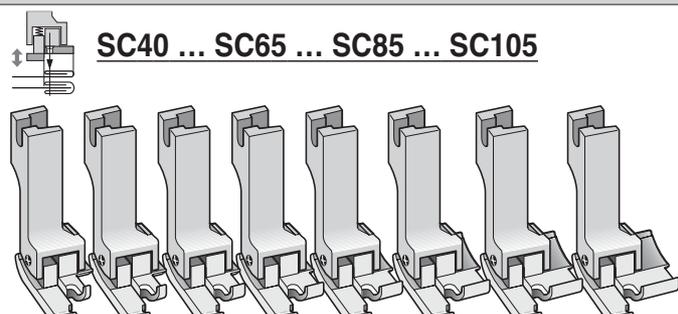
Tape sizes 5/8, 3/4 and 7/8 inches are discontinued.

• The contents in above table may be different from fact and depend on material thickness or elasticity of tape.

### Applicable parts for "A1S" and "A9S" (at extra cost)



• Easy operation for small curving edge. Ref. → P.24



• Stabler stitch margin and easy operation for curving edge. Ref. → P.24



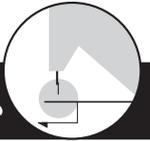
# BIAS BINDERS バイアスバインダー

BORDEURS DE BIAS  
RIBETADORES DE BIES

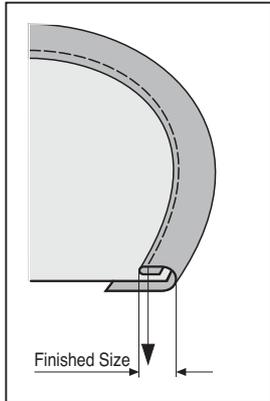
SCHRÄGBANDEINFASSER  
滚边器

Attachments

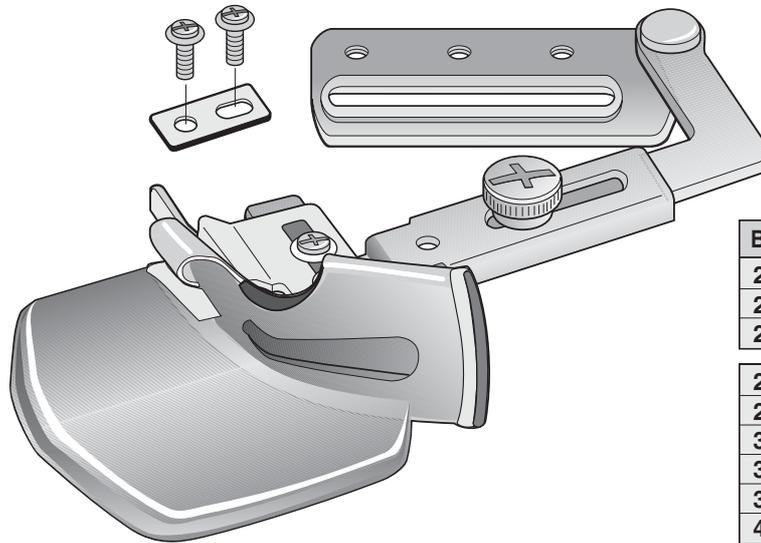
SUISEI®



## A2S- 20~24, 26~40 Single Fold Bias Binder



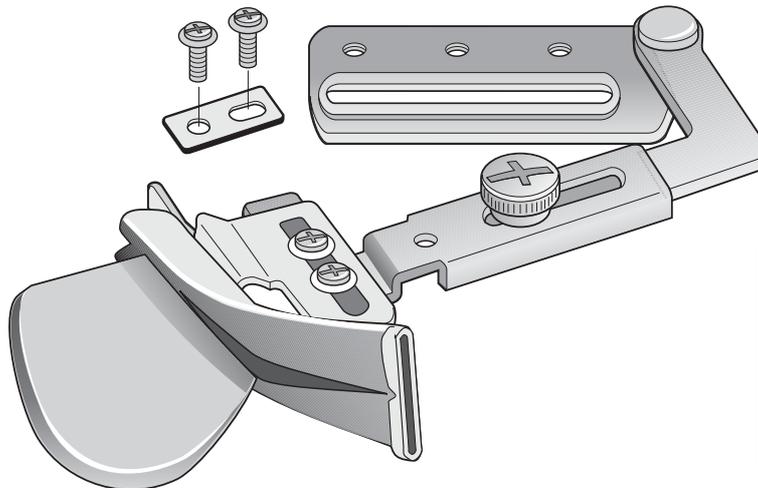
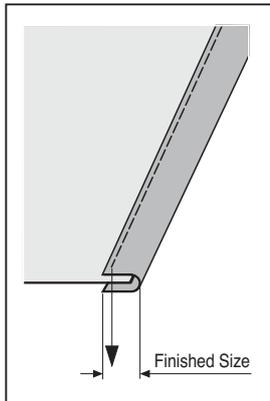
• For straight edges and outside curving.



Bias Tape Sizes		Finished Sizes
20 mm	3/4"	5.0 mm
22 "	7/8"	5.5 "
24 "	15/16"	6.0 "

26 mm	1 "	6.5 mm
28 "	1-1/8"	8.0 "
30 "	1-3/16"	9.0 "
32 "	1-1/4"	10.0 "
36 "	1-3/8"	11.0 "
40 "	1-1/2"	12.0 "

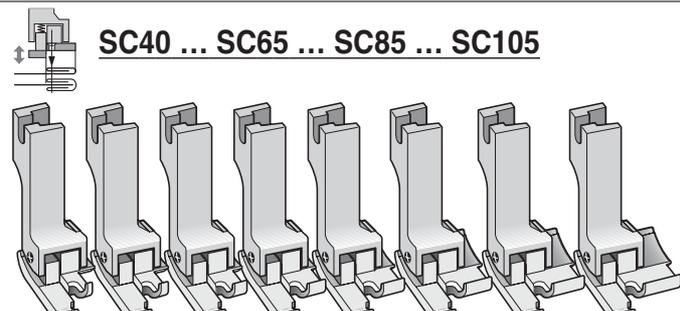
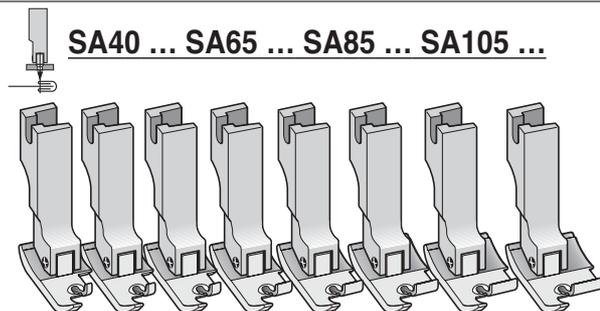
## A4S- 10~25 Braid or Tape Binder



Bias Tape Sizes		Finished Sizes
10 mm	3/8"	4.5 mm
13 "	1/2"	6.0 "
16 "	5/8"	7.5 "
20 "	3/4"	9.0 "
22 "	7/8"	10.5 "
25 "	1 "	12.0 "

• The contents in above table may be different from fact and depend on material thickness or elasticity of tape.

### Applicable parts for "A2S" and "A4S" (at extra cost)

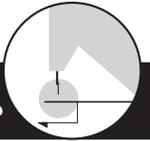


• Easy operation for small curving edge. Ref. → P.24

• Stabler stitch margin and easy operation for curving edge. Ref. → P.24

# STRAIGHT FOLDERS 縦生地用フォルダー

Attachments

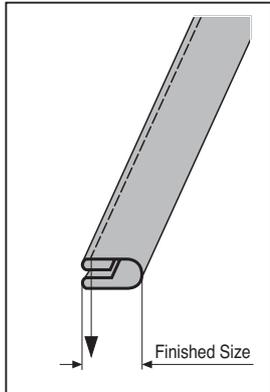


BORDEURS  
RIBETADORES

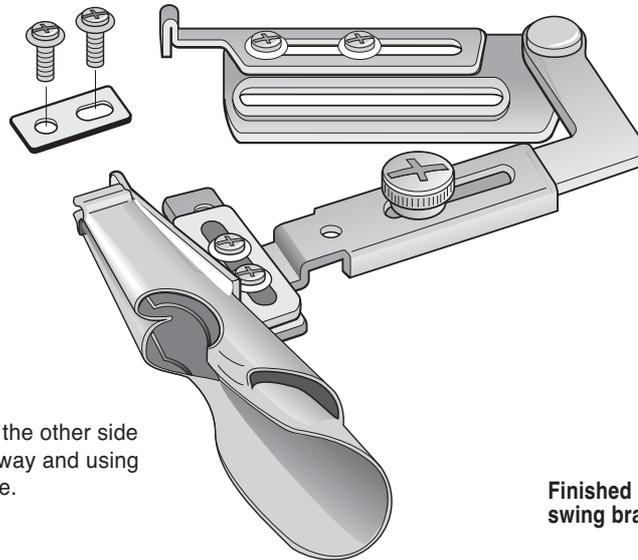
BANDEINFASSER FÜR GERADE NÄHTE  
直线褶边器

SUISEI®

## A5S- 5~40 Belt and Loop Folder



- Easy stitching on the corner or the other side of the belt by swinging folder away and using the adjustable guide as a gauge.

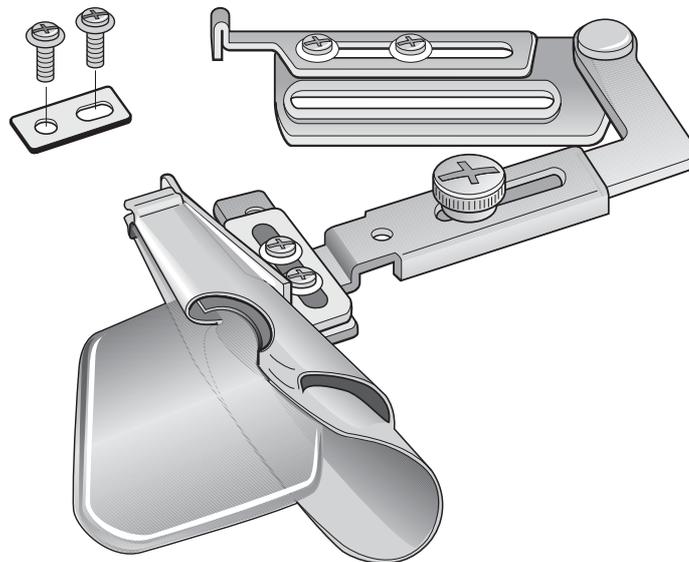
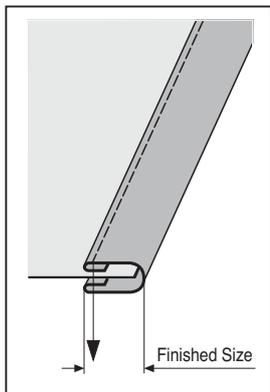


Tape Sizes	Finished Sizes	
18 mm	5 mm	3/16"
26 "	8 "	5/16"
30 "	10 "	3/8 "
36 "	12 "	1/2 "
45 "	15 "	9/16 "
52 "	18 "	11/16 "
58 "	20 "	13/16 "
70 "	24 "	15/16 "

82 mm	30 mm	1-3/16"
105 "	40 "	1-9/16"

Finished sizes 30mm and 40mm have the different swing bracket from this illustration.

## A5BS- 8~24 Straight Folder



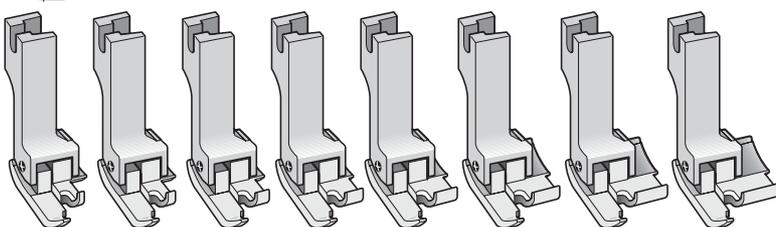
Tape Sizes	Finished Sizes	
26 mm	8 mm	5/16"
30 "	10 "	3/8 "
36 "	12 "	1/2 "
45 "	15 "	9/16 "
52 "	18 "	11/16 "
58 "	20 "	13/16 "
70 "	24 "	15/16 "

Applicable parts for "A5S" and "A5BS" (at extra cost)

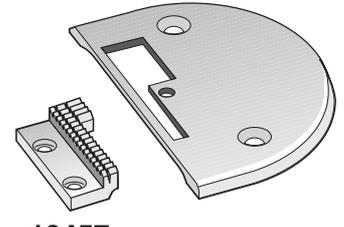
"A5S"・"A5BS"用部品 (別売)



SC40 ... SC65 ... SC85 ... SC105



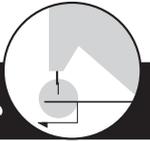
SA



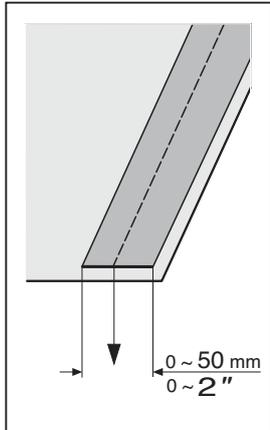
12457

Ref. → P.40

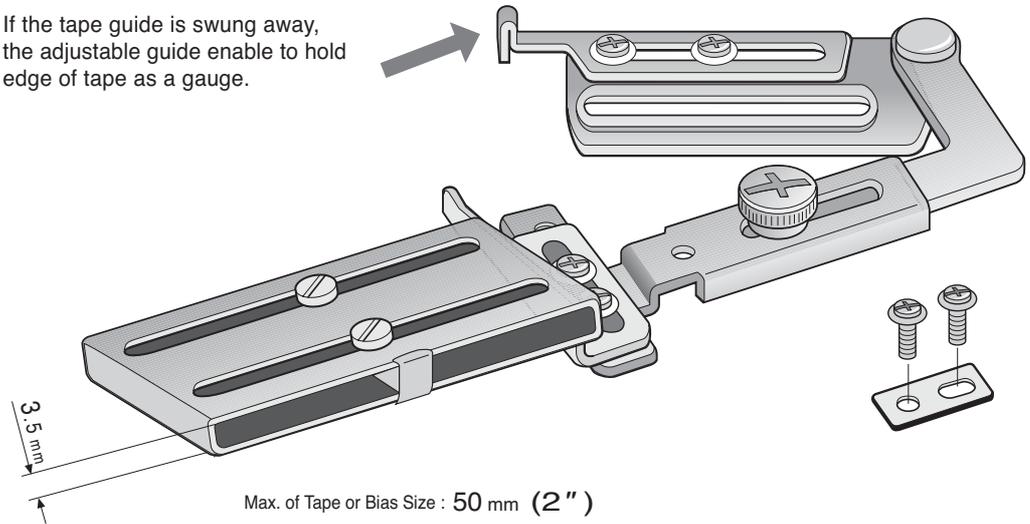
- Stabler stitch margin and easy operation for curving edge. Ref. → P.24



## AG50S Adjustable Tape Guide

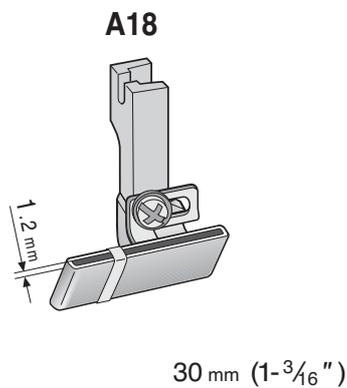
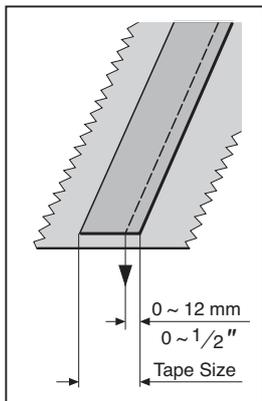


- If the tape guide is swung away, the adjustable guide enable to hold edge of tape as a gauge.



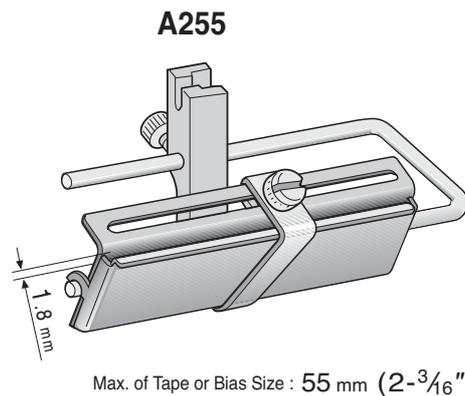
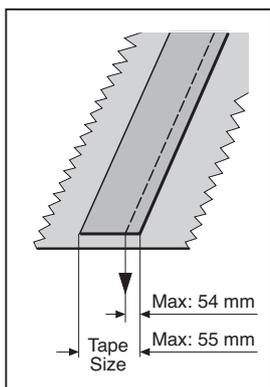
## A18 Adjustable Tape Foot <30mm>

→ P.19

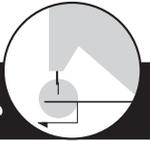


## A255 Adjustable Tape Foot <55mm>

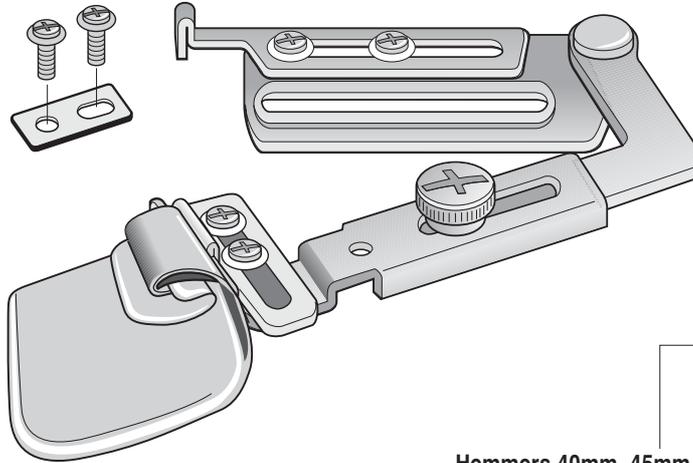
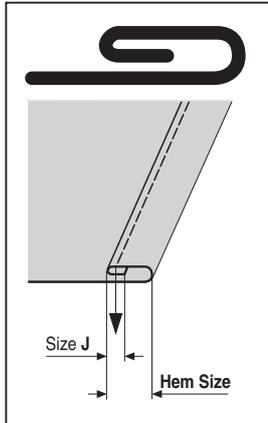
→ P.19



- This foot can be used at right or left side with adjusting guide position.



## A11S- 6~50 J-type Swing Hemmer

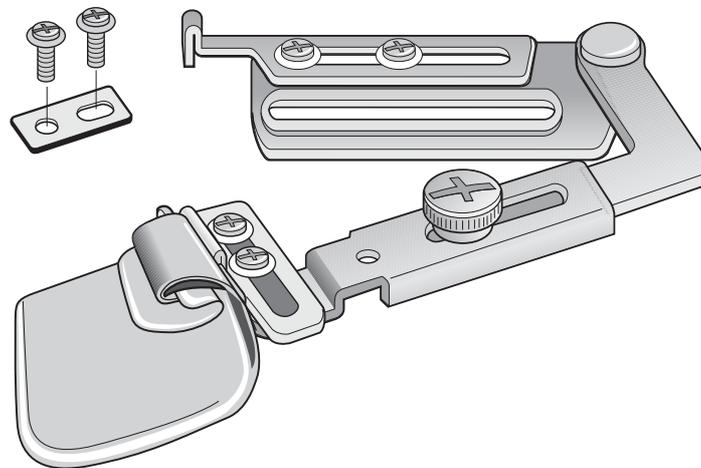
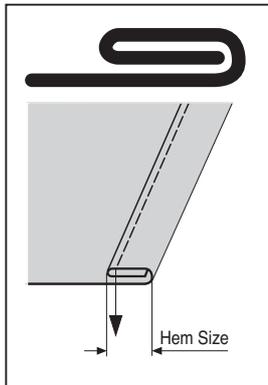


Hem Sizes		Sizes J
6 mm	1/4"	5 mm
8 "	5/16"	7 "
10 "	3/8"	5 "
13 "	1/2"	6 "
15 "	9/16"	6 "
18 "	11/16"	7 "
20 "	13/16"	7 "
25 "	1 "	8 "
30 "	1-3/16"	9 "
35 "	1-3/8"	9 "

40 mm	1-9/16"	9 mm
45 "	1-3/4"	10 "
50 "	2 "	10 "

Hemmers 40mm, 45mm and 50mm have the different swing bracket from this illustration.

## A110S- T8, T10, T15, T20, T25, M10, M15, M20, M25 Full Fold Swing Hemmer



Hem Sizes		
Thin mat.	T 8 mm	5/16"
	T 10 "	3/8"
	T 15 "	9/16"
	T 20 "	13/16"
	T 25 "	1 "

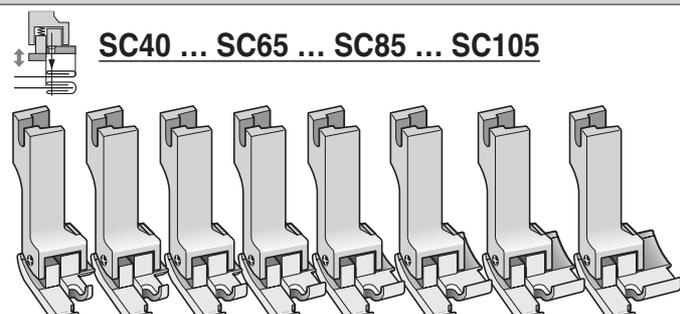
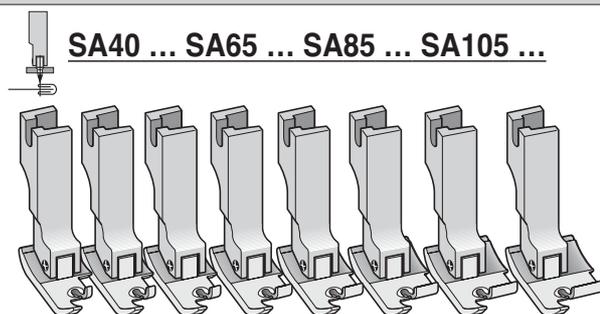
New  
New

Medium mat.	M 10 mm	3/8"
	M 15 "	9/16"
	M 20 "	13/16"
	M 25 "	1 "

New  
New

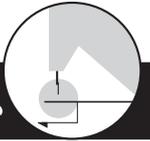
• For fully folding in the hem of the fabric.

### Applicable parts for "A11S" and "A110S" (at extra cost)

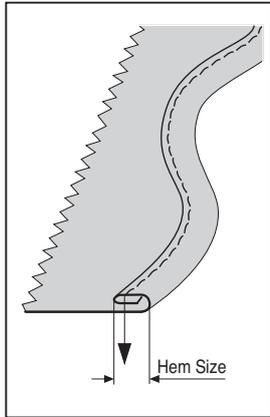


• Easy operation for small curving edge. Ref. → P.24

• Stabler stitch margin and easy operation for curving edge. Ref. → P.24



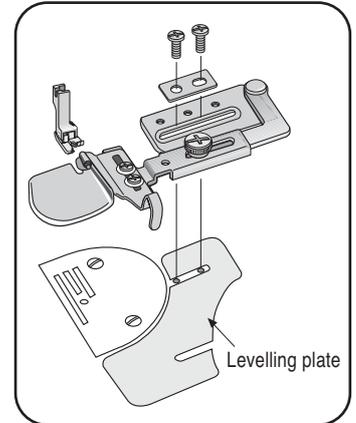
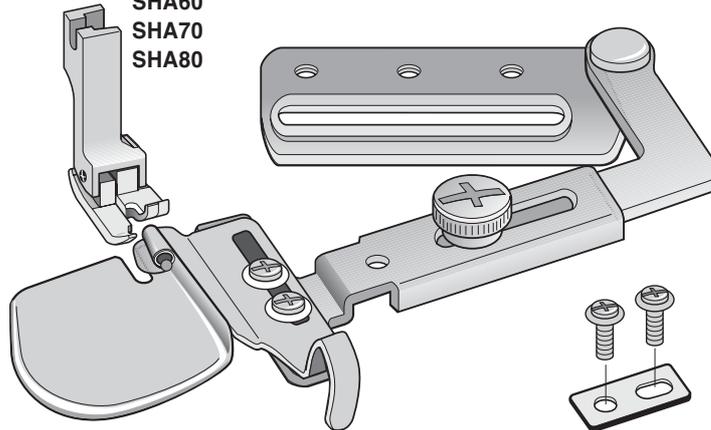
## A50- 3~8 Swing Hemmer <Small Size>



- For curve edge on thin or medium materials.

Includes presser foot, levelling plate, screws and washer.

SHA30  
SHA40  
SHA50  
SHA60  
SHA70  
SHA80

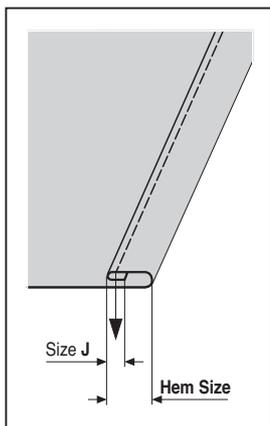


Levelling plate

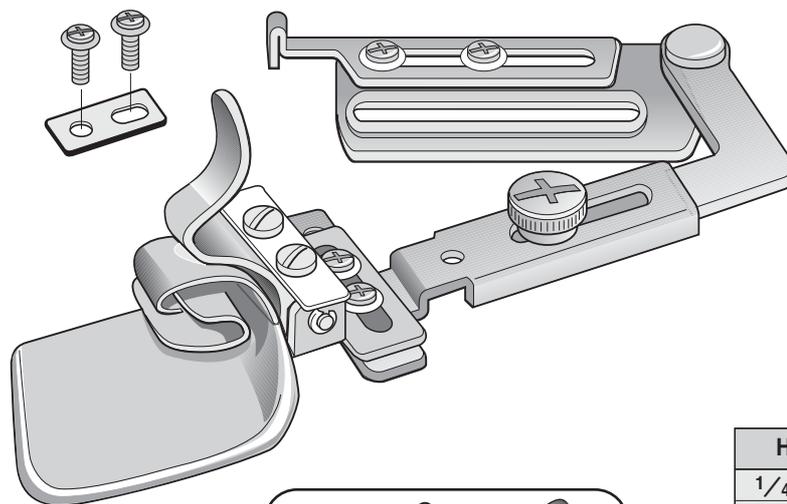
Hem Sizes	
3 mm	1/8"
4 "	5/32"
5 "	3/16"
6 "	1/4"
7 "	9/32"
8 "	5/16"

It is very difficult to hem with hemmer foot.  
This hemmer set is designed to resolve the difficulty and enables operators as even beginners to be skillful hemming.

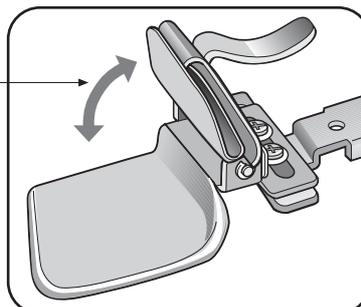
## A78S- 1/4~1" Latch Hemmer



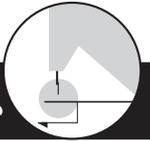
- For medium or heavy materials.



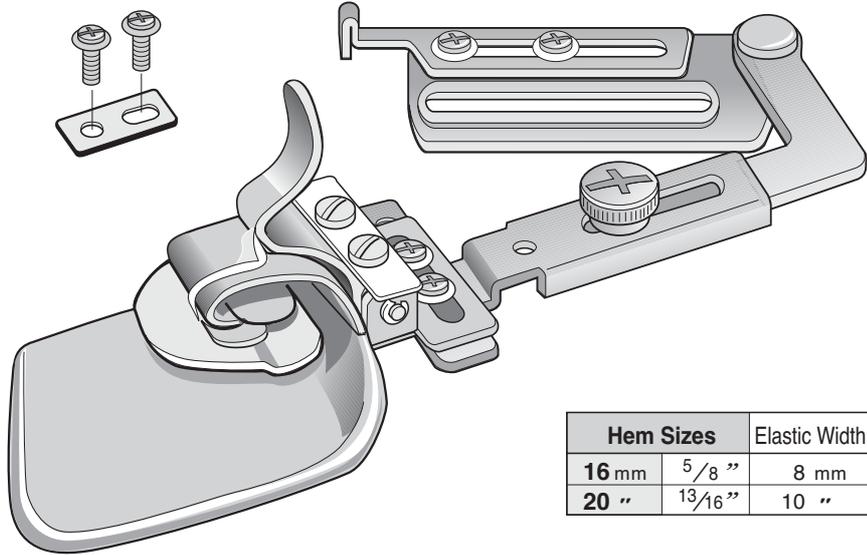
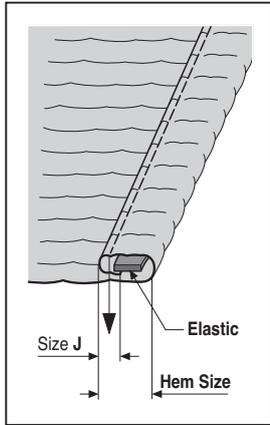
Snap up the folder by pressing on handle when hemming circular garments or heavy cross seams.



Hem Sizes		Sizes J
1/4"	6.4 mm	4 mm
5/16"	8.0 "	4 "
3/8"	9.5 "	5 "
1/2"	12.7 "	6 "
5/8"	15.9 "	7 "
3/4"	19.0 "	8 "
1"	25.4 "	9 "

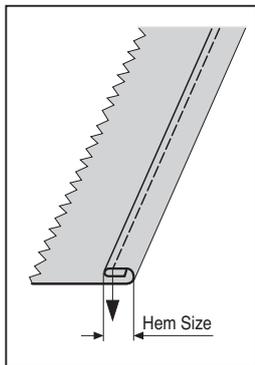


**A43L- 16, 20** Latch Elastic Hemmer

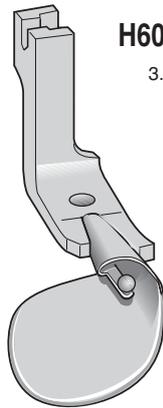


Hem Sizes	Elastic Width	Sizes J
16 mm	5/8"	8 mm
20 "	13/16"	10 "
		7 mm
		8 "

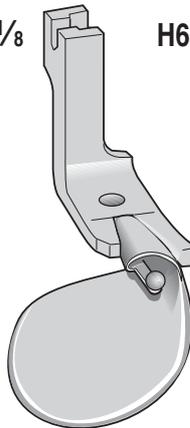
**H6010- 1/16~1/4** Ball Hemmer Feet



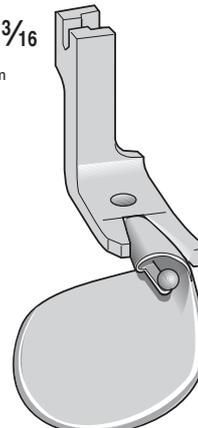
**H6010-1/16**  
1.6mm



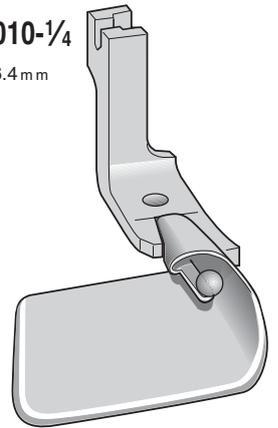
**H6010-1/8**  
3.2mm



**H6010-3/16**  
4.8mm

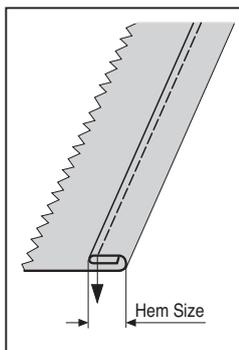


**H6010-1/4**  
6.4mm

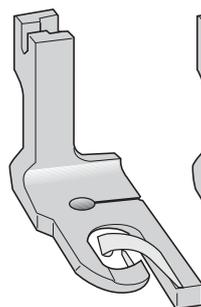


• For straight edge on light materials.

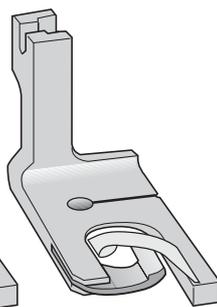
**SH80, 095** Hemmer Feet



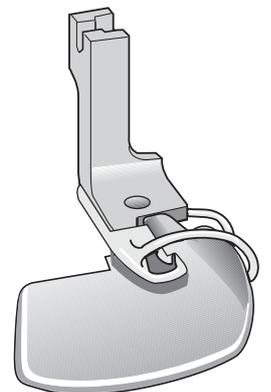
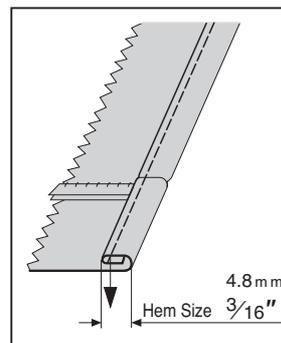
**SH80**  
8.0mm



**095**  
11.0mm



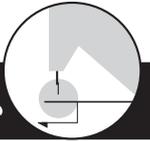
**H5018- 3/16** Spring Wire Hemmer Foot



• For straight edge and spring allows even cross seams to pass through freely.

# SINGLE TURN FELLERS ニツ巻ラッパ

Attachments

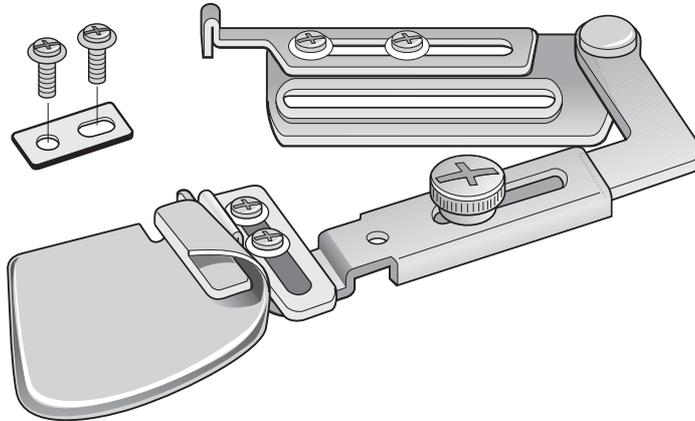
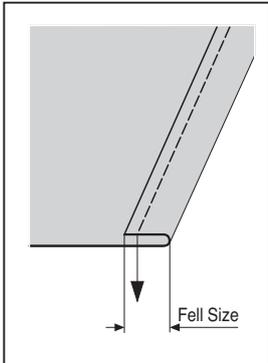


RABATTEURS  
DOBLADILLADORES

KAPPNAHTAPPARATE  
单折褶缝器

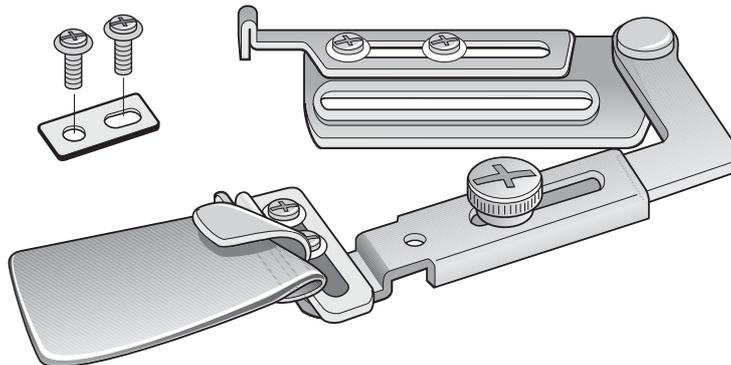
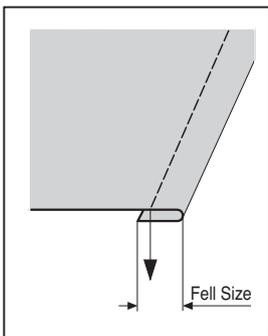
SUISEI®

## A7SU- 5~25 Single Upturn Feller



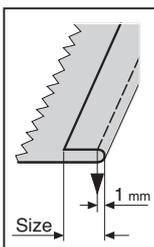
Fell Sizes		
5 mm	3/16"	
6 "	1/4 "	
8 "	5/16 "	
10 "	3/8 "	
13 "	1/2 "	
15 "	9/16 "	(5/8")
20 "	13/16 "	(3/4")
25 "	1 "	

## A7SD- 5~25 Single Downturn Feller

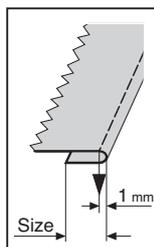
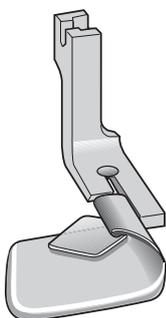


Fell Sizes		
5 mm	3/16"	
6 "	1/4 "	
8 "	5/16 "	
10 "	3/8 "	
13 "	1/2 "	
15 "	9/16 "	(5/8")
20 "	13/16 "	(3/4")
25 "	1 "	

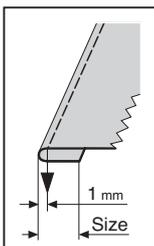
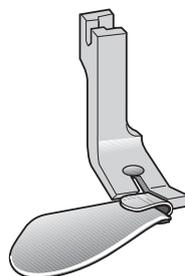
## H5017, H5019, H5019R, H5020 Top Stitch Feller Feet



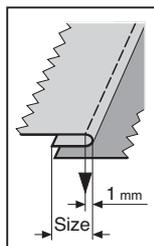
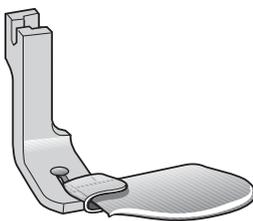
H5017 Upturn



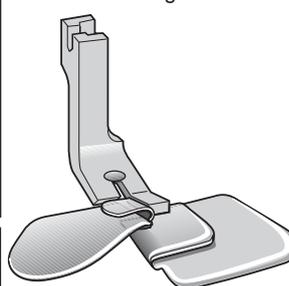
H5019 Downturn



H5019R Reverse Downturn



H5020 Joining



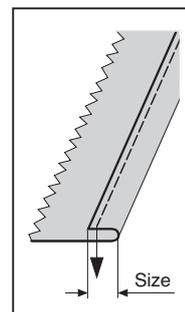
3/16"	4.8mm
1/4 "	6.4 "

3/16"	4.8mm
1/4 "	6.4 "

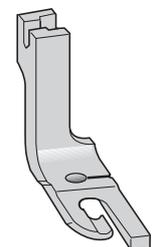
3/16"	4.8mm
1/4 "	6.4 "

3/16"	4.8mm
1/4 "	6.4 "

## SHP30, SHP65, P75, P9 Feller Feet



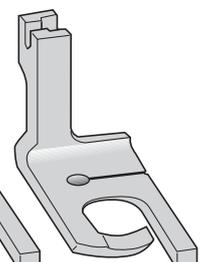
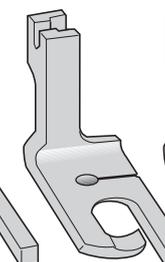
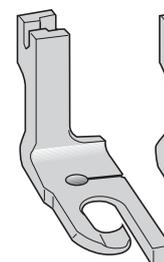
SHP30  
3.0mm



SHP65  
6.5mm

P75  
8.0mm

P9  
9.5mm



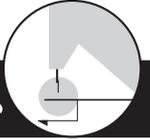
**COMPACT SIMPLE FOLDERS** コンパクト型シンプルラッパ

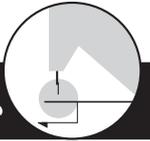
LES DOSSIERS SIMPLES COMPACTS  
COMPRIMA CARPETAS SENCILLAS

KOMPAKTE EINFACHE ORDNER  
小型简单卷边器・褶缝器

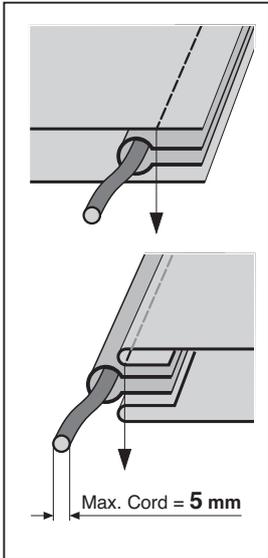
Attachments

**SUISEI**<sup>®</sup>



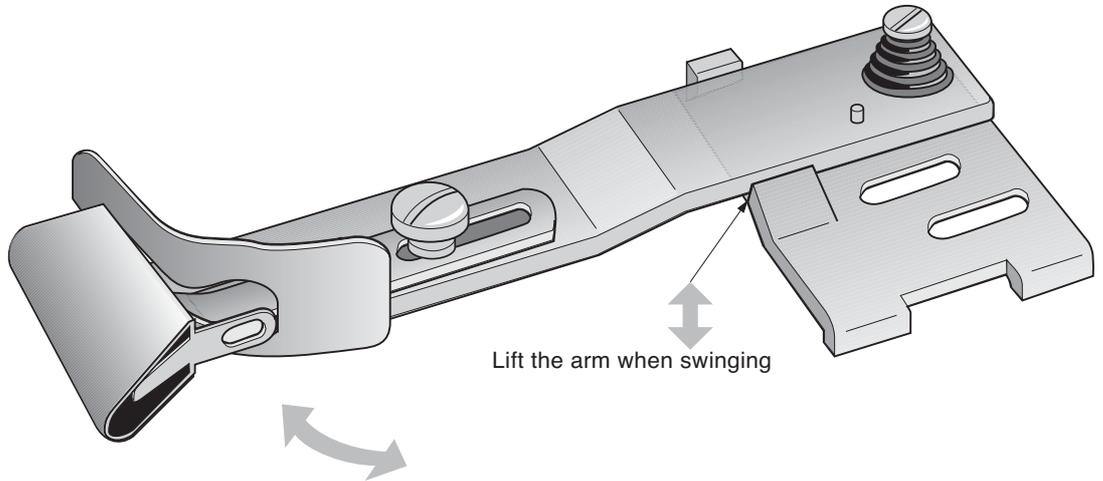


**A46NP-** 26, 28, 30 Cord Edge Piping Attachment for Heavy Materials ( for 111W )



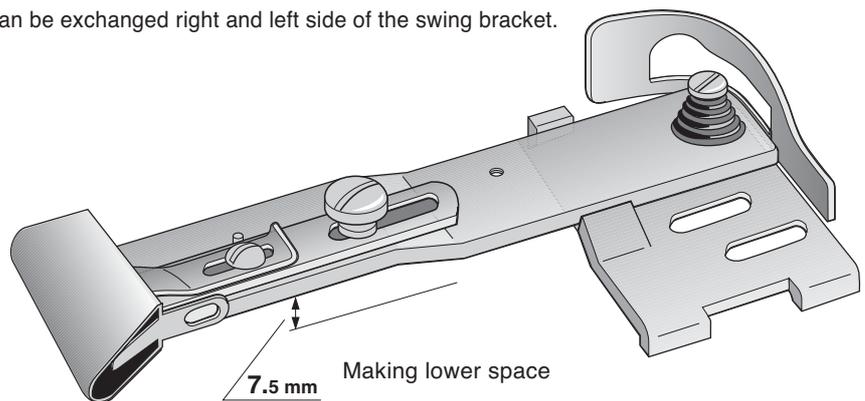
- For automobile seat, covers, upholstery, luggage, etc.

Tape Sizes	
26 mm	1 "
28 "	1-1/8 "
30 "	1-3/16 "



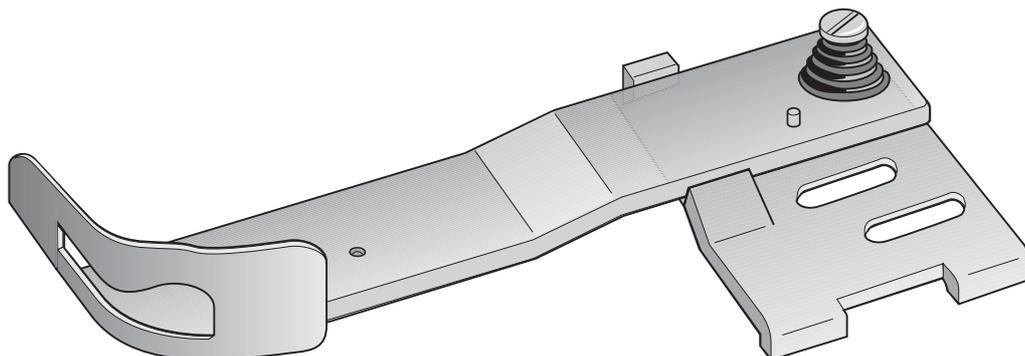
**For Use On Extra Heavy Materials**

Can be exchanged right and left side of the swing bracket.



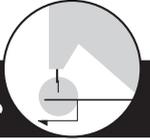
**A46NPB** Swing Bracket Complete for "A46NP"

Appropriate for special order attachment for automobile seats, cover upholstery or luggage.



# FOLDERS FOR TWO NEEDLE MACHINE 2本針ミシン用フォルダー

Attachments

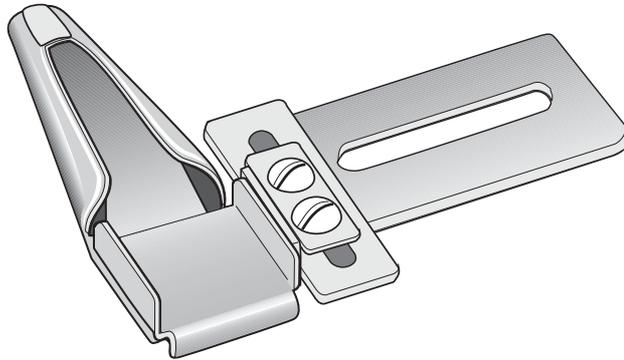
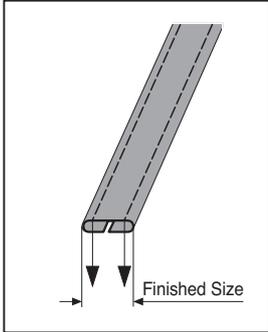


BORDEURS POUR MACHINES NOUÉ DOUBLE AIGUILLES  
RIBETADORES PARA MÁQUINAS DE DOS AGUJAS

BANDEINFASSER FÜR ZWEINADEL-NÄHMASCHINEN  
双针缝纫机用褶边器

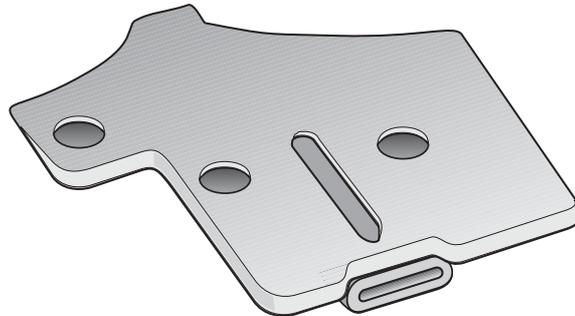
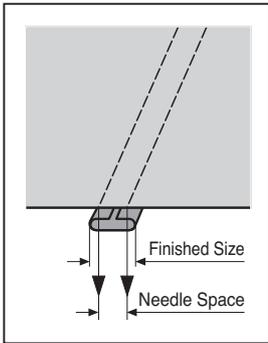
**SUISEI**®

## A36- 6~20 Belt Loop Folder



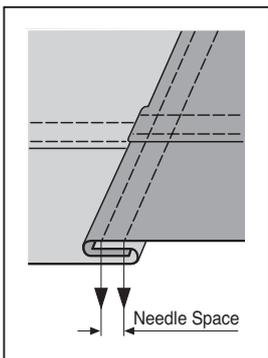
Tape Sizes		Finished Sizes	
12 mm	15/32"	6 mm	1/4"
14 "	9/16"	7 "	9/32"
16 "	5/8 "	8 "	5/16"
18 "	23/32"	9 "	11/32"
20 "	25/32"	10 "	13/32"
22 "	7/8 "	11 "	7/16"
26 "	1-1/32"	13 "	1/2"
30 "	1-3/16"	15 "	19/32"
36 "	1-13/32"	18 "	23/32"
40 "	1-9/16"	20 "	25/32"

## A41- 1/8~3/8 Stripper With Cover Plate (For Two Needle Machine)

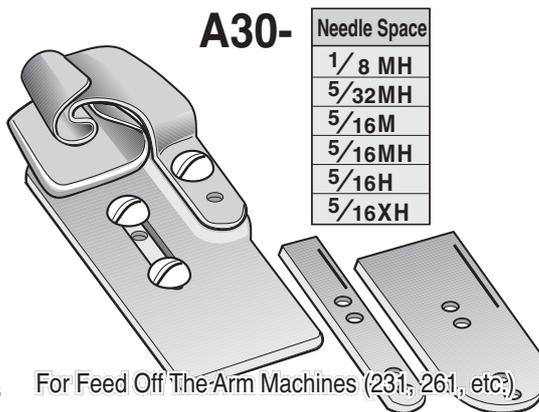


Needle Space	Bias Tape Sizes	Finished Sizes	
1/8"	3.2 mm	15 mm	7 mm
3/16"	4.8 "	18 "	8.5 "
1/4"	6.4 "	20 "	10 "
5/16"	8.0 "	22 "	11 "
3/8"	9.5 "	24 "	12 "

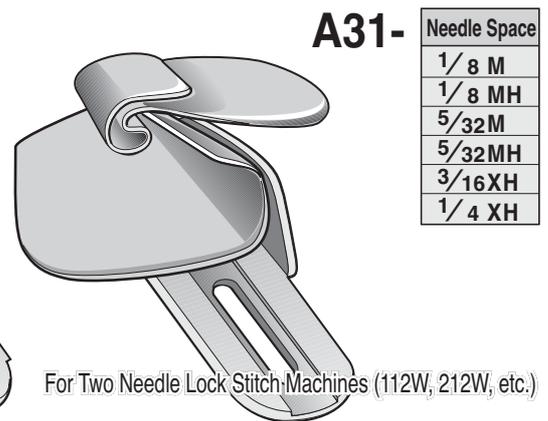
## A30- ..., A31- ..., A34- ... Spring Type Lap Seam Folders



- Spring allows cross seams to pass through freely.
- Alphabets after number of needle space indicate the thickness for applicable materials ;

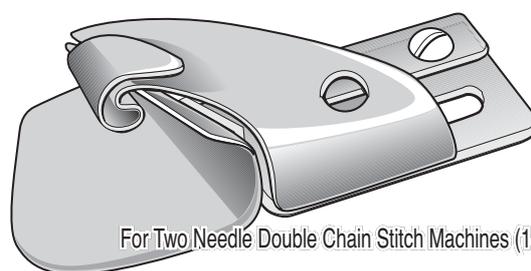


For Feed Off The-Arm Machines (231, 261, etc.)



For Two Needle Lock Stitch Machines (112W, 212W, etc.)

- ➔ M ; Medium  
MH ; Medium Heavy  
H ; Heavy  
XH ; Extra Heavy



For Two Needle Double Chain Stitch Machines (147, 253, etc.)

A34- Needle Space
1/8 M
1/8 MH
5/32MH
5/32H
3/16MH
1/4 XH

# GAUGES, ACCESSORIES SEWING DEVICES

## GAUGES

G1, G3, G4, G7E, G30, SA, 12411, 12457



## MAGNET GAUGE ACCESSORIES

G20Z, AP11E, AP18E

ACCESSORIES  
アクセサリ

## BINDING & TAPE REEL STANDS

AP50E-S, -N, -W, -AW



## COLLAR TURNERS, SEWING DEVICE THE PARTS FOR SP90 CLOTH PULLER

AM7-A, AM7-B, AM2Z, Parts for SP90



# GAUGES

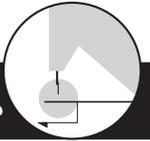
# 定規

GUIDES  
GUIAS

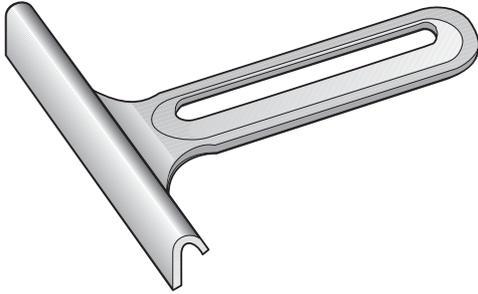
ABSTANDSLINEALE  
規尺

Attachments

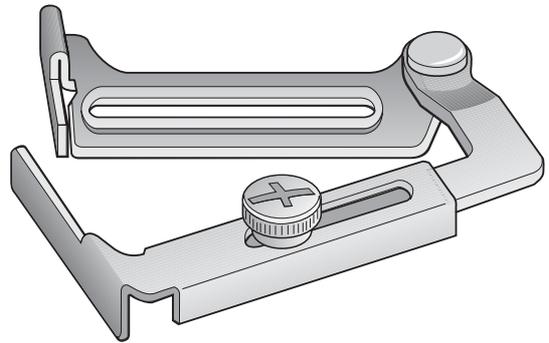
SUISEI®



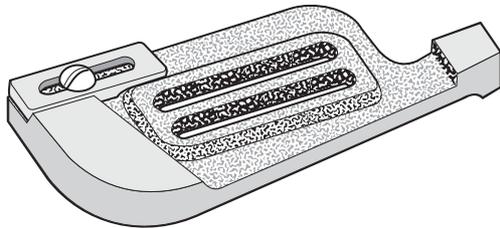
**G1** T Gauge



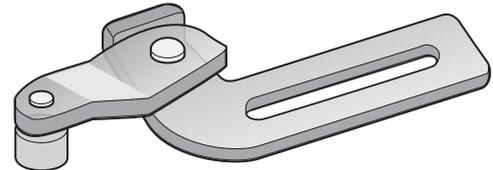
**G7E** Swing Gauge



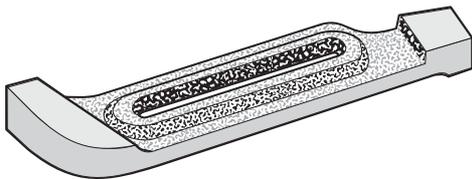
**G3** Shirts Gauge



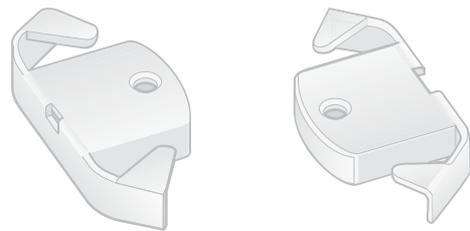
**G30** Swing Roller Gauge



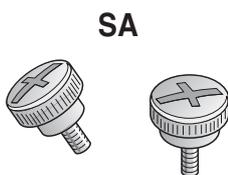
**G4** Shirts Gauge



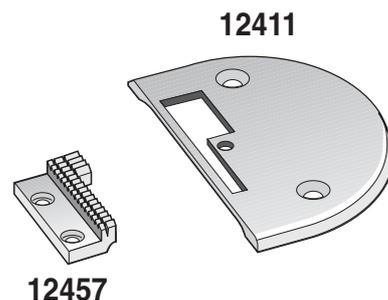
**G20Z** Magnetic Gauge

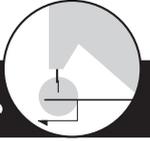


**SA** Screw (9/64-L8) for Attachments



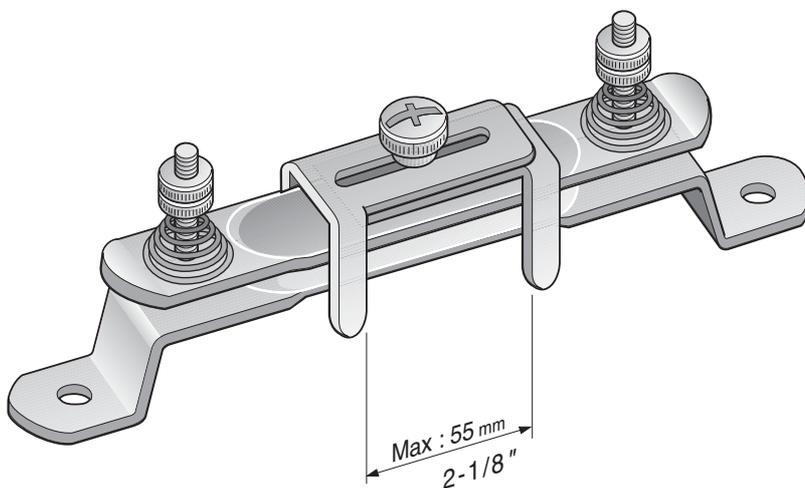
**12411, 12457** Needle Plate and Feed Dog for Folders



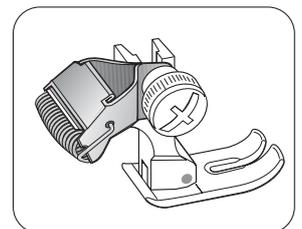
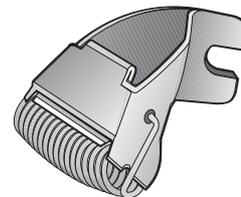


**G20Z** Magnet Gauge & Simple Folders

**AP11E** Table Type Elastic Tension Bracket



**AP18E** Grip Snip Thread Cutter



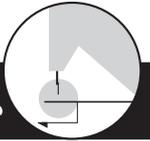
# BINDING & TAPE REEL STANDS テープリールスタンド

DEROULEURS DE BANDE  
ESTANTES PARA RIBETES CON SUJETADOR DE MESA

BANDROLLENHALTER  
带卷架

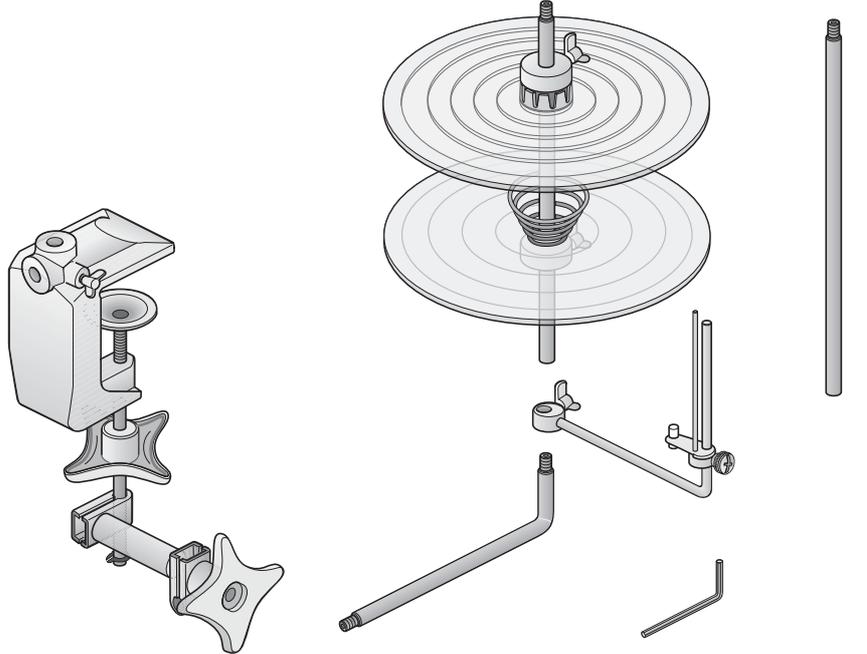
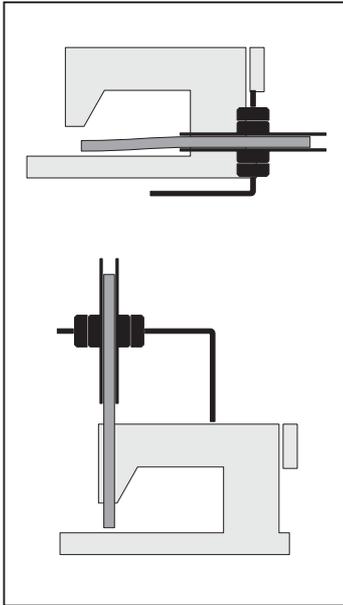
Attachments

SUISEI®

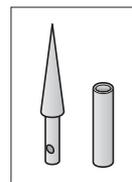
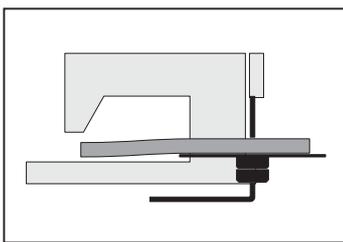


- Can be set any position for any angle on any table.
- Smooth rotation solves uneven feeding of tape in binding.
- Semitransparent plates show an amount of remaining tape.

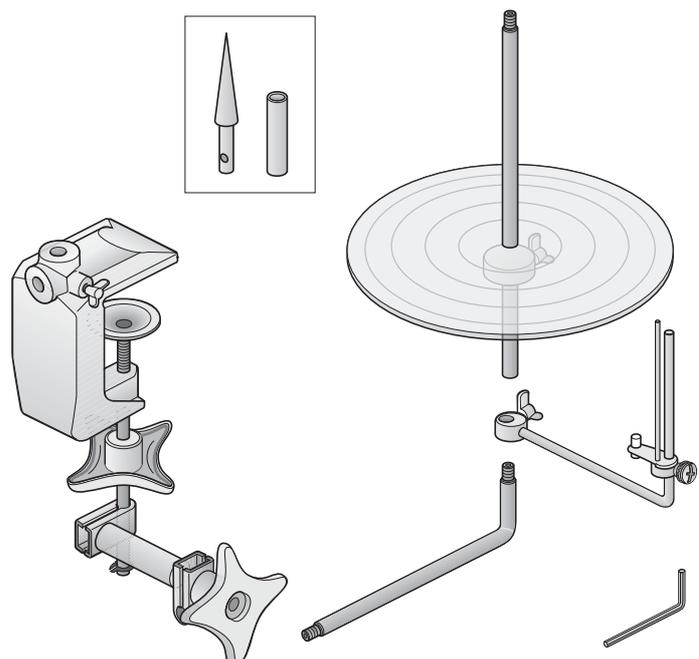
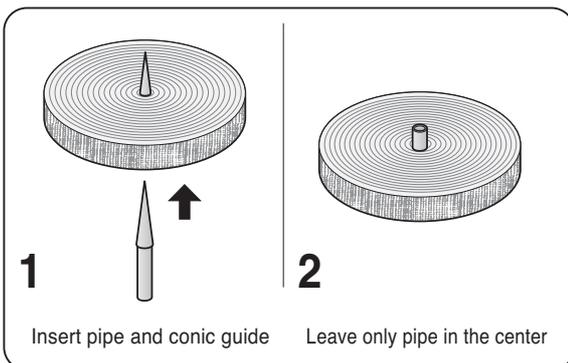
## AP50E-S Binding & Tape Reel Stand <Single Type>



## AP50E-N Binding & Tape Reel Stand <Knit Tape Type>



How to set the center pipe into centerless rolled tape



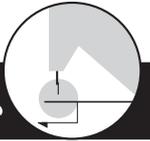
# BINDING & TAPE REEL STANDS テープリールスタンド

DEROULEURS DE BANDE  
ESTANTES PARA RIBETES CON SUJETADOR DE MESA

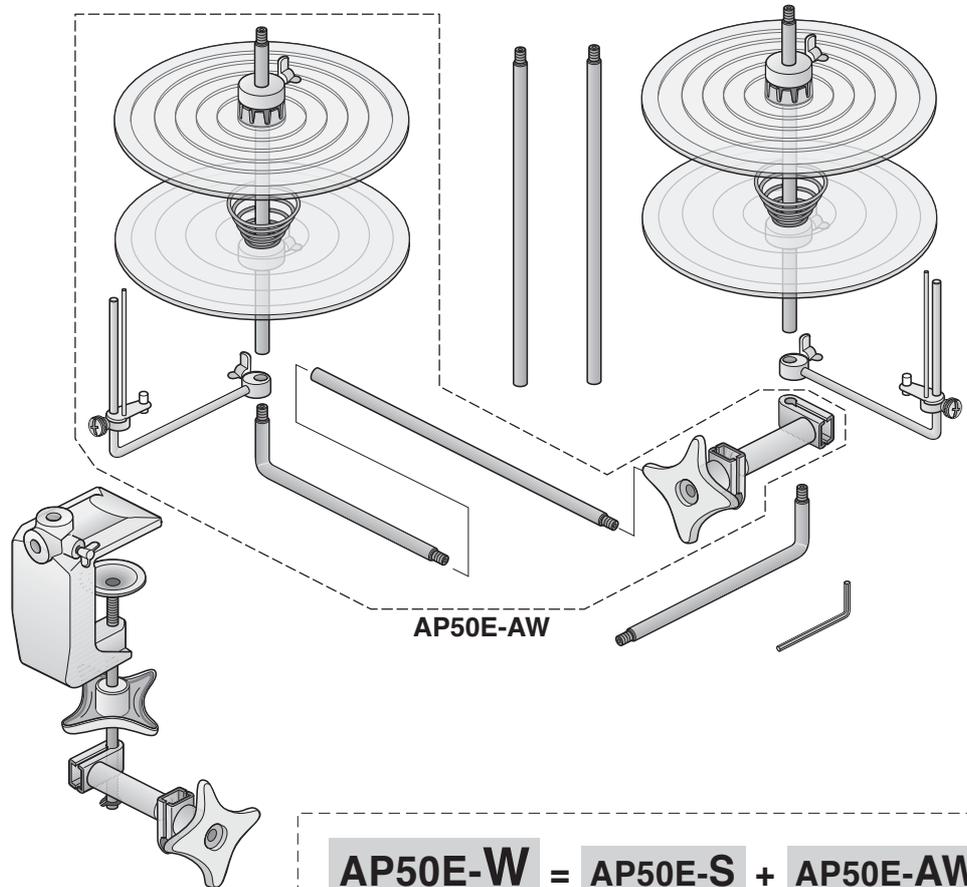
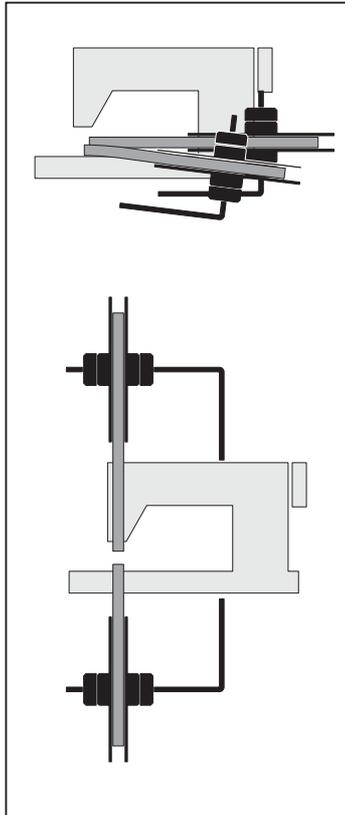
BANDROLLENHALTER  
帯巻架

Attachments

SUISEI®

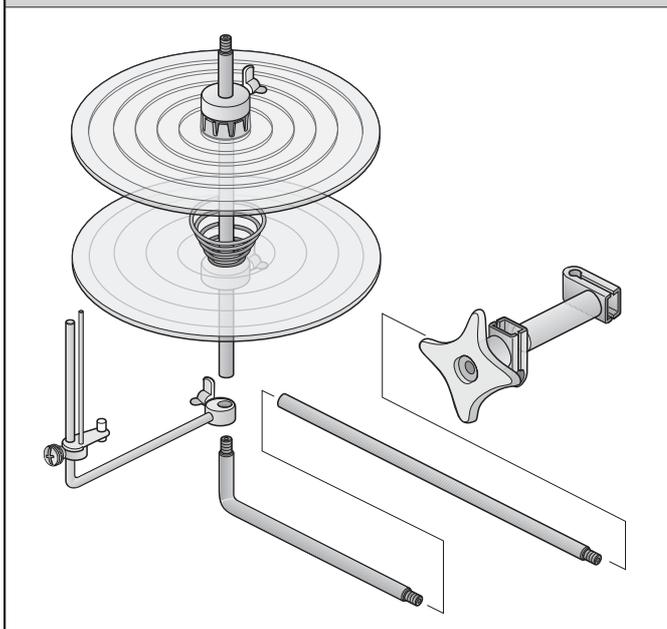


## AP50E-W Binding & Tape Reel Stand <Double Type>



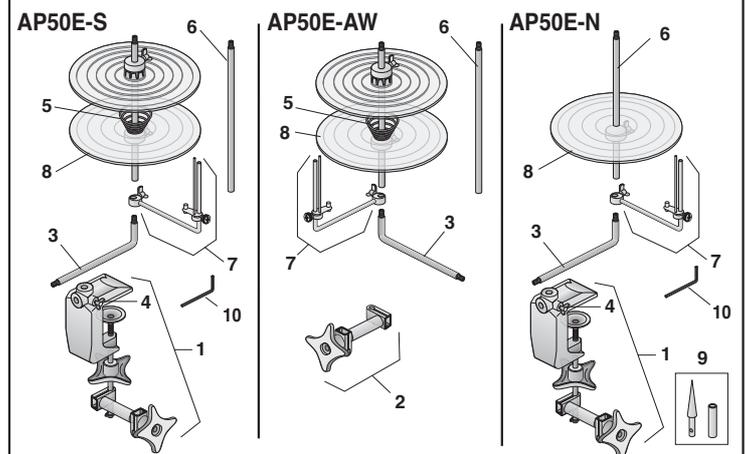
**AP50E-W = AP50E-S + AP50E-AW**

## AP50E-AW ..... < Extra Set for W-Type >



If wished, only parts are available as right ; →

## Components for AP50E



Ref.	Parts No.	Descriptions	Quantity		
			S	AW	N
1	AP50E-1243E	Vice and joint asm.	1	-	1
2	" 43E	Joint complete	-	1	-
3	" 5E	L rod	1	1	1
4	" 7	Wing screw	(4)	(3)	(3)
5	" 8	Taper spring	1	1	-
6	" 17	Connecting rod	2	2	1
7	" 20	Bias tape guide complete	1	1	1
8	" 23	Plastic plate	2	2	1
9	" 1112	Center pipe & conic guide	-	-	1
10	KTL40	L-wrench (4.0mm)	1	-	1

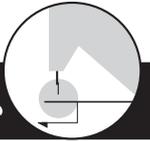
# COLLAR TURNERS 衿先出し返し機

APPAREIL A RETOURNER LES COLS  
VOLTEADOR

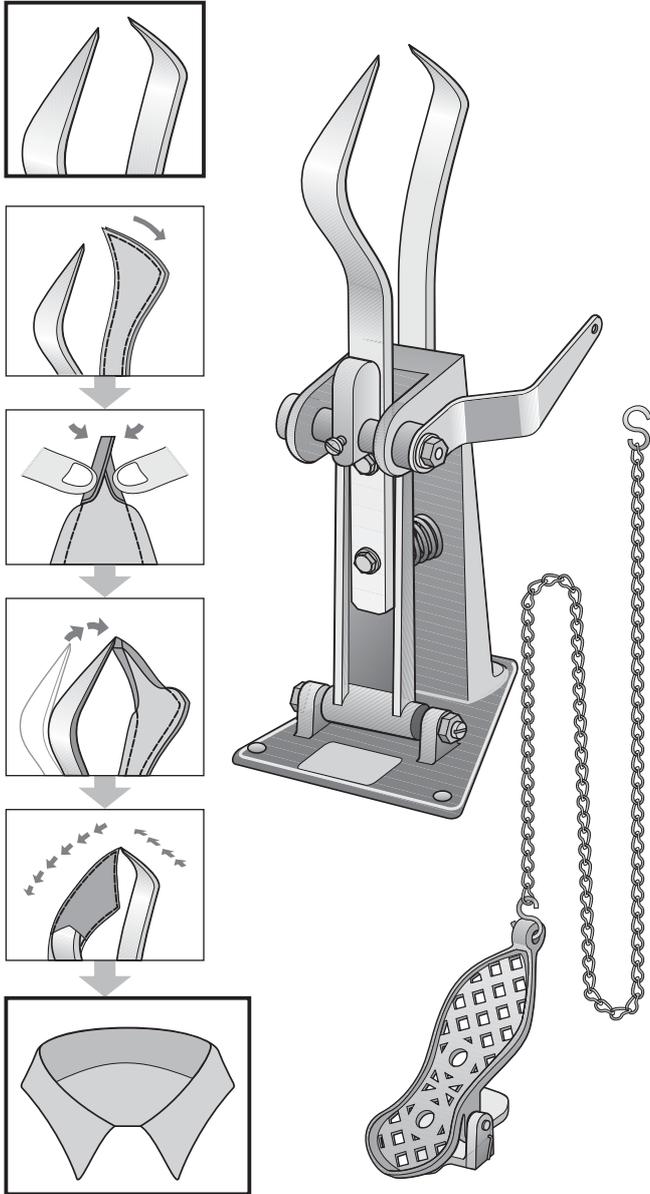
KRANGENWENDER  
翻領尖器

Attachments

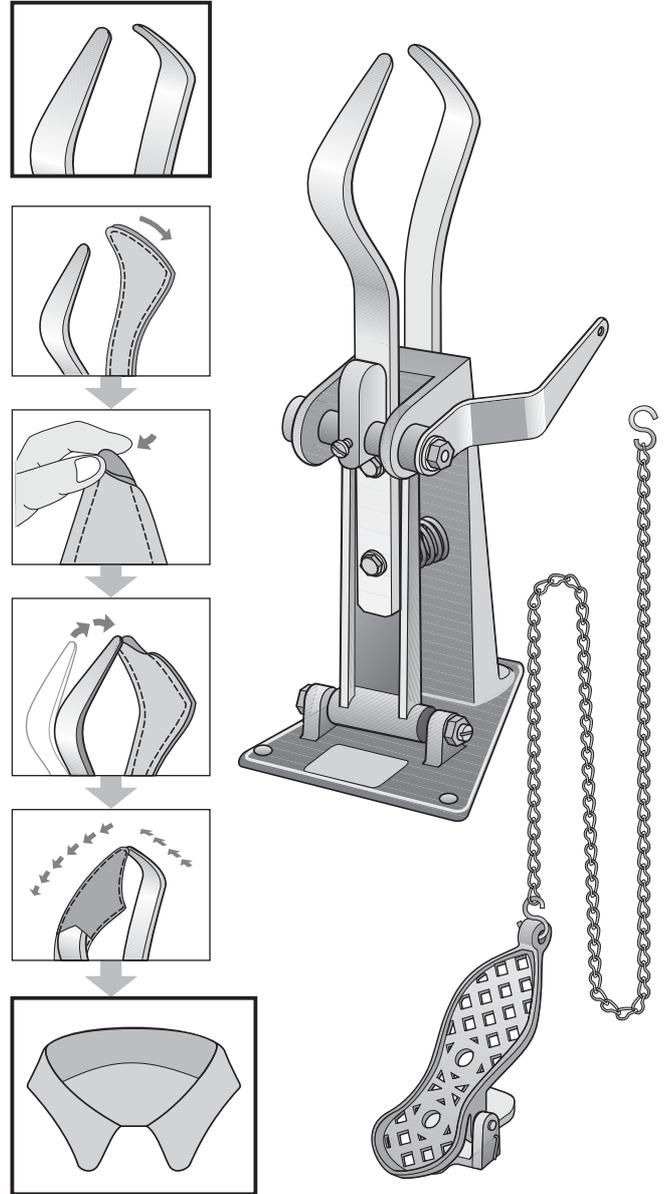
SUISEI®



## AM7-A Collar Turner "A" type

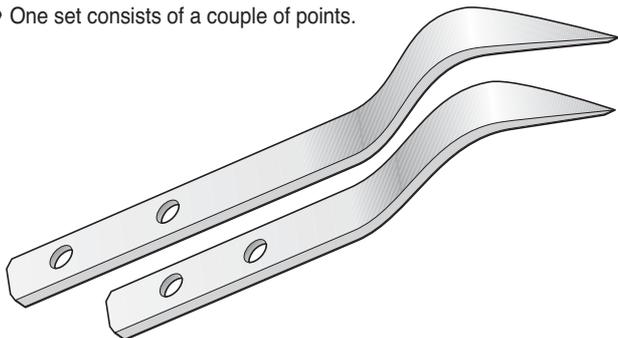


## AM7-B Collar Turner "B" type



## AM7P-A Spare Collar Points "A" type

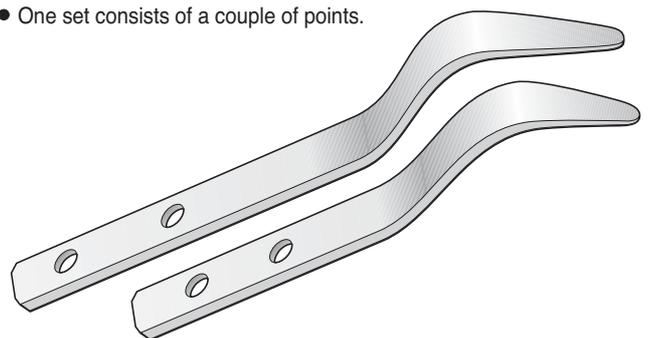
- One set consists of a couple of points.



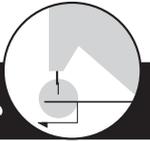
Replaceable for both AM7-A and AM7-B.

## AM7P-B Spare Collar Points "B" type

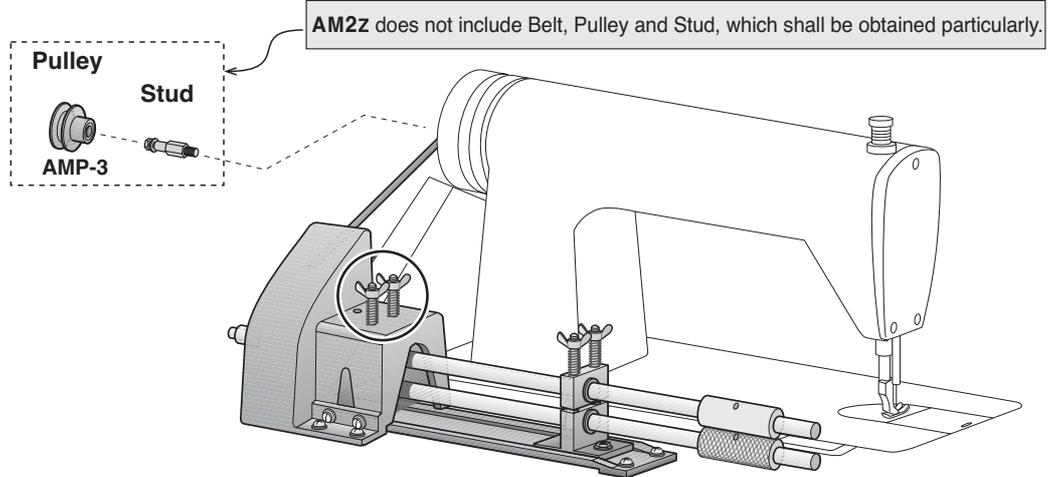
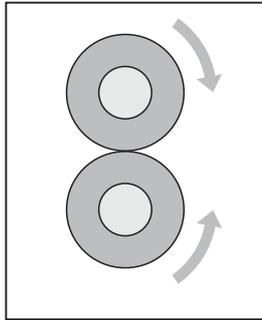
- One set consists of a couple of points.



Replaceable for both AM7-A and AM7-B.



**AM2Z** Regular Cloth Puller



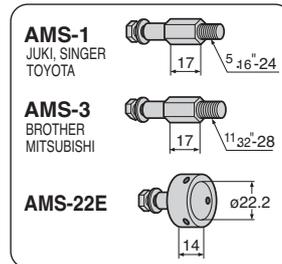
● If interlocking of the gears is wrong for reasons of abrasion of gears, shafts or nylon bushes, please tighten and adjust both butterfly nuts at input side.

Components for AM2Z

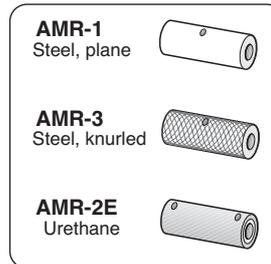
Parts List

Parts No.	Q'ty	Description
<b>AM2P-1</b>	1	"V" Pulley
-2	1	Clutch Wheel with Gear
-3	1	Large Gear
-4	2	Medium Gear
-5	2s	Upper and Lower Bracket Complete
-6	4+4	Tension Spring
-7	1	Upper Shaft
-8	1	Lower Shaft
-9	1	Clutch Spring
-10	1s	Clutch Spring Complete
-11	2+2	Nylon Bushing
-12	1	Mount Base
-13E	1	Gear Cover
-15	2	Collar
-17	2,2,2	Screws, washers and spacers set

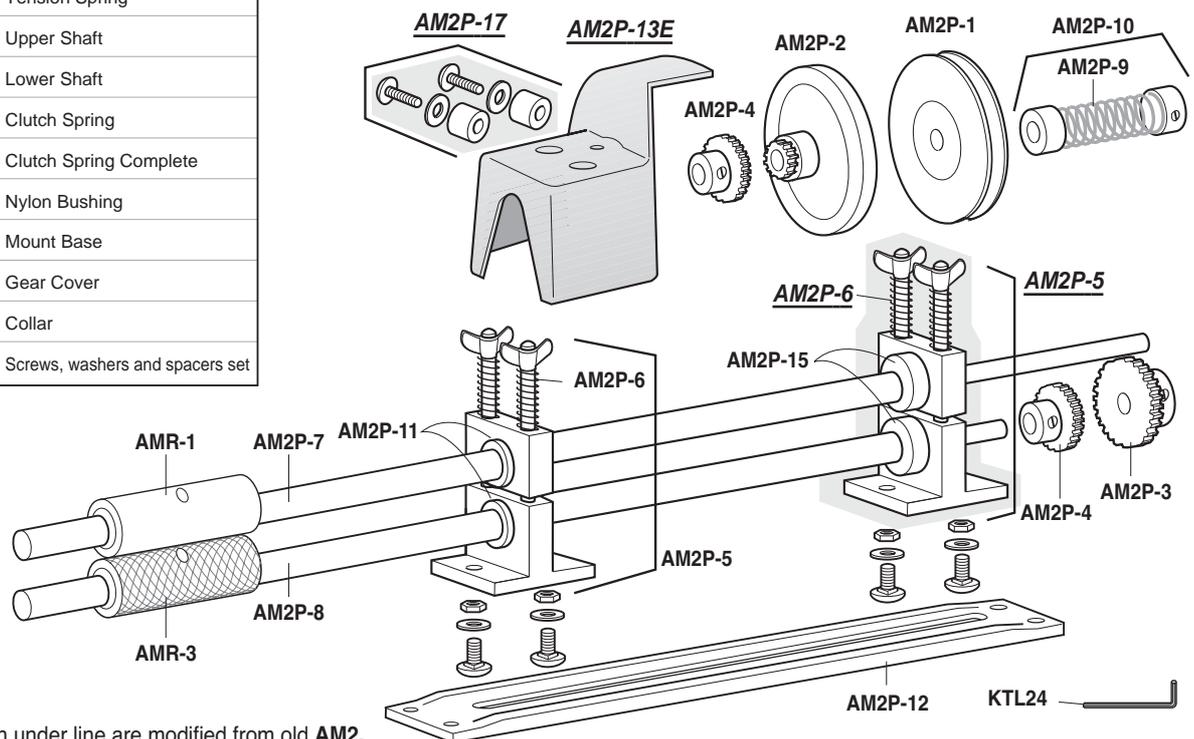
Studs



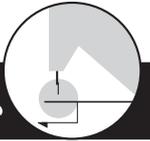
Rollers



Studs and Rollers are available at extra cost.



● Parts numbers with under line are modified from old AM2.

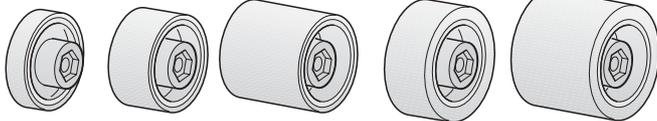


**Rollers for SP90**

All rubber rollers are made of urethaneform and aluminium.

• For SP90-RF, TR << For Single Yoke Holder >>

R-SH5110 R-SH5125 R-SH5148 R-SH6025 R-SH6048



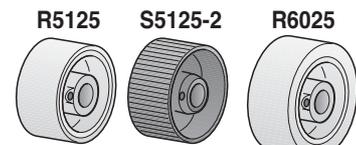
Dia. 51 mm Wid. 10 mm    Dia. 51 mm Wid. 25 mm    Dia. 51 mm Wid. 48 mm  
Dia. 60 mm Wid. 25 mm    Dia. 60 mm Wid. 48 mm

URP-3570  
Under Roller Plate



Teflon coated

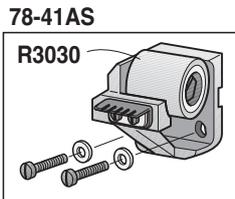
• For SP90-F, BL



Dia. 51 mm Wid. 25 mm    Dia. 51 mm Wid. 25 mm Pitch 2 mm Mat. Steel  
Dia. 60 mm Wid. 25 mm Except BL

• For SP90-F

Rubber Roller Lower (Box)



• For SP90-BL

Rubber Roller Lower

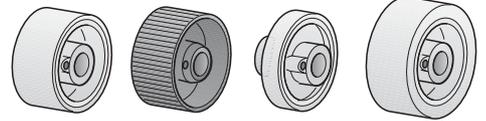


Dia. 34 mm Wid. 50 mm

**Rollers for SP78Z**

• For SP78Z-RF, TR, F

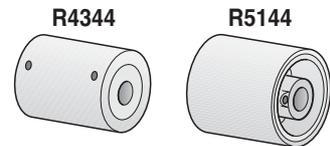
R5125 S5125-2 R5125-C10 R6025



Dia. 51 mm Wid. 25 mm    Dia. 51 mm Wid. 25 mm Pitch 2 mm Mat. Steel  
Dia. 51 mm Wid. 25 mm Center 10 mm  
Dia. 60 mm Wid. 25 mm

• For SP78Z-RF, TR, F

Rubber Roller for 44mm Wid. Holder

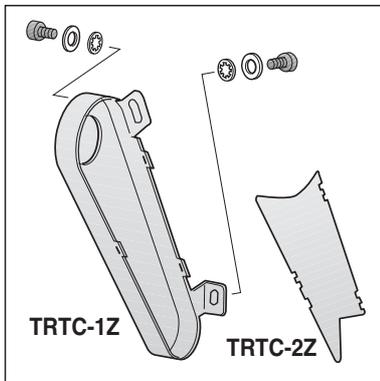


Dia. 43 mm Wid. 44 mm    Dia. 51 mm Wid. 44 mm

**Relay Belt, Roller Holders and Roller Shafts for TR type**

• For SP90-TR, SP78Z-TR

TRTC-12-AS



TRTB-21UZ



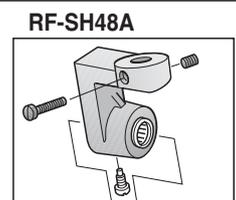
TRTB-360Z



• For SP90-TR



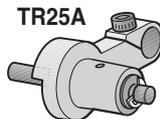
TR-SH48-AS



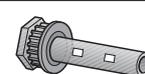
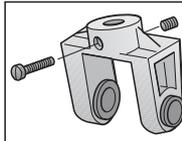
TRF-SH48A DB10L AMF-SS48

• For SP78Z-TR

For 25mm Width  
25mm 幅用

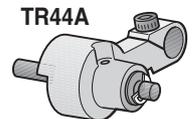


RF-H25

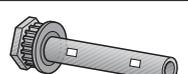
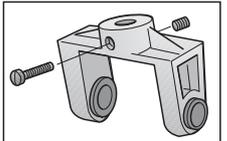


TRF-25Z

For 44mm Width  
44mm 幅用



RF-H44

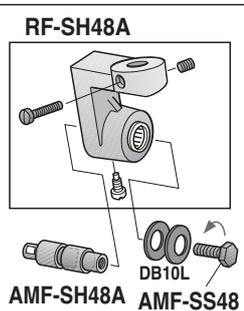


TRF-44Z

**Roller Holders and Roller Shafts for RF, F type**

• For SP90-RF

RF-SH48-AS

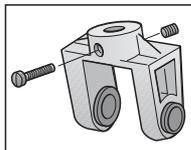


AMF-SH48A DB10L AMF-SS48

• For SP90-F or SP78Z-RF, F

For 25mm Width

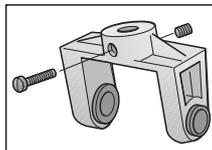
RF-H25



AMF-25

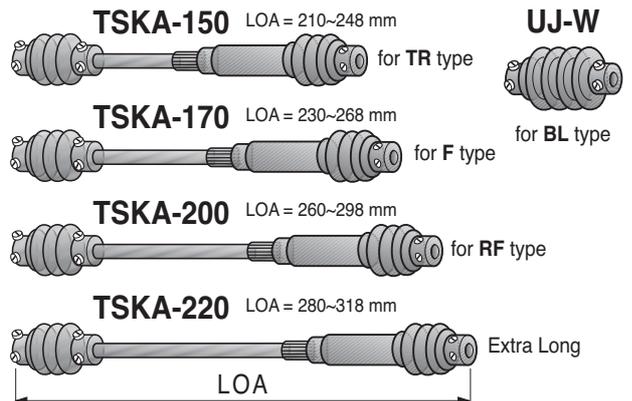
For 44mm Width

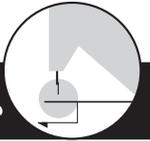
RF-H44



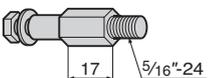
AMF-44

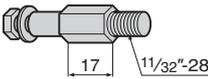
**Universal Joint Complete**

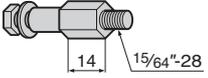


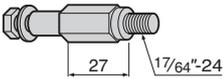


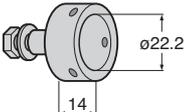
**AMS-...** Studs, Regular Type

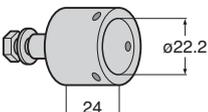
**AMS-1**  **SINGER** 281, 291, 261, 331K, 491  
**JUKI** DDL-, DLN-, LH-class, LUH  
**BROTHER** B763, B845-400  
**MITSUBISHI** DB-, DV-, DY-, DN-class  
**SEIKO** LD-28, 38  
**TOYOTA** D146, 348, 530, AD-156, 740  
 L2512, 252, AL-252  
**CONSEW** 230, 240, 275, 310, 325, 345

**AMS-3**  **BROTHER** 714, 745, 755, 757, 781, 790  
 792, 831, 832, 835, 841, 842  
 845, 871, 872, 875, 962  
**MITSUBISHI** DB-120, 130, 320, DX-370  
 DY-330, 337, DM-420  
 LT2-220, 240

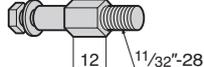
**AMS-6**  **PEGASUS** W63  
**NEW LONG** DN-2

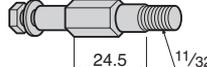
**AMS-8**  **SEIKO** STW-class, LSW-class  
 LTW-class  
**CONSEW** 226R, 255R, 327RB, 332R

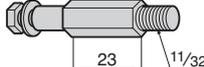
**AMS-22E**  **SINGER** 457G, 491G, 591, 212U  
**JUKI** LZ-1280, 1286  
**DÜRKOPP** All models  
**PFAFF** 100-class, 1000-class  
**LEWIS** 150-class  
**TREASURE** BS-100  
**YAMATO** DP-1000, DS, DV, DW-class

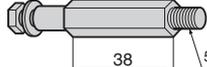
**AMS-22L**  **PFAFF** 400-class, 5000-class

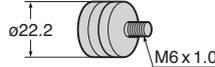
**AMS-...** Studs, For Automatic Thread Trimmer

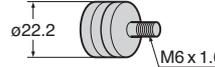
**AMS-3-12**  **MITSUBISHI** DB-189, 199  
 DY-339, 349  
 DN-275-A

**AMS-M190**  **MITSUBISHI** LS2-190  
 LT2-230, 250

**AMS-3-23**  **BROTHER** B737 series  
 B738 series

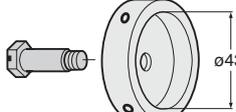
**AMS-1-38**  **JUKI** DDL-555-2  
 DLU-450-4  
 DLU-490-4  
 DMN-530-4  
 MH-484-4

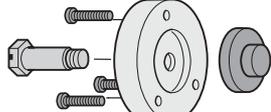
**AMS-W** Cap Screw for AMS-1, AMS-3   $\phi 22.2$   
 M6 x 1.0

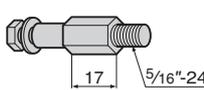
**AMS-WE** Cap Screw for AMS-22E, AMS-22L   $\phi 22.2$   
 M6 x 1.0

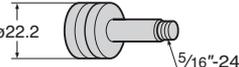
Exchange a cap screw **AMS-W** or **AMS-WE** for a hexagon headed bolt of the studs, when adapting synchronizer of thread trimming machine.

**AMS-...** Studs, For Feed Off The Arm Machine

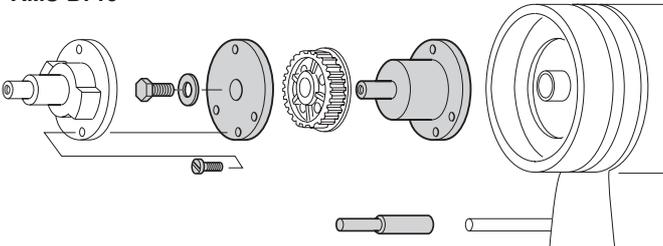
**AMS-F**  **SINGER** 231  
**JUKI** MS-19, 26  
 MS-191, 261

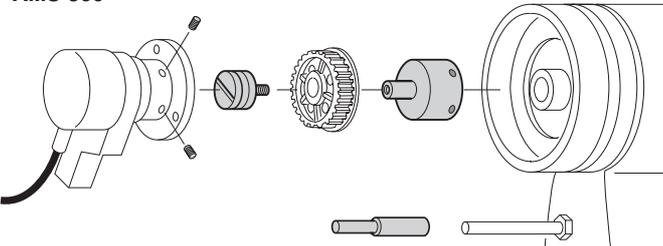
**AMS-S261**  **SINGER** 261

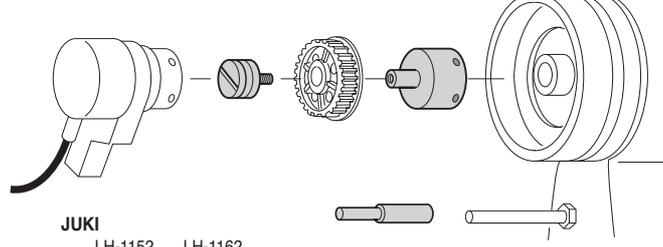
**AMS-1**  **TOYOTA** L2512  
**CONSEW** 345

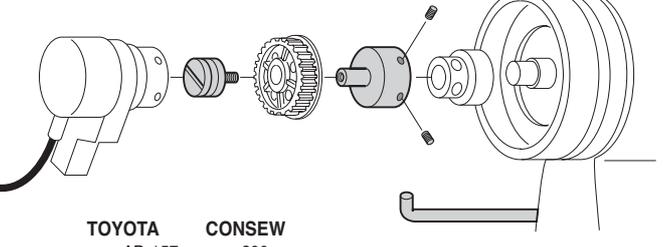
**AMS-WF** Cap Screw for AMS-F, AMS-S261   $\phi 22.2$   
 $\frac{5}{16}$ "-24

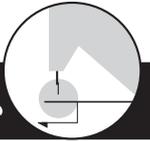
**AMS-...** Studs, For Automatic Thread Trimmer (Component type)

**AMS-B715**  **BROTHER** B715, B716, B747 B791-300 B793-300 B795-300  
 B768-300 B832-400 B835-400 B837-300

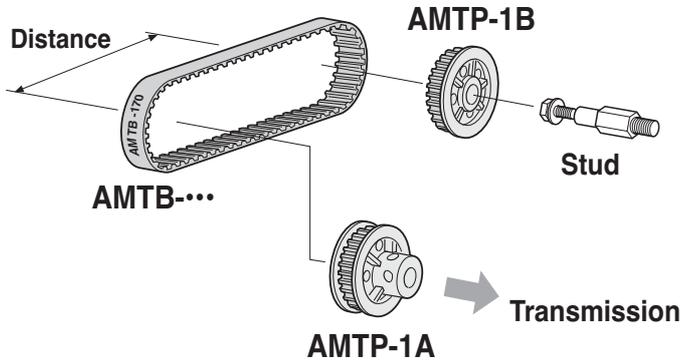
**AMS-J50**  **JUKI** DDL-555-4 (PANASONIC)  
 DDL-550 (PANASONIC)

**AMS-J11**  **JUKI** LH-1152 LH-1162  
 LH-1172 LH-1182

**AMS-T15**  **TOYOTA** AD-157 **CONSEW** 290



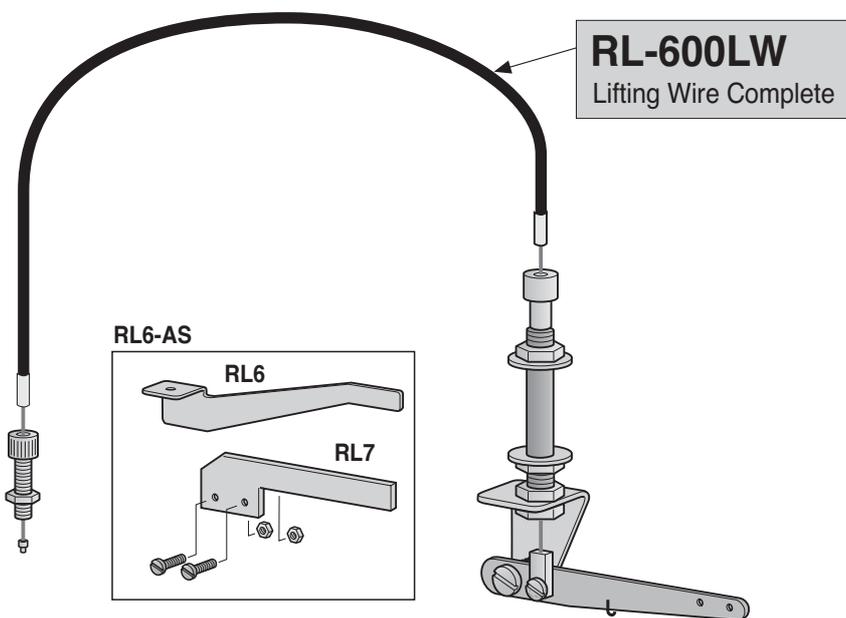
**AMTP-1A, AMTP-1B, AMTB-...** Timing Pulleys and Timing Belts



Parts Number	Distance		Teeth	Circumference	
	mm	''		mm	''
<b>AMTB -160</b>	137	5.4	80	406	16
<b>-170</b>	150	5.9	85	432	17
<b>-176</b>	157	6.2	88	447	17.6
<b>-180</b>	163	6.4	90	457	18
<b>-190</b>	175	6.9	95	483	19
<b>-200</b>	188	7.4	100	508	20
<b>-210</b>	201	7.9	105	533	21
<b>-220</b>	213	8.4	110	559	22
<b>-230</b>	226	8.9	115	584	23
<b>-240</b>	239	9.4	120	610	24
<b>-250</b>	251	9.9	125	635	25
<b>-260</b>	264	10.4	130	660	26
<b>-270</b>	277	10.9	135	686	27
<b>-280</b>	290	11.4	140	711	28
<b>-300</b>	315	12.4	150	762	30
<b>-360</b>	391	15.4	180	914	36

- Keep appropriate tension on Timing Belt.  
 Too tight cause breakage of the shaft and too loose may cause jumping or slipping from the timing pulley.

**RL-600** Roller Lifter Asm.

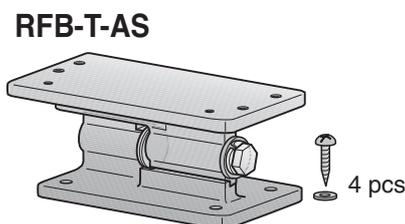


**KA7801** Automatic Transmission Fluid

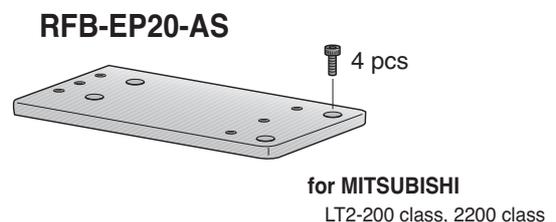


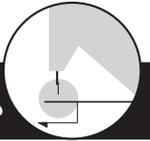
- For the transmission of **SP90** or **SP78Z**.

**RFB-T-AS** Mount Base Asm. Table Install Type

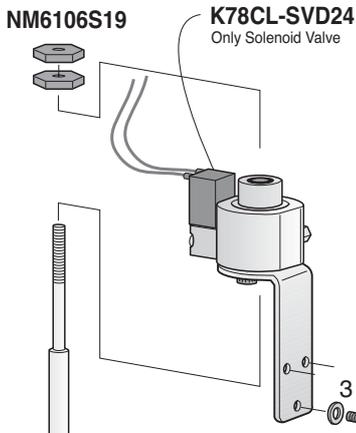


**RFB-EP20-AS** Extension Plate for RFB-E





**K78CL-01SAD24** Pneumatic Roller Lifter Asm.

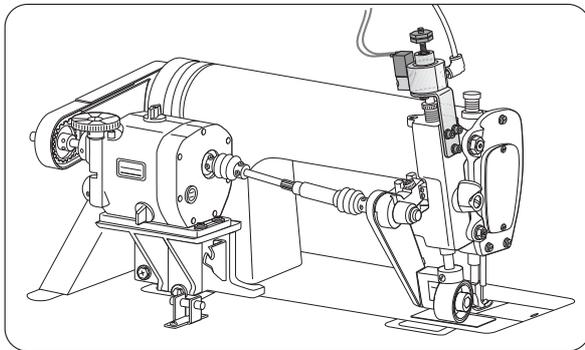


**Specifications**

Cylinder Stroke	<b>8mm (5/16")</b>
Air Operating Pressure	<b>3.5~6.0 kg /cm<sup>2</sup></b>
Air Connect Size	<b>M5 x 0.8</b>
Lubrication	<b>Oilless</b>
Voltage (Constant Rate)	<b>DC24V</b>
Optional Voltage	<b>AC100V</b>

**K78CL-01SA100**

RS280



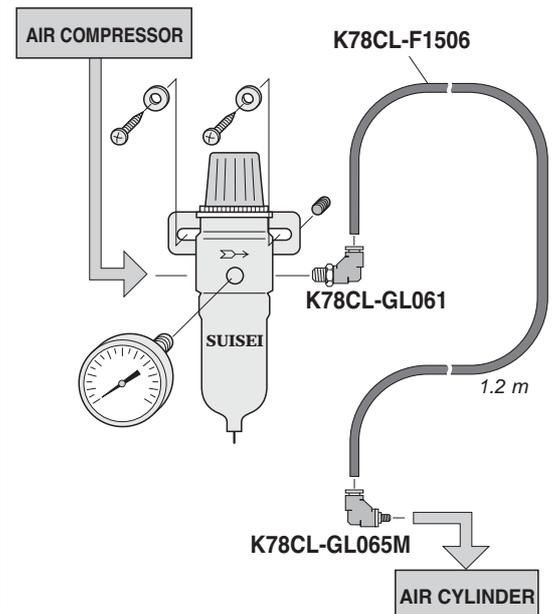
- Always purified air must be delivered to the air cylinder through an air filter so as to avoid a trouble on the solenoid valve.

**K78CL-D24** Pneumatic Lifter & Filter Set

**K78CL-01SAD24 + K78CL-AIRA**

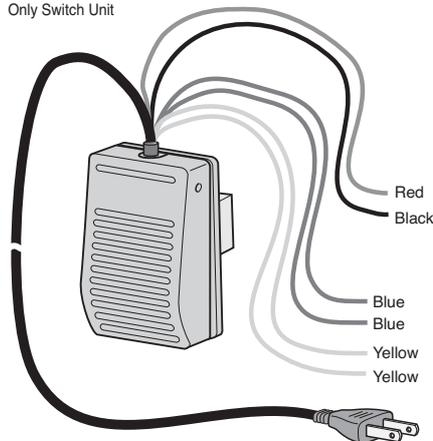
- Set pneumatic roller lifter (DC24V) and air filter unit complete.

**K78CL-AIRA** Air Filter Unit Complete



**K90KL-SZ** Knee Switch Built In Relay Asm.

**K90KL-SW**  
Only Switch Unit



**K90KL-AMP** Splicing Connector

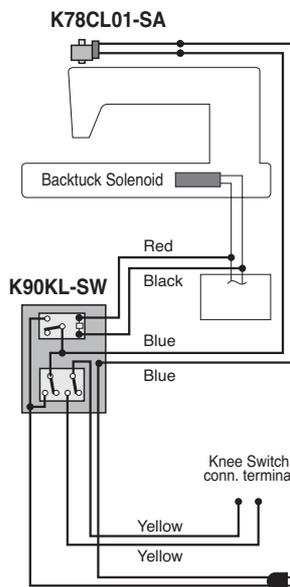


2 pcs

**K90KL-CE2** Insulated Cap Connector

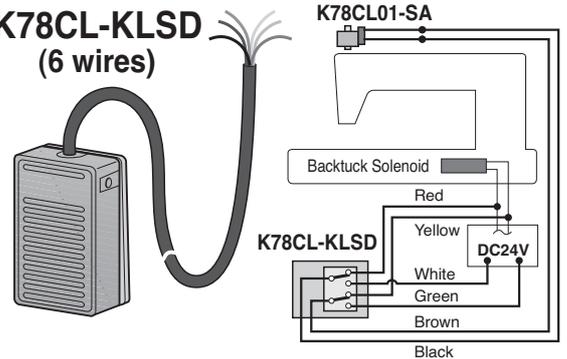


4 pcs

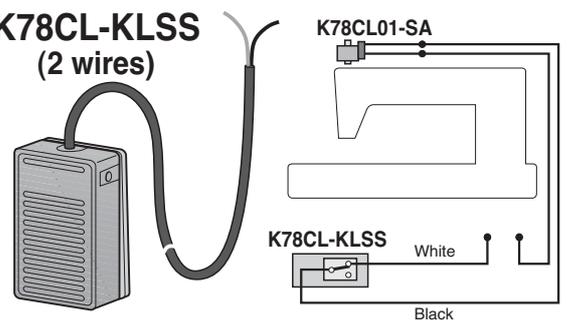


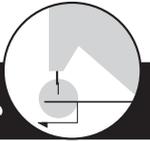
**K78CL-KLS<sub>D</sub>** Knee Switches

**K78CL-KLSD**  
(6 wires)



**K78CL-KLSS**  
(2 wires)





**RF-SB-AS, RF-LBE-AS, RF-GBE-AS** Standard Face Plates for SP90-RF, TR (SP78Z-RF, TR)

<p><b>90-3012AJ</b></p> <p><b>78-31AJ</b></p> <p><b>78-32AJ</b></p>	<p><b>90-3012A</b></p> <p><b>78-31A</b></p> <p><b>78-32A</b></p>	<p><b>RF-SB-AS</b> for RF-S, TR-S</p>	<p><b>RF-LBE-AS</b> for RF-L, TR-L</p>	<p><b>RF-GBE-AS</b> for RF-G, TR-G</p>
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**RG-G.....** Face Plates for SP90-RF, TR (SP78Z-RF, TR)

<p><b>RF-GJ115-AS</b> JUKI LH-1152</p> <p><b>RF-GJ115C</b></p>	<p><b>RF-GJ541C</b> JUKI DLN-5410</p>	<p><b>RF-GJ549C</b> JUKI DLU-5490</p>	<p><b>RF-GJ555C</b> JUKI DDL-5550</p>	<p><b>RF-GJ312C</b> JUKI LH-3128, 3168</p>
<p><b>RF-GA467-AS</b> ADLER 467, 367</p> <p><b>RF-GA467S</b></p>	<p><b>RF-GB737C</b> BROTHER B737, B738</p>	<p><b>RF-GB845-AS</b> BROTHER B845</p> <p><b>RF-GB845S</b></p>	<p><b>RF-FB925-AS</b> BROTHER B925, B926</p> <p><b>For SP90-FBS</b></p>	<p><b>RF-FJ191-AS</b> JUKI MS-191, 261</p> <p><b>For SP90-FJS</b></p>

• Please specify **model number** of sewing machine concerning your inquiry except above face plates.

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Attachments



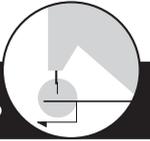
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116418	50	3.5	A110S-T25	5, 32	138	A31-1/4XH	38	45
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78-32AJ	50	23	A11S-35	32	145	A34-3/16MH	38	72
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● Weight are rounded off the fractions to one decimal places or integral numbers.



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A7SU-25	35	147	AMTB-210	48	35	CPS07	15, 20	2 10 pcs		
A7SU-5	35	118	AMTB-220	48	35	CPS10	13	3 10 pcs		
A7SU-6	35	120	AMTB-230	48	36	CPS13	13	3 10 pcs		
A7SU-8	35	120	AMTB-240	48	37	CPS16	13	4 10 pcs		
A9S-25	28	135	AMTB-250	48	37	CPS19	13	5 10 pcs		
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A9S-32	28	160	AMTB-270	48	39	CR130	11	34		
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AM2P-12	45	300	AP11E	41	152		DT-6	50	0.9	
AM2P-13E	45	200	AP18E	41	9		<b>G</b>			
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AM2P-17	45	10	AP50E-1243E	43	558			G20Z	40, 41	34
AM2P-2	45	93	AP50E-17	43	97			G3	40	57
AM2P-3	45	80	AP50E-20	43	59			G30	40	25
AM2P-4	45	36	AP50E-23	43	351			G4	40	40
AM2P-5	45	144	AP50E-43E	43	192			G7E	40	64
AM2P-6	45	1.9	AP50E-5E	43	114	<b>H</b>				
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